

View Online at <https://aerobasegroup.com/nsn/5320-00-001-5177>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.565 inches and 0.585 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.0791 inches and 0.0806 inches

**Shank Diameter:**

Between 0.1880 inches and 0.1895 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.349 inches and 0.354 inches

**Lubrication:**

Cetyl alcohol

**Grip Length:**

0.255 inches

**Thread Size:**

0.190 inches

**Shear Strength:**

6100 double pounds per square inch

**Countersink Angle:**

100.0 degrees

**Material:**

Steel comp e4340 or steel comp 4140 or steel comp 8740

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 3 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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