Product ID:SCOTCHCAST ELECTRICAL RESIN 281, PART B MSDS Date:01/06/1993 FSC:5970 NIIN:00-073-9096 Kit Part:Y **MSDS Number: BCXKN** === Responsible Party === Company Name:3M Address:3M CENTER City:ST PAUL State:MN ZIP:55144-1000 Country:US Info Phone Num:612-733-1110 Emergency Phone Num:(612) 733-1110 CAGE:0F0U5

=== Contractor Identification === Company Name:MINNESOTA MINING AND MFG CO, DBA 3M Address:3M CENTER BLDG 224-5S-04 Box:City:SAINT PAUL State:MN ZIP:55144-1000 Country:US Phone:866-556 5712 / 612-733-1110 CAGE:76381 Company Name:PACEBROOK LTD Address:15 GOSDITCH ST City:CIRENCESTER GLOS GL7 2AG Country:UK Phone:NONE CAGE:0F0U5

Ingred Name:CASTOR OIL/MALEIC ANHYDRIDE POLYMER CAS:68303-83-8 Fraction by Wt: 30-35% O ACGIH TLV:N/K Ingred Name: TALC (POWDER), CONTAINING NO ASBESTOS FIBERS; (TALC) CAS:14807-96-6 RTECS #:WW2710000 Fraction by Wt: 35-45% OSHA PEL:2 MG/M3 RDUST ACGIH TLV:2 MG/M3 RDUST Ingred Name: SUCCINIC ANHYDRIDE, DODECENYL-; (DODECENYL SUCCINIC ANHYDRIDE) CAS:25377-73-5 RTECS #:WN1225000 Fraction by Wt: 25-30% **OSHA PEL:N/K** ACGIH TLV:N/K Ingred Name: PHENOL, 2,4,6-TRIS(DIMETHYLAMINOMETHYL)-; (TRIS(2,4,6-DIMETHYLAMINOMONOMETHYL)PHENOL) CAS:90-72-2 RTECS #:SN3500000 Fract ion by Wt: 0.1-1% **OSHA PEL:N/K** ACGIH TLV:N/K LD50 LC50 Mixture: NONE SPECIFIED BY MANUFACTURER. Routes of Entry: Inhalation:YES Skin:NO Ingestion:YES Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO Health Hazards Acute and Chronic: EYE: (PART B & MIXTURE OF PART A & B CAUSES IRRITATION.) SKIN: MAY CAUSE IRRITATION & BE ABSORBED THROUGH SKIN. (MIXTURE OF PART A & B MAY CAUSE IRRITATION & SENSITIZATION IN SUSCE PTIBLE INDIVIDUALS. MA Y BE ABSORBED THROUGH SKIN.) INHAL: IRRITATION (UPPER RESPIRATORY): SIGNS/SYMPTOMS CAN INCLUDE SORENESS OF(EFTS OF OVEREXP) Explanation of Carcinogenicity:NOT RELEVANT Effects of Overexposure: HLTH HAZ: NOSE & THROAT, COUGHING & SNEEZING. INGEST:MAY CAUSE IRRITATION OF GASTROINTESTINAL TISSUES: SIGNS/SYMPTOMS CAN INCLUDE PAIN, VOMITING, ABDOMINAL TENDERNESS, NAUSEA, BLOOD IN VOMITUS & BLOOD I N FECES. Medical Cond Aggravated by Exposure:NONE SPECIFIED BY MANU

SHA PEL:N/K

FACTURER.

First Aid:EYE:IMMEDIATELY FLUSH W/LARGE AMOUNTS OF WATER FOR AT LEAST 15 MINUTES. GET IMMEDIATE MEDICAL ATTENTION. SKIN:FLUSH W/LARGE AMOUNTS OF WATER. IF IRRITATION PERSISTS, GET MEDICAL ATTENTION. INHAL:REMOV E PERSON TO FRESH AIR. IF SIGNS/SYMPTOMS CONTINUE, CALL MD. INGEST:DRINK TWO GLASSES OF WATER. CALL MD.

