

HAYNES INTERNATIONAL INC SUB OF CABOT CORP -- ALLOY 188 -- 3439-01-149-0529

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Product Identification  
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Product ID:ALLOY 188

MSDS Date:07/01/1990

FSC:3439

NIIN:01-149-0529

MSDS Number: BPPFM

=== Responsible Party ===

Company Name:HAYNES INTERNATIONAL INC SUB OF CABOT CORP

Address:1020 W PARK AVE

Box:9013

City:KOKOMO

State:IN

ZIP:46902-9013

Country:US

Info Phone Num:317-456-6625/6020

Emerge

ncy Phone Num:317-456-6894/800-424-9300(CHEMTREC)

CAGE:80357

=== Contractor Identification ===

Company Name:AUFHAUSER CORP

Address:39 WEST MALL

Box:City:PLAINVIEW

State:NY

ZIP:11803-4209

Country:US

Phone:212-757-6824/FAX: 516-694-8690

CAGE:59401

Company Name:HAYNES INTERNATIONAL INC SUB OF CABOT CORP

Address:1020 W PARK AVE

Box:9013

City:KOKOMO

State:IN

ZIP:46904-9013

Country:US

Phone:318-263-2002;765-456-6614

CAGE:80357

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Composition/Information on Ingredients  
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Ingr

ed Name:COBALT (SARA III)  
CAS:7440-48-4  
RTECS #:GF8750000  
Fraction by Wt: 30%  
Other REC Limits:NONE RECOMMENDED  
OSHA PEL:0.1 MG/M3;AS CO  
ACGIH TLV:0.05 MG/M3;DUST 9293

Ingred Name:CHROMIUM (SARA III)  
CAS:7440-47-3  
RTECS #:GB4200000  
Fraction by Wt: 22%  
Other REC Limits:NONE RECOMMENDED  
OSHA PEL:1 MG/M3  
ACGIH TLV:0.5 MG/M3; 9293  
EPA Rpt Qty:1 LB  
DOT Rpt Qty:1 LB

Ingred Name:IRON  
CAS:65996-67-0  
Fraction by Wt: 3.0% MAX  
Other REC Limits:NONE RECOMMENDED

Ingred Name:LANTHANUM  
Fraction by Wt: 0.0  
7%  
Other REC Limits:NONE RECOMMENDED

Ingred Name:MANGANESE (SARA III)  
CAS:7439-96-5  
RTECS #:OO9275000  
Fraction by Wt: 1.25%MAX  
Other REC Limits:NONE RECOMMENDED  
OSHA PEL:(C) 5 MG/M3 DUST  
ACGIH TLV:5 MG/M3 DUST 9293

Ingred Name:NICKEL (SARA III)  
CAS:7440-02-0  
RTECS #:QR5950000  
Fraction by Wt: 22%  
Other REC Limits:NONE RECOMMENDED  
OSHA PEL:1 MG/M3  
ACGIH TLV:1 MG/M3; 9293

Ingred Name:SILICON  
CAS:7440-21-3  
RTECS #:VW0400000  
Fraction by Wt: 0.35%  
Other REC Limits:NONE RECOMMENDED  
OSHA PEL:15 MG/

M3 TDUST  
ACGIH TLV:10 MG/M3 TDUST; 9293

Ingred Name:TUNGSTEN  
CAS:7440-33-7  
RTECS #:YO7175000  
Fraction by Wt: 14%  
Other REC Limits:NONE RECOMMENDED  
OSHA PEL:5 MG/M3/ 10 STEL  
ACGIH TLV:5 MG/M3/10 STEL;9293

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===== Hazards Identification =====

LD50 LC50 Mixture:ORAL LD50 (RAT) IS UNKNOWN.  
Routes of Entry: Inhalation:YES Skin:YES Ingestion:NO  
Reports of Carcinogenicity:NTP:YES IARC:YES OSHA:NO  
Health Hazards Acute and Chronic:ACUTE-WELDING FUMES MAY CAUSE

DISCOMFORT,DIZZINESS,NAUSEA & DRYNESS/IRRITATION OF THE  
THROAT.CHRONIC-WELDING FUMES,GASES/DUST MAY CAUSE PULMONARY  
IRRITATION/PNEUMONITIS.IRON FUME MAY PRODUCE SIDEROSIS .NICKEL &  
HEXAVALENT CHROMIUM HAVE BEEN REPORTED TO BE CARCINOGENIC.

Explanation of Carcinogenicity:THIS MATERIAL CONTAINS NICKEL AND  
CHROMIUM.

Effects of Overexposure:WELDING FUMES MAY CAUSE DISCOMFORT, DIZZINESS,  
NAUSEA AND DRYNESS OR IRRITATION OF THE THROAT. FUMES, GASES OR  
DUSTS MAY CAUSE PULMONARY  
IRRITATION OR PNEUMONITIS. IRON FUME MAY  
PRODUCE SIDEROSIS. NIC KEL & HEXAVALENT CHROMIUM HAVE BEEN REPORTED  
TO BE CARCINOGENIC.

Medical Cond Aggravated by Exposure:PERSONS WITH PRE-EXISTING  
RESPIRATORY FUNCTION MAY BE MORE SUSCEPTIBLE TO THE EFFECTS OF THE  
WELDING FUMES.

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===== First Aid Measures =====

First Aid:GET MEDICAL CARE IF NEEDED.EYES:FLUSH WITH WATER FOR 15  
MINUTES HOLDING EYELIDS OPEN.SKIN:WASH THOROUGHLY WITH SOAP &  
WAT  
ER.INHALATION:REMOVE TO FRESH AIR.PROVIDE CPR IF  
NEEDED.INGESTION:CALL A DOCTOR .

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===== Fire Fighting Measures =====

Flash Point:NONE  
Extinguishing Media:THIS ALLOY IS NONCOMBUSTIBLE. TO EXTINGUISH A METAL  
POWDER FIRE, USE DRY SAND, DRY GRAPHITE OR OTHER CLASS "D" POWDER.  
Fire Fighting Procedures:WEAR FIRE FIGHTING PROTECTIVE EQUIPMENT AND A  
FULL FACED SELF CONTAINED BREATHING APPARATUS. COOL FIRE EXPOSED  
CONTAINERS WITH WATER SPRAY.

Unusual Fi

re/Explosion Hazard:NONE. IN CONTACT WITH ACIDS, HYDROGEN GAS  
WILL BE FORMED WHICH IS FLAMMABLE AND EXPLOSIVE.

===== Accidental Release Measures =====

Spill Release Procedures:WEAR RESPIRATORY EQUIPMENT DURING CLEANUP. USE  
EQUIPMENT THAT KEEPS MATERIAL FROM BECOMING AIRBORNE. TO MINIMIZE  
DUST GENERATION I.E. WET MOP, HEPA VACUUM.

===== Handling and Storage =====

Handling and Storage Precautions:STORAGE-KEEP MATERIAL I  
N CLOSED

CONTAINERS AWAY FROM MOISTURE,STRONG OXIDIZERS & ACIDS.

Other Precautions:NO FOOD OR SMOKING IN WORK AREAS. WASH THOROUGHLY  
AFTER HANDLING. AVOID BREATHING FUMES AND VAPORS. DO NOT GET IN  
EYES, ON SKIN OR ON CLOTHING.

===== Exposure Controls/Personal Protection =====

Respiratory Protection:USE RESPIRABLE FUME RESPIRATOR OR AIR SUPPLIED  
RESPIRATOR WHEN WELDING, BRAZING OR SOLDERING IN CONFINED SPACE OR  
WHERE LOCAL EXHAUST OR VENTILATION DOES NOT KE  
EP EXPOSURE BELOW  
PEL, TLV OR STEL.

Ventilation:LOCAL EXHAUST AT THE ARC (OR FLAME), OR BOTH, TO KEEP THE  
FUMES AND GASES BELOW PEL'S, TLV'S OR STEL'S IN BREATHING ZONE

Protective Gloves:WELDER'S GLOVE

Eye Protection:PROTECTIVE FACE SHIELD

Other Protective Equipment:EYE WASH STATION, APRONS, HATS, ARM &  
SHOULDER PROTECTION, AS WELL AS DARK SUBSTANTIAL CLOTHING.

Work Hygienic Practices:WEAR HEAD AND BODY PROTECTION WHICH HELP TO  
PREVENT INJURY FROM RADIATION, SPARKS AND ELECTRICAL  
SHOCK.

Supplemental Safety and Health

FORMULA CHANGED. FOR PREVIOUS FORMULATION, SEE PNI A UNDER THE SAME  
NSN.

===== Physical/Chemical Properties =====

HCC:N1

Solubility in Water:INSOLUBLE

Appearance and Odor:SOLID SILVER GREY COLOR - NO ODOR

===== Stability and Reactivity Data =====

Stability Indicator/Materials to Avoid:YES  
STRONG OXIDIZING AGENTS AND ACIDS

Stability Condition to Avoid:FIRE

Hazardous Decomposition Products:METAL OX

**IDES. DECOMPOSITION PRODUCTS**

**INCLUDE THOSE ORIGINATING FROM INGREDIENTS + THOSE FROM THE BASE METAL & COATING.**

**===== Disposal Considerations =====**

**Waste Disposal Methods: PREVENT WASTE FROM CONTAMINATING SURROUNDING ENVIRONMENT. DISCARD ANY PRODUCT, RESIDUE, DISPOSABLE CONTAINER OR LINER IN AN ENVIRONMENTALLY ACCEPTABLE MANNER, IN FULL COMPLIANCE WITH FEDERAL, STATE AND LOCAL REGULATIONS**

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