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RAYCHEM CORPORATION -- THERMOFIT S-1006, ADHESIVE -- 8040-00-922-8288

============= Product Identification ===============

Product ID:THERMOFIT S-1006, ADHESIVE

MSDS Date:07/01/1986

FSC:8040

NIIN:00-922-8288

Kit Part:Y

MSDS Number: BHDYL === Responsible Party ===

Company Name: RAYCHEM CORPORATION

Address:300 CONSTITUTION DRIVE

City:MENLO PARK

State:CA ZIP:94025 Country:US

Info Phone Num:415-361-3333

Emergency Phone Num:415-361-3333

Preparer's Name: GREGORY RAYMOND

CAGE:06099

=== Contractor Identification ===
Company Name:RAYCHEM CORP
Address:300 CONSTITUTION DRIVE

Box:City:MENLO PARK

State:CA

ZIP:94025-1164 Country:US

Phone:415-361-4907

CAGE:06090

Company Name: RAYCHEM CORPORATION

Address:300 CONSTITUTION DRIVE

City:MENLO PARK

State:CA ZIP:94025

Phone: (415) 361-3333

CAGE:06099

====== Composition/Information on Ingredients ========

Ingred Name:POLYAMID RESIN

CAS:68410-23-1

Ingred Name:TRIETHY

LENETETRAMINE CAS:112-24-3 Ingred Name: SILICA, AMORPHOUS, DUST CAS:112945-52-5 RTECS #:VV7310000 OSHA PEL:6 MG/M3 ACGIH TLV:10 MG/M3; 8990 ============= Hazards Identification ======================== LD50 LC50 Mixture:ORAL LD50 (RAT) > 16 ML/KG Routes of Entry: Inhalation:NO Skin:YES Ingestion:YES Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO Explanation of Carcinogenicity: THE INGREDIENTS, PRESENT AT 20.1% OF THE PRODUCT ARE NOT LISTED AS SUSPECT CARCINOGEN. Effects of Overexposure:EYE: IRRITATION. SKIN: IRRITATION INHALATION: IRRITATIONINGESTION: IRRITAT ING BUT IS NOT KNOW TO HAVE OTHER HARMFUL EFFECTS. First Aid:EYE: FLUSH IMMEDIATELY W/WATER FOR 15 MINS..HOLDING EYELIDS OPEN.GET MED. ATTN. SKIN: WASH IMMEDIATELY W/MILD SOAP & WATER. CONSULT PHYSICIAN INHAL: REMOVE TO FRESH AIR. SEEK MEDICAL ADVICE.INGST: DO NOT INDUCE VOMITING. DIL **UTE WITH** WATER OR MILK. SEEK MEDICAL ATTNT.

Flash Point:>365F/185C

Extinguishing Media: CARBON DIOXIDE, WATER, DRY CHEMICAL Fire Fighting Procedures: TOXIC FUMES MAY BE INVOLVED IN A FIRE. FIREMEN SHOULD WEAR SELF CONTAINED BREATHING APPARATUS IN ENCLOSED AREAS.

Spill Release Procedures: ISOLATE SPILL. REMOVE W/INERT ABSORBENT MATERIAL, US

| OTHER EXPOSURE. CLEAN UP RESIDUE W/SOAP AND WATER. |
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| =========== Handling and Storage ============ |
| Handling and Storage Precautions:CURING OF ADHESIVE SHOULD BE DONE IN A WELL VENTI-LATED AREA. THE CURING PROCESS IS EXOTHERMIC. Other Precautions:PREVENT CONTACT WITH SKIN AND EYES. WASH HANDS THOROUGHLY AFTER USE. USE ONLY WITH ADEQUATE VENTILATION. |
| ====== Exposure Controls/Personal Protection ===== |
| Respiratory Protection:PROTECTIVE EQUIPMENT SHOULD BE BASED ON THE OPERATION PERFORMED AND PROVIDED AS NECESSARY TO PREVENT CONTACT Ventilation:ADEQUATE VENTILATION DURING APPLICATION Protective Gloves:RECOMMENDED Eye Protection:SAFETY GLASSES OR GOGGLES Work Hygienic Practices:GOOD INDUSTRIAL HYGIENE PRACTICE Supplemental Safety and Health NK |
| ========= Physical/Chemical Properties ========== |
| Solubility in Water:MODERATE Appearance and Odor:VISCOUS TAN LIQUID WITH AMMONIA LIKE ODOR |
| ========= Stability and Reactivity Data ========= |
| Stability Indicator/Materials to Avoid:YES ACIDS, BASES, OR STRONG OXIDIZING AGENTS Stability Condition to Avoid:MAY REACT EXOTHERMICALLY (RELEASE HEAT) WITH ACIDS, BASES, OR STRONG OXIDIZING AGENTS. Hazardous Decomposition Products:CARBON MONOXIDE/DIOXIDE, ACIDS, ALDEHYDES, NITROGEN COMPND. |
| ======== Disposal Considerations =========== |
| Waste Disposal Methods:NORMAL METHOD |
| |

ING APPROPRIATE PRECAUTIONS TO PREVENT CONTACT OR

S BASED ON FEDERAL, STATE, AND LOCAL REGULATIONS.

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