Flash Point Metho d:CC Flash Point:>350F,>177C Extinguishing Media:CO*2, FOAM, DRY CHEMICALS Fire Fighting Procedures:USE NIOSH/MSHA APPROVED SCBA & FULL PROTECTIVE EQUIPMENT.

Unusual Fire/Explosion Hazard:NONE

 Spill Release Procedures:REFER TO OTHER SECTIONS OF THIS MSDS FOR INFO REGARDING PHYSICAL & HLTH HAZARDS, RESP PROT, VENT & PERSONAL PROT EQUIP. CALL (612)733-1110 OR (612)733-6100 FOR 24-HOUR SPILL ASSISTANCE. COVER W/A
 BSORB ENT MATERIAL. COLLECT SPILLED MATERIAL.
 Neutralizing Agent:NONE SPECIFIED BY MANUFACTURER.

Handling and Storage Precautions:STORE AWAY FROM HEAT. KEEP CONTAINER IN WELL-VENTILATED AREA. KEEP OUT OF THE REACH OF CHILDREN. KEEP CONTAINER TIGHTLY CLOSED.
Other Precautions:AVOID EYE CONTACT. COOL DOWN AREA SHOULD BE VENTILATED TO PREVENT VAPORS FROM ENTERING THE WORK AREA. AVOID INHALATION OF VAPORS CREATED D
URING THE CURE CYCLE. DO NOT EAT, DRINK OR SMOKE WHEN USING TH IS PRODUCT.

======= Exposure Controls/Personal Protection ===============

Respiratory Protection: SELECT ONE OF THE FOLLOWING NIOSH/MSHA APPROVED RESPIRATORS BASED ON AIRBORNE CONCENTRATION OF CONTAMINANTS & I/A/W OSHA REGULATIONS: HALF-MASK ORGANIC VAPOR RESPIRATOR, FULL-FACE ORGANIC VAPOR RESPIR ATOR.

Ventilation:PROVIDE APPROP LOC EXHST FOR HEAT CURING. CURING OVENS MUST BE EXHAUSTED TO OUTDOORS/TO SUITA **BLE EMISSION (SUPP DATA)** Protective Gloves: IMPERVIOUS GLOVES . Eye Protection: UNVENTED GOGGLES. Other Protective Equipment: APRON OR COVERALLS AS NECESSARY TO PREVENT CONTACT. Work Hygienic Practices: WASH EXPOSED AREAS THOROUGHLY W/SOAP & WATER. Supplemental Safety and Health VENT: CONTROL DEVICE. PROVIDE SUFFICIENT VENTILATION TO MAINTAIN EMISSIONS BELOW RECOMMENDED EXPOSURE LIMITS. IF EXHAUST VENTILATION IS NOT ADEQUATE. USE APPROPRIATE NIOSH/MSHA APPROVED RESPIRATORY **PRO TECTION** HCC:N1 NRC/State Lic Num:NA Spec Gravity:1.35 Solubility in Water:NIL Appearance and Odor:BUFF COLORED, VISCOUS LIQUID. Percent Volatiles by Volume:0 Stability Indicator/Materials to Avoid:YES Hazardous Decomposition Products: CARBON MONOXIDE, CARBON DIOXIDE. Waste Disposal Methods: INCIN ERATE IN INDUSTRIAL OR COMMERCIAL FACILITY. DISPOSE OF COMPLETELY CURED (OR POLYMERIZED) MATERIAL IN A SANITARY LANDFILL. SINCE REGS VARY, CONSULT APPLIC LOCAL, STATE & FEDERAL **REGS OR AUTHORITIE S BEFORE DISPOSAL.** Disclaimer (provided with this information by the compiling agencies): This information is formulated for use by elements of the Department of Defense. The United States of America in no manner whatsoever.

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