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Product ID:EUTECROD 1800 MSDS Date:09/18/1986 FSC:3439 NIIN:00-854-4142 **MSDS Number: BKBHK** === Responsible Party === Company Name: EUTECTIC CORPORATION Address:40-40 172ND STREET City:FLUSHING State:NY ZIP:11358-9981 Country:US Info Phone Num:718-358-4000 Emergency Phone Num:718-358-4000 CAGE:EO060 === Con tractor Identification === Company Name: EUTECTIC CORP Address:9625-J SOUTHERN PINE BLVD Box:City:CHARLOTTE State:NC ZIP:28273 Country:US Phone:704-527-9800/ 800-221-1433 CAGE:72271 Company Name: EUTECTIC CORPORATION CAGE:EO060

Ingred Name:SILVER (SARA III) CAS:7440-22-4 RTECS #:VW3500000 OSHA PEL:0.01 MG/M3 ACGIH TLV:0.1 MG/M3; 9192 EPA Rpt Qty:1 LB DOT Rpt Qty:1 LB

Ingred Name:COPPER (SARA III) CAS:7440-50-8 RTECS #:GL5325 000 OSHA PEL:0.1MG/M3 FUME/1 DUST ACGIH TLV:0.2MG/M3 FUME; 9192 EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Ingred Name:ZINC (SARA III) CAS:7440-66-6 RTECS #:ZG8600000 OSHA PEL:10 MG ZNO/M3 ACGIH TLV:10 MG ZNO/M3; 9192 EPA Rpt Qty:1000 LBS DOT Rpt Qty:1000 LBS

Routes of Entry: Inhalation:YES Skin:NO Ingestion:NO Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO Health Hazards Acute and Chronic:ACUTE: METAL FUME FEVER. CH RONIC: MAY

LEAD TO SIDEROSIS (IRON DEPOSITS IN LUNGS AND MAY AFFECT PULMONARY FUNCTIONS. MAY STAIN THE SKIN, EYES AND RESPIRATORY TRACT. Effects of Overexposure:DIZZINESS, NAUSEA, DRYNESS OR IRRITATION OF NOSE, THROAT OR EYES.

Medical Cond Aggravated by Exposure: PULMONARY DISORDERS

First Aid:REMOVE TO WELL VENTILATED AREA. CALL FOR MEDICAL AID. EMPLOY FIRST-AID TECHNIQUES RECOMMENDED BY THE AMERICAN RED CROSS.

Flash Point:NONE

Autoignition Temp:Autoignition Temp Text:NONE

Extinguishing Media:NONFLAMMABLE: BRAZING FLAME CAN IGNITE COMBUSTIBLES AND FLAMMABLES. USE MEDIA SUITABLE FOR SURROUNDING FIRE. Fire Fighting Procedures:WEAR NIOSH APPROVED SCBA AND FULL PROTECTIVE

EQUIPMENT WHEN FIGHTING FIRES.

Unusual Fire/Explosion Hazard:REFER TO ANSI Z49.1 FOR FIRE PREVENTION DURING THE USE OF BRAZING PROCEDURES.

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Spill Release Procedures:N.R Neutralizing Agent:NONE

Handling and Storage Precautions: PROTECT FROM PHYSICAL DAMAGE. Other Precautions: NONE

======= Exposure Controls/Personal Protection ==========

Respiratory Protection: USE NIOSH APPROVED RESPIRABLE FUME RESPIRATOR OR AIR SUPPLIED RESPIRATOR WHEN WORKING IN CONFINED SPACE OR WHERE LOCAL EXHAUST OR VENTI LATION DOES NOT KEEP EXHAUST OR VENTILATION DOES NOT KEEP EXPOSUR E BELO THE RECOMMENDED EXPOSURE LIMIT. Ventilation: USE ENOUGH GENERAL VENTILATION AND LOCAL EXHAUST TO KEEP THE FUMES & GASES FROM THE WORKER'S BREATHING ZONE. Protective Gloves:WELDER'S GLOVES Eye Protection: PROTECTIVE FACE SHIELD W/WELDING LENSES. Other Protective Equipment: ARM PROTECTORS, APRON, HAT, SHOULDER PROTECTION, DARK SUBSTANTIAL CLOTHING, PROTECTIVE SCREENS. Work Hygienic Practices: WASH THOROUGHLY AFTER USE . AVOID BREATHING FUMES. Supplemental Safety and Health NONE

HCC:N1 Vapor Pres:0 Evaporation Rate & amp; Reference:0 Solubility in Water:NEGLIGIBLE Appearance and Odor:WELDING ROD/WIRE. NO ODOR Percent Volatiles by Volume:0

Stability Indicator/Materials to Avoid:YES NONE Stability Condition to Avoid:NONE Hazardous Decomposition Products:FUMES FROM METALS

## , COATINGS, & SOLVENTS ARE GIVEN OFF DURING BRAZING. PRIMARY CONSTITUENTS ARE OXIDES OF IRON & COPPER.

Waste Disposal Methods:PREVENT WASTE FROM CONTAMINATING SURROUNDING ENVIRONMENT. DISCARD ANY PRODUCT, RESIDUE, DISPOSABLE CONTAINER OR LINER IN AN ENVIRONMENTLY ACCEPTABLE MANNER, INFULL COMPLIANCE WITH FEDERAL,STATE AND LO CAL REGUALTIONS.

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