

NATIONAL WELDING ALLOYS, INC. -- BARE WIRE X (AMS 5798C) -- 3439-00-004-4548

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Product Identification
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Product ID:BARE WIRE X (AMS 5798C)

MSDS Date:08/01/1990

FSC:3439

NIIN:00-004-4548

MSDS Number: BJXFD

=== Responsible Party ===

Company Name:NATIONAL WELDING ALLOYS, INC.

Address:1600 SOUTH CANAL STREET

City:PITTSBURGH

State:PA

ZIP:15215

Country:US

Info Phone Num:412-781-4255

Emergency P

hone Num:412-781-4255

CAGE:0ACE2

=== Contractor Identification ===

Company Name:NATIONAL TORCH TIP CO INC.

Address:50 FREEPORT RD

City:PITTSBURGH

State:PA

ZIP:15215-2906

Country:US

Phone:412-781-4200

CAGE:93009

Company Name:NATIONAL WELDING ALLOYS INC

Address:1600 SOUTH CANAL STREET

Box:City:PITTSBURGH

State:PA

ZIP:15215-2624

Country:US

Phone:412-781-4255

CAGE:0ACE2

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Composition/Information on Ingredients
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Ingred Name:COBALT (SARA III)

CAS:7440-48-4

RTECS #:GF87500

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Fraction by Wt: 0.5-2.5%

Other REC Limits:NONE SPECIFIED

OSHA PEL:0.1 MG/M3;AS CO

ACGIH TLV:0.05 MG/M3;DUST 9293

Ingred Name:CHROMIUM (SARA III)

CAS:7440-47-3

RTECS #:GB4200000

Fraction by Wt: 20.5-23%

Other REC Limits:NONE SPECIFIED

OSHA PEL:1 MG/M3

ACGIH TLV:0.5 MG/M3; 9192

EPA Rpt Qty:1 LB

DOT Rpt Qty:1 LB

Ingred Name:MOLYBDENUM

CAS:7439-98-7

RTECS #:QA4680000

Fraction by Wt: 8-10%

Other REC Limits:NONE SPECIFIED

OSHA PEL:15 MG/M3 TDUST

ACGIH TLV:10 MG/M3; 9293

Ingred Name:TUNGSTEN

CAS

:7440-33-7

RTECS #:YO7175000

Fraction by Wt: 0.2-1.0%

Other REC Limits:NONE SPECIFIED

OSHA PEL:5 MG/M3/ 10 STEL

ACGIH TLV:5 MG/M3/10 STEL;9192

Ingred Name:IRON

CAS:7439-89-6

RTECS #:NO4565500

Fraction by Wt: 17-20%

Other REC Limits:NONE SPECIFIED

Ingred Name:GRAPHITE, SYNTHETIC

CAS:7440-44-0

RTECS #:FF5250100

Fraction by Wt: .05-.15%

Other REC Limits:NONE SPECIFIED

OSHA PEL:15 MG/M3 TDUST

ACGIH TLV:2 MG/M3 TDUST; 9293

Ingred Name:SILICON

CAS:7440-21-3

RTECS #:VW0400000

Fraction by Wt: 1.0%

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her REC Limits:NONE SPECIFIED
OSHA PEL:15 MG/M3 TDUST
ACGIH TLV:10 MG/M3 TDUST; 9293

Ingred Name:MANGANESE (SARA III)
CAS:7439-96-5
RTECS #:OO9275000
Fraction by Wt: 1.0%
Other REC Limits:NONE SPECIFIED
OSHA PEL:(C) 5 MG/M3 DUST
ACGIH TLV:5 MG/M3 DUST 9293

Ingred Name:NICKEL (SARA III)
CAS:7440-02-0
RTECS #:QR5950000
Fraction by Wt: >41%
Other REC Limits:NONE SPECIFIED
OSHA PEL:1 MG/M3
ACGIH TLV:1 MG/M3; 9192

Ingred Name:BORON OXIDE
CAS:1303-86-2
RTECS #:ED7900000
Fraction by Wt: 0.01%
Other REC Limits:NONE SPECIFIED
OSHA PEL:15 MG/M3 TDUST
ACGIH TLV:10 MG/M3; 9293

===== Hazards Identification =====

Routes of Entry: Inhalation:YES Skin:YES Ingestion:NO
Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO

Health Hazards Acute and Chronic:SHORT TERM EXPOSURE TO WELDING FUMES,
GASES OR DUST MAY RESULT IN DISCOMFORT SUCH AS DIZZINESS, NAUSEA,
FEVER, DRYNESS AND/OR IRRITATION OF NOSE, THROAT AND EYES. SKIN
SENSITIVITY MAY ALSO BE NOTED.

A CUTNE EXPOSURE FROM SOME TOXIC

GASES MAY CAUSE PULMONARY EDEMA, ASPHYXIATION AND EXCESSIVE EXPOSURE
CAN BE FATAL.

Explanation of Carcinogenicity:NICKEL AND CHROMIUM ARE CONSIDERED
POSSIBLE CARCINOGENS UNDER OSHA. RESPIRATORY CANCER FROM WELDING IS
UNCONFIRMED.

Effects of Overexposure:EXPOSURE TO WELDING FUMES MAY RESULT IN
DISCOMFORT SUCH AS DIZZINESS, NAUSEA, FEVER, DRYNESS AND/OR
IRRITATION OF NOSE, THROAT AND EYES. SKIN SENSITIVITY MAY ALSO BE
NOTED. WATERY EYES,

HEADACHE, BREATHING DIFFICULTY, FREQUENT
COUGHING AND/OR CHEST PAINS MAY OCCUR FROM ACUTE EXPOSURE. TOXIC
GASES CAN BE FATAL.

