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Product ID: HYSOL RE2038 MSDS Date:08/18/1989 FSC:8040 NIIN:00-779-4704 MSDS Number: BQDLW === Responsible Party === Company Name: DEXTER ELECTRONIC MATERIALS; THE DEXTER CORP Address:211 FRANKLIN ST. City:OLEAN State:NY ZIP:14760 Country:US Info Phone Num:716-372-6300 **Emergency Phone** Num:716-372-6309 Preparer's Name: JAMES P HORNBURG CAGE:04347 === Contractor Identification === