Product ID:SAFETY SILV 50N (OR SAFETY SILV 1305) MSDS Date:11/01/1985 FSC:3439 NIIN:00-262-4191 MSDS Number: BDPYN === Responsible Party === Company Name:J.W. HARRIS CO.,INC. Address:10930 DEERFIELD ROAD City:CINCINNATI State:OH ZIP:45242 Country:US Emergency Phone Num:513-891-2000

CAGE:27911 === Contractor Identification === Company Name:J. W. HARRIS CO., INC. Address:10930 DEERFIELD ROAD Box:City:CINCINNATI State:OH ZIP:45242-4110 Country:US Phone:513-891-2000 CAGE:27911

Ingred Name:SILVER (SARA III) CAS:7440-22-4 RTECS #:VW3500000 Fraction by Wt: 50% OSHA PEL:0.01 MG/M3 ACGIH TLV:0.1 MG/M3; 9192 EPA Rpt Qty:1 LB DOT Rpt Qty:1 LB

Ingred Name:COPPER (SARA III) CAS:7440-50-8 RTECS #:GL5325000 Fracti on by Wt: 20% OSHA PEL:0.1MG/M3 FUME/1 DUST ACGIH TLV:0.2MG/M3 FUME; 9192 EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Ingred Name:ZINC (SARA III) CAS:7440-66-6 RTECS #:ZG8600000 Fraction by Wt: 28% OSHA PEL:10 MG ZNO/M3 ACGIH TLV:10 MG ZNO/M3; 9192 EPA Rpt Qty:1000 LBS DOT Rpt Qty:1000 LBS

Ingred Name:NICKEL (SARA III) CAS:7440-02-0 RTECS #:QR5950000 Fraction by Wt: 2% OSHA PEL:1 MG/M3 ACGIH TLV:1 MG/M3; 9192

Routes of Entr

y: Inhalation:YES Skin:NO Ingestion:NO

Health Hazards Acute and Chronic:LONG TERM EXPOSURE TO WELDING FUME,GASES OR DUST MAY CONTRIBUTE TO PULMONARY IRRITATION OR PNEUMOCONIOSIS.

Explanation of Carcinogenicity:NICKEL IS A POSSIBLE CARCINOGEN PER OSHA 29CFR 1910.1200.

Effects of Overexposure:MAY HAVE METAL FUME FEVER.SHORT TERM SYMPTOMS:METALLIC TASTE IN THE MOUTH,DRYNESS OR IRRITATION OF THE THROAT FOLLOWED BY COUGHING,SHORTNESS OF BREATH,NAUSEA,FEVER,BODY ACHE & CHILLS

First Aid:REMOVE FROM DUST OR FUME EXPOSURE.IF BREATHING HAS STOPPED,PERFORM ARTIFICIAL RESPIRATION.SUMMON MEDICAL AID IMMEDIATELY.

Extinguishing Media:NONE COMBUSTIBLE,USE PROPER EXTINGUISHING MEDIA FOR SURROUNDING FIRE. Fire Fighting Procedures:NONE Unusual Fire/Explosion Hazard:OPEN FLAME & SPARKS CAN IGNITE

COMBUSTIBLES.

Spill Release Procedures:NOT APPLICABLE.

Respiratory Protection: USE RESPIRABLE FUME RESPIRATOR OR AIR SUPPLIED RESPIRATOR WHEN BRAZING IN CONFINED SPACE OR WHERE LOCAL EXHAUST OR VENTILATION DOES NOT KEEP EXPOSURE BELOW TLV.

Ventilation: USE ENOUGH VENTILATION, LOCAL EXHAUST AT THE FLAME TO KEEP THE FUMES & GASES BELOW TLV.

Protective Gloves:WELDER'S GLOVES.

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e Protection:SAFETY GLASSES/FACE SHIELD W/FILTER LENS

Supplemental Safety and Health

THIS MATERIAL, "SAFETY SILV 50N/1305" IS CADMIUM FREE, HAS REPLACED "STAY SILV 50N", WHICH CONTAINS CADMIUM, SINCE MAY, 1985. STAY SILV 50N, DATA ENTERED AS P/N:A, IS DISCONTINUED.

HCC:N1

Solubility in Water:NONE

Appearance and Odor:SOLID WIRE OR ROD.MAY BE COATED WITH A CHEMICAL

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Stability Indicator/Materials to Avoid:YES

NONE

Stability Condition to Avoid:NONE

Hazardous Decomposition Products:BRAZING FUMES & GASES CANNOT BE CLASSIFIED SIMPLY, DEPENDING ON THE COMPOSITION OF THE FILLER METALS.

Waste Disposal Methods: FOLLOW THE FEDERAL, STATE OR LOCAL REGULATIONS.

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