Medical Condition Aggravated by Exposure: SOME WORKERS MAY BE AFFECTED BY A
PRE-EXISTING CONDITION OR OTHER OCCUPATIONAL ILLNESS BECAUSE OF THE
WIDE VARIATION IN INDIVIDUAL SUSCEPTIBILITIES.

===== First Aid Measures =====

First Aid: IN CASE OF ELECTRICAL SHOCK, TURN OFF POWER PRIOR TO REMOVAL
FROM EXPOSURE AREA AND ADMINISTRATION OF FIRST AID. REMOVE FROM
EXPOSURE AREA AND CALL FOR MEDICAL AID. ADMINISTER OXYGEN IF
BREATHING IS DIFFICULT. IF NOT BREATHING, BEGIN ARTIFICIAL
RESPIRATION. IF NO DETECTABLE PULSE, BEGIN EXTERNAL HEART MASSAGE.
EMPLOY FIRST AID TECHNIQUES RECOMMENDED BY THE AMERICAN RED CROSS.

===== Fire Fighting Measures =====

Extinguishing Media: USE WATER FOG, CARBON DIOXIDE, FOAM, OR DRY
CHEMICAL.

Fire Fighting Procedures: WEAR FIRE FIGHTING PROTECTIVE EQUIPMENT AND A
FULL FACED SELF CONTAINED BREATHING APPARATUS. EVACUATE AREA. COOL
FIRE EXPOSED CONTAINERS WITH WATER SPRAY.

Unusual Fire/Explosion Hazard: FIRE OR EXCESSIVE HEAT MAY CAUSE
PRODUCTION OF HAZARDOUS DECOMPOSITION PRODUCTS.

===== Accidental Release Measures =====

Spill Release Procedures: CLEAN UP ANY GRINDING DUST OR WASTE RESIDUES
AND PLACE IN SUITABLE DOT APPROVED CONTAINERS AND DISPOSE OF IN
FULL COMPLIANCE WITH FEDERAL, STATE AND LOCAL REGULATIONS. AVOID
INHALATION AND SKIN EXPOSURE.

===== Handling and Storage =====

Handling and Storage Precautions: WEAR GLOVES AND FLAME RETARDANT
CLOTHING WHEN CUTTING, GRINDING OR WELDING. DO NOT EXPOSE SKIN TO
RADIATION WHEN HOT CUTTING OR WELDING.

Other Precautions: PROVIDE PROTECTIVE SCREENS TO SHIELD OTHERS. WHEN
ELECTRODES AND FLUXES ARE CONSUMED, THE FUME AND GAS DECOMPOSITION
PRODUCTS GENERATED ARE DIFFERENT IN

FORM FROM THE INGREDIENTS

LISTED. NEW COMPOUNDS NOT IN THE ELECTRODES MAY FORM.

===== Exposure Controls/Personal Protection =====

Respiratory Protection:USE WELD FUME RESPIRATOR OR AIR SUPPLIED RESPIRATOR WHEN CUTTING, GRINDING OR WELDING IN A CONFINED SPACE OR WHERE LOCAL EXHAUST OR GENERAL VENTILATION DOES NOT KEEP EXPOSURE BELOW RECOMMENDED LIMITS. USE ONLY NIOSH APPROVED RESPIRATORS.

Ventilation:USE ENOUGH VENTILATION WHEN CUTTING, GRINDING OR WELDING TO

KEEP THE DUST, FUMES & GASES FROM THE WORKERS BREATHING ZONE

Protective Gloves:FLAMEPROOF GAUNTLER GLOVES

Eye Protection:OSHA APPROVED GOGGLES/FACE SHIELD W/LENS

Other Protective Equipment:FLAME RETARDANT CLOTHING WHEN CUTTING, GRINDING OR WELDING. DO NOT EXPOSE SKIN TO RADIATION WHEN HOT CUTTING OR WELDING.

Work Hygienic Practices:WASH THOROUGHLY BEFORE EATING OR SMOKING. LAUNDER CONTAMINATED CLOTHING BEFORE REUSE.

Supplemental Safety and Health

WELDING AND HOT CUTTING FUMES &

GASES CANNOT BE CLASSIFIED SIMPLY.

THEIR COMPOSITION AND QUANTITY ARE DEPENDENT ON THE METAL BEING WELDED, THE PROCEDURES, PROCESSES AND THE TYPE OF WIRE OR ELECTRODES USED. OTHER INFLUENCING FACTORS ARE THE PRESENCE OF CONTAMINANTS. CHLORINATED SOLVENTS MAY DECOMPOSE TO TOXIC GASES.

===== Physical/Chemical Properties =====

HCC:N1

===== Stability and Reactivity Data =====

Stability Indicator/Materials to Avoid:YES

NONE

Sta

bility Condition to Avoid:NONE

Hazardous Decomposition Products:WELDING AND CUTTING OPERATION MAY INCLUDE OXIDES OF THE METALS, CHROMATES, FLUORIDES, COMPLEX METALLICS, AND OZONE.

===== Disposal Considerations =====

Waste Disposal Methods:DISPOSE I/AW FEDERAL, STATE & LOCAL REGULATIONS

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