

View Online at <https://aerobasegroup.com/nsn/5306-00-637-8612>

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

Between 0.453 inches and 0.485 inches

Fastener Length:

Between 3.734 inches and 3.766 inches

Head Style:

Flat chamfer

Head Diameter:

Between 0.359 inches and 0.391 inches

Head Height:

Between 0.234 inches and 0.266 inches

First Diameter From Head:

Between 0.167 inches and 0.177 inches

Distance From Largest Bearing Surface Of Head To End Of First Diameter:

Between 3.249 inches and 3.313 inches

Internal Drive Style:

Hexagon

Thread Diameter:

0.250 inches

Width Across Flats:

Between 0.184 inches and 0.194 inches

Thready Qty Per Inch (tpi):

20

Product Name:

Navy special project

Material:

Steel comp 1020

Material Specification:

Qq-s-634 federal specification single material response

Surface Treatment:

Chromate

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0