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Product ID:#5R LIQUID FLUX MSDS Date:07/10/1990 FSC:3439 NIIN:01-045-7940 **MSDS Number: BPHQX** === Responsible Party === Company Name: INDIUM CORP OF AMERICA Address:1676 LINCOLN AVE. City:UTICA State:NY ZIP:13502 Country:US Info Phone Num:315-768-6400 Emergency Phone Num:315-768-6400 Preparer's Name:GRE **G EVANS** CAGE:74858 === Contractor Identification === Company Name: INDIUM CORP OF AMERICA Address:1676-80 LINCOLN AVE Box:City:UTICA State:NY ZIP:13502 Country:US Phone:315-768-6400 CAGE:74858 Ingred Name: ISOPROPYL ALCOHOL (SARA III) CAS:67-63-0 RTECS #:NT8050000 Fraction by Wt: 6-75% Other REC Limits:NONE RECOMMENDED OSHA PEL:400 PPM/500 STEL ACGIH TLV:400 PPM/500STEL;9293

Ingred Name:MODIFIED GUM RESIN Fraction by Wt: 30-4

0% Other REC Limits:NONE RECOMMENDED

Routes of Entry: Inhalation:YES Skin:NO Ingestion:YES
Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO
Health Hazards Acute and Chronic:ACUTE: INHALATION OF VAPORS MAY CAUSE
RESPIRATORY TRACT IRRITATION AND CENTRAL NERVOUS SYTEM EFFECTS.
CONTACT WITH LIQUID MAY IRRITATE EYES AND SKIN. SWALLOWING MAY BE
HARMFUL. CHRONIC: NONE SPECIFIED BY MANUFACTURER.
Explanation of Carc
inogenicity:NO INGREDIENT OF A CONCENTRATION OF 0.1%
OR GREATER IS LISTED AS A CARCINOGEN OR SUSPECTED CARCINOGEN.
Effects of Overexposure:INHALED: COUGHING, SHORTNESS OF BREATH,
DIZZINESS, NAUSEA, VOMITING, INTOXICATION. EYES: REDNESS, TEARING,
DISCOMFORT, BURNING SENSATION, SWELLING. SKIN: RASH, ITCHING.
INGESTED: NAUSEA, VOMITING, DIA RRHEA.

Medical Cond Aggravated by Exposure: ANY EXISTING CONDITIONS MAY BE AGGRAVATED BY EXPOSURE TO THIS PRODUCT.

First Aid:INHALED: REMOVE PERSON TO FRESH AIR. GIVE RESPIRATORY SUPPORT AS NEEDED. EYES: FLUSH WITH LOTS OF WATER FOR 15 MINUTES WHILE HOLDING EYELIDS OPEN. SEE DOCTOR. SKIN: REMOVE CONTAMINATED CLOTHES. WASH W ITH SOAP AND WATER. INGESTED: IF CONSCIOUS, GIVE WARM WATER. DO NOT INDUCE VOMITING! GET IMMEDIATE MEDICAL ATTENTION.

Flash Point Method:COC Flash Point: 53.0F,11.7C Autoignition Temp:Autoignition Temp Text:750F Lower Limits:2% Upper Limits:12% Extinguishing Media:FOAM, DRY CHEMICAL, OR CARBON DIOXIDE Fire Fighting Procedures:WEAR SELF-CONTAINED BREATHING APPARATUS AND BUNKER GEAR. FIGHT FIRE FROM SAFE DISTANCE/PROTECTED LOCATION. WATER MAY BE INEFFECTIVE DUE TO LOW FLASH POINT. Unusual Fire/Explosion Hazard:HEAT MAY BULD PRESSURE/RUPTURE CLOSED CONTAINERS. VAPORS MAY TRAVEL LONG DISTANCE TO IGNITION SOURCE, IGNITE AND FLASH BACK Spill Release Procedures: EVACUATE NON-ESSENTIAL PERSONNEL. ELIMINATE ALL SOURCES OF IGNITION. CONTAIN SPILL. ISOLATE AND DENY ENTRY. KEEP OUT OF WATERWAYS/SEWERS. ABSORB WITH INERT MATERIAL OR PUMP TO CONTAINER FOR LATER DISP OSAL.

Neutralizing Agent:NONE SPECIFIED BY MANUFACTURER.

Handling and Storage Precautions:STORE IN TIGHTLY CLOSED CONTAI NERS

AWAY FROM SOURCES OF IGNITION AND INCOMPATIBLES. CAREFULLY VENT INTERNAL PRESSURE BEFORE REMOVING CLOSURE.

Other Precautions:MATERIAL MAY ATTACK SOME FORMS OF PLASTIC, ALUMINUM, RUBBER, AND COATINGS. HANDLE EMPTY CONTAINERS WITH CARE BECAUSE OF FLAMMABLE VAPOR RESIDUE. CONTAINERS MUST BE PROPERLY BONDED AND GROUNDED DURING TRANSFER OPERATIONS.

Respiratory Protection:USE NIOSH/MSHA APPROVED RESPIRATOR WITH ORGANIC VAPOR CARTIDGE IF TLV EXCEEDED. USE SCBA IF OXYGEN DEFICIENT ATMOSPHERE EXISTS. IF RESPIRATORY PROTECTION NEEDED, A PROGRAM IN ACCORDANCE WITH 29 CFR 19 10.134 MUST BE IN PLACE. Ventilation:USE ADEQUATE MECHANICAL/LOCAL (EXPLOSION-PROOF) VENTILATION. Protective Gloves:PVC Eye Protection:FACE SHIELD Other Protective Equipment:APRON Work Hygienic Practices:WASH HANDS AFTER USE AND BEFORE EATING, DRINKING, OR SMOKING. LAUNDER CONTAMINATED CLOTHES BEFORE REUSE. Suppl emental Safety and Health DO NOT SMOKE IN WORK AREA. AVOID SWALLOWING. AVOID BREATHING VAPORS.

AVOID CONTACT WITH SKIN, EYES, OR CLOTHES.

HCC:F2 Boiling Pt:B.P. Text:180F,82C Vapor Pres:33 MM HG Vapor Density:2.1(AIR=1) Spec Gravity: