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Product ID:RL 8741B COMPONENT B MSDS Date:01/01/1987 FSC:8010 NIIN:01-141-2419 Kit Part:Y MSDS Number: BHWMQ === Responsible Party === Company Name: RM ENGINEERED PRODUCTS, INC. Address:4854 O'HEAR AVENUE **City:NORTH CHARLESTON** State:SC ZIP:29406 Country:US Info Phone Num:803-744-6261 Emergen cy Phone Num:803-744-6261 CAGE:0DCP7 === Contractor Identification === Company Name: RM ENGINEERED PRODUCTS INC Address:4854 O HEAR AVE Box:City:NORTH CHARLESTON State:SC ZIP:29406 Country:US Phone:803-744-6261 CAGE:0DCP7 Ingred Name:1,6-DIISOCYANATOHEXANE (HEXAMETHYLENE DIISOCYANATE) CAS:822-06-0 RTECS #:MO1740000 Fraction by Wt: 1.2% ACGIH TLV:0.005 PPM; 9192

EPA Rpt Qty:1 LB DOT Rpt Qty:1 LB

Ingred Name:HOMOPOLYMER OF HDI

CAS:4035-89-6 Fraction by Wt: 75% Ingred Name:N-BUTYL ACETATE (SARA III) CAS:123-86-4 RTECS #:AF7350000 Fraction by Wt: 25% OSHA PEL:150 PPM/200 STEL ACGIH TLV:150 PPM/200STEL;9192 EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS Routes of Entry: Inhalation:YES Skin:YES Ingestion:YES Health Hazards Acute and Chronic:1 MG/M3 RECOMMENDED, N-BUTYL ACETATE 150 PPM. EXPOSURE ABOVE TLV MAY LEAD TO BRONCHITIS, BRONCHIAL SPASMS & PULMONARY EDEMA. MAY CAUSE IRRITATION OR CORROSIVE ACTION ON SKIN, EYES AND INTERNAL TISSUE SENSITIZATION IS KNOWN. Effects of Overexposure:1 MG/M3 RECOMMENDED, N-BUTYL ACETATE 150 PPM. EXPOSURE ABOVE TLV MAY LEAD TO BRONCHITIS, BRONCHIAL SPASMS & PULMONARY EDEMA. MAY CAUSE IRRITATION OR CORROSIVE ACTION ON SKIN, EYES AND INTERNAL TISSUE SENSITIZATION IS KNOWN. First Aid: EYES: FLUSH WITH CLEAN, LUKEWARM W ATER, OBTAIN MEDICAL ATTENTION. SKIN: WASH WITH SOAP & WATER. INHALATION: MOVE TO AREA FREE FROM RISK AND ADMINISTER OXYGEN OR ARTIFICIAL RESPIRATION AS NEEDED, OBTAI N MEDICAL ATTENTION. INGESTION: DO NOT INDUCE VOMITING. CONSULT PHYSICIAN. Flash Point Method: PMCC Flash Point:82 F/28 C Lower Limits:1.7 Upper Limits:7.6 Extinguishing Media: DRY CHEMICAL, CARBON DIOXIDE, HIGH EXPANSION CHEMICAL FOAM. Fire Fi

 ghting Procedures:FULL EMERGENCY EQUIPMENT, SELF CONTAINED BREATHING APPARATUS AND FULL PROTECTIVE CLOTHING SHOULD BE WORN. SOLVENT VAPOR HEAVIER THAN AIR. Unusual Fire/Explosion Hazard:HDI VAPORS AND HIGHLY TOXIC GASSES MAY BE GENERATED. CLOSED CONTAINERS MAY EXPLODE IN EXTREME HEAT OR BURST WHEN CONTAMINATED WITH WATER.
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Spill Release Procedures:EVACUATE NON-ESSENTIAL PERSONNEL. VENTILATE & REMOVE ALL SOUR CES OF IGNITION. COVER SPILL WITH ABSORBENT MATERIAL. NOTIFY AUTHORITIES, REACT WITH DECONTAMINATION SOLUTION FOR 10 MIN, TERGITOL TMN-10(2 0%) WATER (80%).RESPIRATORY PROTECTION RECOMMENDED
 Handling and Storage Precautions:KEEP AWAY FROM HEAT, SPARKS AND OPEN FLAMES. STORE IN TIGHTLY CLOSED CONTAINERS TO PREVENT MOISTURE CONTAMINATION. Other Precautions:GROUND CONTAINER DURING STORAGE AND TRANSFER OPER ATIONS.
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 Respiratory Protection: AIR LINE RESPIRATORS UNLESS SAMPLING DATA ALLOWS CHEMICAL CARTRIDGE RESPIRATORS. Ventilation: LOCAL EXHAUST: KEEP CONCENTRATION BELOW TLV. SPECIAL: EXPLOSION PROOF. MECHANICAL: KEEP CONCENTRATION BELOW TLV. Protective Gloves: CHEMICAL RESISTANT. Eye Protection: SPLASH PROOF SAFETY GOGGLES. Other Protective Equipment: EYEWASH AND SHOWER. Supplemental Safety and Health KEY1=F4.
===== Physical/Chemical Properties ====================================
HCC:F3 Boiling Pt:B.P. Text:>248F,>120C Vapor Pres: THAN AIR Spec Gravity:1.06 (H20=1) Evaporation Rate & amp; Reference:SLOWER (BU ACETATE=1) Solubility in Water:INSOLUBLE Appearance and Odor:CLEAR PALE YELLOW LIQUID WITH SOLVENT ODOR. Percent Volatiles by Volume:30
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Stability Indicator/Materials to Avoid:YES WATER, AMINES, STRONG BASES, ALCOHOLS, METAL COMPOUNDS, SUFACE AC TIVE

MATERIALS.

Stability Condition to Avoid:POLYMERIZATION MAY OCCUR WITH MOISTURE OR OTHER ISOCYANATE REACTIVE MATERIALS OR MAY OCCUR ABOVE 400 F.
Hazardous Decomposition Products:BY HEAT AND FIRE: CARBON DIOXIDE, CARBON MONOXIDE, OXIDES OF NITROGEN, TRACES OF HCN OR HDI.
Conditions to Avoid Polymerization:MOISTURE, ISOCYANATE REACTIVE MATERIALS OR TEMPERATURES ABOVE 400 F.

Waste Disposal Methods:IN ACCORDANC E WITH FEDERAL, STATE AND LOCAL REGULATIONS. INCINERATION IS THE PREFERRED METHOD. EMPTY CONTAINERS MUST BE HANDLED WITH CARE DUE TO PRODUCT RESIDUE AND FLAMMABLE SOLVENT VAPORS.

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