

View Online at <https://aerobasegroup.com/nsn/5315-01-015-9317>

First End Style:

Chamfered

Second End Style:

Chamfered

Shank Length:

Between 0.660 inches and 0.670 inches

Shoulder Diameter:

Between 0.545 inches and 0.560 inches

Shank Diameter:

Between 0.371 inches and 0.373 inches

Overall Length:

Between 1.500 inches and 1.515 inches

First End Taper Length:

0.040 inches

Second End Taper Length:

0.060 inches

Second End Relationship With First End:

Identical

Hardness Rating:

34.0 rockwell c

Shear Strength:

150000 single pounds per square inch

Second Shank Diameter:

Between 0.395 inches and 0.400 inches

First End Location:

Shank end

First End Taper Angle:

15.0 degrees

Surface Finish:

63.0 microinches large shank

Second End Taper Angle:

30.0 degrees

Second Shank Length:

Between 0.660 inches and 0.670 inches

Material:

Steel comp 630

Material Specification:

Ams 5643 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Mil-s-5002 military specification single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

Mil-std (military Standard):

Mil-s-5002 spec.