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INCO ALLOYS INTERNATIONAL INC -- INCONEL FILLER METAL 92 -- 3439-00-602-2163

======== Product Identification ============

Product ID: INCONEL FILLER METAL 92

MSDS Date:02/01/1986

FSC:3439

NIIN:00-602-2163

MSDS Number: BPQTV === Responsible Party ===

Company Name: INCO ALLOYS INTERNATIONAL INC

Address:1401 BURRIS RD

City:NEWTON

State:NC ZIP:28658 Country:US

Info Phone Num:304-526-5436 Emergency Phone Num:304-

526-5780 CAGE:9Z762

=== Contractor Identification ===

Company Name: INCO ALLOYS INTERNATIONAL INC

Address:1401 BURRIS RD

Box:City:NEWTON

State:NC

ZIP:28658-1754 Country:US

Phone:800-624-3411

CAGE:9Z762

======= Composition/Information on Ingredients ========

Ingred Name:CHROMIUM; (CR) (SARA III)

CAS:7440-47-3

RTECS #:GB4200000 Fraction by Wt: 17% OSHA PEL:1 MG/M3 ACGIH TLV:0.5 MG/M3 EPA Rpt Qty:1 LB

DOT Rpt Qty:1 LB

Ingred Name: IRON (III) OXIDE; (FE)

CAS:1309-37-1

RTECS #:NO740000

Fraction by Wt: 7%

OSHA PEL:10 MG/M3 (FE)

ACGIH TLV:5 MG/M3(FE),B2; 9293

Ingred Name: MANGANESE; (MN) (SARA III)

CAS:7439-96-5

RTECS #: OO9275000 Fraction by Wt: 3%

OSHA PEL:(C) 5 MG/M3 DUST ACGIH TLV:5 MG/M3 DUST 9293

Ingred Name: NICKEL; (NI) (SARA III)

CAS:7440-02-0

RTECS #:QR5950000 Fraction by Wt: 71% OSHA PEL:1 MG/M3 ACGIH TLV:1 MG/M3

Ingred Name:TITANIUM; (TI) PEL/TLV AS TITANIUM DIOXIDE

CAS:7440-32-6

RTECS #:XR1700000 Fraction by Wt: 4%

OSHA PEL:10 MG/M3 TDUST ACGIH TLV:10 MG/M3 TDUST

LD50 LC50 Mixture: NONE SPECIFIED BY MANUFACTURER.

Routes of Entry: Inhalation:YES Skin:NO Ingestion:YES

Reports of Carcinogenicity:NTP:YES IARC:YES OSHA:NO

Health Hazards Acute and Chronic:ACUTE:METALLIC TASTE, NAUS, TIGHTNESS OF CHEST, FEVER, IRRIT OF EYES, NOSE, THROAT & SKIN; LOSS OF CONSCIOUSNESS/DEATH DUE TO WELDING GASES/LACK OF O*2.

CHRONIC:ADVERSE EFTS MAY RESULT FROM LONG TIME EXPOS TO WELDING

FUMES, GASES/DUSTS. THESE EFTS MAY INCL SKIN SENSIT, NEUROLOGICAL DMG, & RESP (EFTS OF OVEREXPOS)

Explanation of Carcinogenicity: CHROMIUM: KNOWN CARCINOGEN (NTP), GROUP 1 (IARC); NICKEL:ANTICIPATED TO BE A CARCINOGEN (NTP), GROUP 2B (IARC).

Effects of Overexposure: HLTH HAZ: DISEASE SUCH AS BRONCHIAL ASTHMA, LUNG FIBROSIS/PNEUM. NI & CR MUST BE CONSIDERED POSS CARCIN. RECENT EPIDEMIOLOGICAL STUDIES OF WORKERS MELTING & WORKING ALLOYS CONTAINING NI/CR HAVE FOUND NO INCREAS

E RISK OF CANCER. NEVERTHELESS, EXPOS MUST BE MAINTAINED BELOW LEV SPECIFIED. Medical Cond Aggravated by Exposure: AGGRAVATION OF PREEXISTING RESPIRATORY OR ALLERGIC CONDITIONS MAY OCCUR IN SOME WORKERS.
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First Aid:INGEST:CALL MD IMMEDIATELY . EYES:IMMEDIATELY FLUSH WITH POTABLE WATER FOR A MINIMUM OF 15 MINUTES, SEEK ASSISTANCE FROM MD . SKIN:FLUSH WITH COPIOUS AMOUNTS OF WATER. CALL MD . INHA L:REMOVE FROM
EXPOSURE AND OBTAIN PROMPT MD ATTENTION. IF VICTIM IS UNCONSCIOUS, ADMINISTER OXYGEN. IF NOT BREATHING, RESUSITATE IMMEDIATELY.
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Flash Point:NONFLAMMABLE Extinguishing Media:MEDIA SUITABLE FOR SURROUNDING FIRE. Fire Fighting Procedures:WEAR NIOSH/MSHA APPROVED SCBA AND FULL PROTECTIVE EQUIPMENT. Unusual Fire/Explosion Hazard:NONFLAMMABLE; HOWEVER, WELDING ARCS AND SPARKS CAN IGNITE FLAMMABLE LIQUIDS AND VAPO RS AND COMBUSTIBLE SOLIDS.
======== Accidental Release Measures ==========
Spill Release Procedures:VACUUM RESIDUE FROM CUTTING, GRINDING OR WELDING OPERATIONS INTO SUITABLE CONTAINERS. Neutralizing Agent:NONE SPECIFIED BY MANUFACTURER.
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Handling and Storage Precautions: NONE SPECIFIED BY MANUFACTURER.

Other Precautions: MAINTAIN EXPOS