

ALL-STATE WELDING PRODUCTS, INC. -- BARE ALUMINUM WELDING WIRE, P/N 5556 --  
3439-00-803-9495

===== Product Identification =====

Product ID:BARE ALUMINUM WELDING WIRE, P/N 5556

MSDS Date:12/02/1988

FSC:3439

NIIN:00-803-9495

MSDS Number: BMQGN

=== Responsible Party ===

Company Name:ALL-STATE WELDING PRODUCTS, INC.

Address:5112 ALLENDALE LN.

Box:600

City:TANEYTOWN

State:MD

ZIP:21787

Country:US

Info

Phone Num:301-756-4330

Emergency Phone Num:800-638-1647

CAGE:69482

=== Contractor Identification ===

Company Name:ALL-STATE PRODUCTS/ DIV OF ESAB GROUP,INC

Address:5112 ALLENDALE ST

Box:600

City:TANEYTOWN

State:MD

ZIP:21787

Country:US

Phone:1-410-756-4330

CAGE:69482

===== Composition/Information on Ingredients =====

Ingred Name:SILICON

CAS:7440-21-3

RTECS #:VW0400000

Other REC Limits:NONE SPECIFIED

OSHA PEL:15 MG/M3 TDUST

ACGIH TLV:10 MG/M3 TDUST; 9293

Ingred Name:IRON

CAS:7

439-89-6  
RTECS #:NO4565500  
Other REC Limits:NONE SPECIFIED  
OSHA PEL:10 MG/M3  
ACGIH TLV:5 MG/M3

Ingred Name:COPPER (SARA III)  
CAS:7440-50-8  
RTECS #:GL5325000  
Other REC Limits:NONE SPECIFIED  
OSHA PEL:0.1MG/M3 FUME/1 DUST  
ACGIH TLV:0.2MG/M3 FUME; 9192  
EPA Rpt Qty:5000 LBS  
DOT Rpt Qty:5000 LBS

Ingred Name:MANGANESE (SARA III)  
CAS:7439-96-5  
RTECS #:OO9275000  
Other REC Limits:5 MG/M3 IS CEILING  
OSHA PEL:(C) 5 MG/M3 DUST  
ACGIH TLV:5 MG/M3 DUST 9293

Ingred Name:MAGNESIUM  
CAS:7439-95-4  
RTECS #:OM210  
0000  
Other REC Limits:NONE SPECIFIED

Ingred Name:CHROMIUM (SARA III)  
CAS:7440-47-3  
RTECS #:GB4200000  
Other REC Limits:NONE SPECIFIED  
OSHA PEL:1 MG/M3  
ACGIH TLV:0.5 MG/M3; 9192  
EPA Rpt Qty:1 LB  
DOT Rpt Qty:1 LB

Ingred Name:ZINC OXIDE  
CAS:1314-13-2  
RTECS #:ZH4810000  
Other REC Limits:NONE SPECIFIED  
OSHA PEL:15MG/M3 TDUST/5 FUME  
ACGIH TLV:10MG/M3 TDUST; 9293

Ingred Name:TITANIUM, METAL  
CAS:7440-32-6  
RTECS #:XR1700000  
Other REC Limits:NONE SPECIFIED

Ingred Name:COBALT (SARA III)  
CAS:7440-48-4  
R

TECS #:GF8750000  
Other REC Limits:NONE SPECIFIED  
OSHA PEL:0.1 MG/M3;AS CO  
ACGIH TLV:0.05 MG/M3;DUST 9293

Ingrid Name:ALUMINUM (SARA III)  
CAS:7429-90-5  
RTECS #:BD0330000  
Other REC Limits:NONE SPECIFIED  
OSHA PEL:15MG/M3 DUST/5 FUME  
ACGIH TLV:10MG/M3 DUST; 9192

===== Hazards Identification =====

Routes of Entry: Inhalation:YES Skin:NO Ingestion:NO  
Reports of Carcinogenicity:NTP:YES IARC:YES OSHA:YES  
Health Hazards Acute and Chronic:ACUTE: WELDING FUMES M  
AY RESULT IN

DIZZINESS, NAUSEA, OR DRYNESS OR IRRITATION OF NOSE, THROAT OR EYES. CHRONIC: MAY LEAD TO SIDEROSIS (IRON DEPOSITS IN THE LUNG) AND IS BELIEVED TO AFFECT PULMONARY FUNCTION. ARC RAYS CAN INJURE EYES AND BURN SKIN. ELECTRIC SHOCK CAN KILL.

