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Product ID:MG 120, 120A, 120 PASTE MSDS Date:01/01/1989 FSC:3439 NIIN:00-833-3473 MSDS Number: BJHVK === Responsible Party === Company Name: MG INDUSTIRES-WELDING PRODUCTS Address:N94 W14355 GARWIN MACE DRIVE **City:MENOMONEE FALLS** State:WI ZIP:53051 Info Phone Num:(414) 255-5520 Emergenc y Phone Num:(414) 255-5520 CAGE:MO072 === Contractor Identification === Company Name: MG INDUSTIRES-WELDING PRODUCTS Address:N94 W14355 GARWIN MACE DRIVE **City:MENOMONEE FALLS** State:WI ZIP:53051 Phone: (414) 255-5520 CAGE:MO072 Company Name: MG INDUSTRIES, WELDING PRODUCT DIVISION Address:N94 W14335 GARWIN MACE DR Box:City:MENOMONEE FALLS State:WI ZIP:53051 Country:US Phone:414-255-5520 CAGE:60097

Ingred Name:SILVER (SARA III) C AS:7440-22-4 RTECS #:VW3500000 Fraction by Wt: 2-12% Other REC Limits:10 UG/CUM OSHA PEL:0.01 MG/M3 ACGIH TLV:0.1 MG/M3; 9192 EPA Rpt Qty:1 LB DOT Rpt Qty:1 LB

Ingred Name:TIN CAS:7440-31-5 RTECS #:XP7320000 Fraction by Wt: 88-98% OSHA PEL:2 MG/M3 ACGIH TLV:2 MG/M3; 9192

Ingred Name:ZINC CHLORIDE (SARA III) CAS:7646-85-7 RTECS #:ZH1400000 Fraction by Wt: 35-45% OSHA PEL:1 MG/M3/2 STEL ACGIH TLV:1 MG/M3/2STEL FUME93 EPA Rpt Qty:1000 LBS DOT Rpt Qty:1000 LBS

Ingred Name:AMMONIUM CHLORIDE (SAR A III) CAS:12125-02-9 RTECS #:BP4550000 Fraction by Wt: 5-15% OSHA PEL:10 MG/M3/20 STEL ACGIH TLV:10 MG/M3 FUME; 9192 EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Routes of Entry: Inhalation:YES Skin:YES Ingestion:NO Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO Health Hazards Acute and Chronic:INHALATION: DISCOMFORT, DIZZINESS, NAUSEA, IRRITATION OF NOSE/THROAT, SIDEROSIS LUNGS, AFFECT PULMONARY FUNCTION. EYES:

INJURE/IRRITATION. ELECTRIC SHOCK CAN KILL. FUMES/GASES CAN BE DANGEROUS TO YOUR HEALTH. SKIN: ALLERGIC CONDITIONS, BURNS, DRYNESS.
Explanation of Carcinogenicity:NONE Effects of Overexposure:INHALATION: DISCOMFORT, DIZZINESS, NAUSEA, IRRITATION OF NOSE/THROAT, SIDEROSIS LUNGS, AFFECT PULMONARY FUNCTION. EYES: INJURE/IRRITATION. SKIN: ALLERGIC CONDITIONS, DRYNESS/BURNS.
Medical Cond Aggravated by Exposure: ALLERGIC/RESPIRATORY CONDITIONS
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First Aid:CALL FOR MEDICAL AID. EMPLOY FIRST AID TECHNIQUES RECOMMENDED BY AMERICAN RED CROSS.
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Flash Point:NON-FLAMMABLE Unusual Fire/Explosion Hazard:WELDING ARC/SPARKS CAN IGNITE COMBUSTIBLES.
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Handling and Storage Precautions:WELDING FUMES CAN'T BE CLASSIFIED SIMPLY. THERE MAY CONTAIN CONTAMINANTS IN THE AIR SU CH AS
CHLORINATED HYDROCARBONS. Other Precautions:TO DETERMINE THE COMPOSITION/QTY OF FUMES/GASES TO WHICH WORKERS ARE EXPOSED IS TO TAKE AN AIR SAMPLE INSIDE THE WELDER'S HELMET/IF WORN, OR IN THE WORKER'S BREATHING ZONE. TRAIN THE WELDER TO KEEP HI S HEAD OUT OF THE FUMES.
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Respiratory Protection:USE RESPIRABLE FUME RESPIRATOR OR AIR SUPPLIES RESPIRATOR WHEN WELDING IN CONFINED SPACE. Ventilation:USE ENOUG H VENTILATION, LOCAL EXHAUST AT THE ARC, OR BOTH

TO KEEP THE FUMES/GASES