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NATIONAL WELDING ALLOYS, INC. -- ER4043 -- 3439-01-169-4790

========== Product Identification ==============

Product ID:ER4043 MSDS Date:01/01/1987

FSC:3439

NIIN:01-169-4790

MSDS Number: BGPQN === Responsible Party ===

Company Name: NATIONAL WELDING ALLOYS, INC.

Address:1600 S CANAL STREET

City:PITTSBURGH

State:PA ZIP:15215 Country:US

Emergency Phone Num:(412)781-04255

CAGE:0ACE2

=== Contractor Identification ===

Company Name: NATIONAL WELDING ALLOYS INC

Address:1600 SOUTH CANAL STREET

Box:City:PITTSBURGH

State:PA

ZIP:15215-2624 Country:US

Phone:412-781-4255

CAGE:0ACE2

======= Composition/Information on Ingredients ========

Ingred Name: ALUMINUM (SARA III)

CAS:7429-90-5

RTECS #:BD0330000 Fraction by Wt: 93.0%

OSHA PEL:15MG/M3 DUST/5 FUME ACGIH TLV:10MG/M3 DUST; 9192

Ingred Name: COPPER (SARA III)

CAS:7440-50-8

RTECS #:GL5325000 Fraction by Wt: 0.30%

OSHA PEL:0.1MG/M3 FUME/1 DUST

ACGIH TLV

:0.2MG/M3 FUME; 9192 EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Ingred Name:IRON CAS:7439-89-6 RTECS #:NO4565500 Fraction by Wt: 0.8% OSHA PEL:10MG/CUM ACGIH TLV:5MG/CUM

Ingred Name:MAGNESIUM

CAS:7439-95-4

RTECS #:OM2100000 Fraction by Wt: 0.05%

Ingred Name: MANGANESE (SARA III)

CAS:7439-96-5

RTECS #:009275000 Fraction by Wt: 0.05%

OSHA PEL:(C) 5 MG/M3 DUST ACGIH TLV:5 MG/M3 DUST 9293

Ingred Name: SILICON

CAS:7440-21-3

RTECS #:VW0400000 Fraction by Wt: 4.5-6.0% OSHA PEL:15 MG/M3 TDUST

ACGIH TL

V:10 MG/M3 TDUST; 9293

Ingred Name:TITANIUM

CAS:7440-32-6

RTECS #:XR1700000 Fraction by Wt: 0.20%

OSHA PEL:15MG/CUM(TIO*2) ACGIH TLV:10MG/CUM(TIO*2)

Ingred Name:ZINC (SARA III)

CAS:7440-66-6

RTECS #:ZG8600000 Fraction by Wt: 0.10%

OSHA PEL:10 MG ZNO/M3

ACGIH TLV:10 MG ZNO/M3; 9192

EPA Rpt Qty:1000 LBS DOT Rpt Qty:1000 LBS

Ingred Name: OTHERS, TOTAL

Fraction by Wt: 0.20%

Routes of Entry: Inhalation:YES Skin:YES Ingestion:N

O Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO Effects of Overexposure:SEE HEALTH HAZARDS Medical Cond Aggravated by Exposure:AGGRAVATION OF PREEXISTING RESPIRATORY OR ALLERGIC CONDITIONS. HIGHER LEVEL OF LUNG RELATED PROBLEMS AMONG SMOKERS.
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First Aid:REMOVE FROM EXPOSURE AND OBTAIN PROMPT MEDICAL ATTENTION. IF UNCONSCIOUS, FIVE OXYGEN. IF NOT BREATHING, GIVE CPR. EMPLOYE FIRST AID TECHNIQUES RECOMMEDED BY AMERICAN RED CROSS.
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Extinguishing Media:USE EXTINGUISING MEDIA SUITABLE FOR SURROUNDING
GIRE. Unusual Fire/Explosion Hazard:WELDING ARC AND SPARKS CAN IGNITE COMBUSIBLE PRODUCTS.
========= Accidental Release Measures =========
Spill Release Procedures:CLEAN UP ANY GRINDING DUST OR WASTE RESIDUE AND PLACE IN SUITABLE DOT APPROVED DISPOSAL CONTAINER.
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Other Precautions:TRAIN WELDER TO KEEP HIS HEAD OUT OF THE FUMES. MONITOR AIR TO ENSURE ACCEPTABLE EXPOSURES. AVOID ELECTRICAL SHOCK BY MAINTAINING DRY WORK AREA.

====== Exposure Controls/Personal Protection ========

Respiratory Protection: FUMES RESPIRATOR OR AIR SUPPLIED RESPIRATOR IN CONFINED SPACES OR WHERE VENTILATION DOES NOT KEEP EXPOSURE BELOW TLV.

Ventilation:LOCAL EXHAUST TO MAINTAIN BELOW TLV.

Protective Gloves:WELDER'S GLOVE

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Eye Protection:HELMET OR FACE SHIELD WITH FILTER LENS
Other Protective Equipment:SUBSTANIAL DARK CLOTH,ARM
PROTECTOR,APRON,MAT,SHOULDER PROTECTION.
Work Hygienic Practices:WASH HANDS THOROUGHLY BEFORE
EATING,SMOKING,USING SANITARY FACILITIES.
Supplemental Safety and Health

======== Physical/Chemical Properties ===========

HCC:N1

Solubility in Water: INSOLUBLE

Appearance and Odor:WELDING ROD 0.047 INCHES DIAMETER IN 1 LB REEL

======== Stability and Reactiv

ity Data ========

Stability Indicator/Materials to Avoid:YES

Hazardous Decomposition Products: FUMES OF METALS AND METAL OXIDES, CO,NO*2,O*3.

======= Disposal Considerations ============

Waste Disposal Methods:DISPOSE OF FUME OR FLUX OR NELOING GRINDING RESIDUE FROM THE WORK AREA OR FROM FILTERS IAW ALL APPICABLE LOCAL, STATE AND FEDERAL REGULATIONS.

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