Explanation of Carcinogenicity:COMPONENTS OF THIS ITEM ARE IDENTIFIED AS OSHA REGULATED: IRON; COPPER DUST; MANGANESE; CHROMIUM; COBALT; ALUMINUM.

Effects of Overexposure:DIZZINESS, NAUSEA, OR DRYNESS OR IRRITATION OF NOSE, THROAT, OR EYES. OVEREXPOSURE MAY LEAD TO SIDEROSIS (IRON DEPOSITS IN THE LUNG).

Medical Cond Aggravated by Exposure:AGGRAVATION OF PREEXISTING RESPIRATORY OR ALLERGIC CONDITIONS MAY OCCUR IN SOME WORKERS.

===== First Aid Measures =====

First Aid:CALL FOR MEDICAL AID. EMPLOY FIRST AID TECHNIQUES RECOMMENDED BY THE AMERICAN RED CROSS.

===== Fire Fighting Measures =====

Flash Point:NON-FLAMMABLE  
Unusual Fi

re/Explosion Hazard:WELDING ARC AND SPARKS CAN IGNITE  
COMBUSTIBLES.

===== Accidental Release Measures =====

Spill Release Procedures:MANUFACTURER STATES NOT APPLICABLE.

===== Handling and Storage =====

Handling and Storage Precautions:THESE PRODUCTS AS SHIPPED ARE  
NONHAZARDOUS, NONFLAMMABLE, NONEXPLOSIVE, AND NONREACTIVE. TRAIN  
WORKERS TO KEEP HIS HEAD OUT OF THE FUMES WHEN WELDING.

Other Precautions:ONE RECOMMENDED W  
AY TO DETERMINE THE COMPOSITION AND  
QUALITY OF FUMES AND GASES TO WHICH WORKERS ARE EXPOSED IS TO TAKE  
AN AIR SAMPLE.

===== Exposure Controls/Personal Protection =====

Respiratory Protection:USE RESPIRABLE FUME RESPIRATOR OR AIR SUPPLIED  
RESPIRATOR WHEN WELDING IN CONFINED SPACE OR WHERE LOCAL EXHAUST OR  
VENTILATION DOES NOT KEEP EXPOSURE BELOW TLV.

Ventilation:USE ENOUGH VENTILATION, LOCAL EXHAUST AT THE ARC, OR BOTH,  
TO KEEP FUMES AND GASES BELOW TLV'S.

Protective Gloves:WELDER'S GLOVES

Eye Protection:USE FACE SHIELD WITH FILTER LENS

Other Protective Equipment:ARM PROTECTORS, APRONS, HATS, SHOULDER  
PROTECTION. PROVIDE PROTECTION SCREENS & FLASH GOGGLES.

Work Hygienic Practices:TRAIN THE EMPLOYEE NOT TO TOUCH LIVE ELECTRICAL  
PARTS AND TO INSULATE HIMSELF FROM WORK AND GROUND.

Supplemental Safety and Health

THE ACGIH RECOMMENDED GENERAL LIMIT FOR WELDING FUME NOC (NOT OTHERWISE  
CLASSIFIED) IS 5 MG/M3.

===== Physical/Chemical Properties =====

HCC:N1

Appearance and Odor:NOT DESCRIBED BY THE MANUFACTURER.

===== Stability and Reactivity Data =====

Stability Indicator/Materials to Avoid:YES  
NONE DESCRIBED BY THE MANUFACTURER.

Stability Condition to Avoid:NONE DESCRIBED BY THE MANUFACTURER.

Hazardous Decomposition Products:THE FUME AND GAS DECOMPOSITION  
PRODUCTS ARE DIFFERENT IN PERCENT AND FORM DEPENDENT UPON THE  
MATERIAL BEING WELDED.

===== Disposition =====

sal Considerations =====

Waste Disposal Methods:CONSULT YOUR LOCAL ENVIRONMENTAL OFFICER.  
PREVENT WASTE FROM CONTAMINATING SURROUNDING ENVIRONMENT. DISCARD  
ANY PRODUCT, RESIDUE, DISPOSABLE CONTAINER, OR LINER IN AN  
ENVIRONMENTALLY ACCEPTABLE MANNER , IN FULL COMPLIANCE WITH THE  
REGULATIONS.

Disclaimer (provided with this information by the compiling agencies):  
This information is formulated for use by elements of the Department  
of Defense. The United States  
of America in no manner whatsoever,  
expressly or implied, warrants this information to be accurate and  
disclaims all liability for its use. Any person utilizing this  
document should seek competent professional advice to verify and  
assume responsibility for the suitability of this information to their  
particular situation.