# NSN 5306-01-012-8923

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#### **Thread Class:**

3a

**Thread Direction:** 

**Right-hand** 

#### Thread Length:

Between 0.400 inches and 0.450 inches

#### Fastener Length:

Between 1.972 inches and 2.002 inches

#### Head Style:

Hexagon

Head Height:

Between 0.125 inches and 0.140 inches

#### Width Between Flats:

Between 0.430 inches and 0.439 inches

#### Grip Diameter:

Between 0.2485 inches and 0.2495 inches

#### Shank Unthreaded Hole Diameter:

0.076 inches first hole and 0.086 inches first hole

#### Thread Diameter:

0.250 inches

Grip Length:

Between 1.552 inches and 1.572 inches

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

28

#### Min. Tensile Strength (psi):

160000 pounds per square inch

#### Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

# Distance From Head Largest Bearing Surface To Shank Hole Center:

1.784 inches first hole and 1.834 inches first hole

## Surface Finish:

63.0 microinches grip

## Material:

Steel comp 4140 or steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740

# Material Specification:

Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-8503 military specification 3rd material response or mil-s-6098 military specification 4th material response or mil-s-6049 military specification 5th material

#### response

## Surface Treatment:

Cadmium and chromate

# Surface Treatment Specification:

Qq-p-416, type 2, cl 2 federal specification single treatment response

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Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.

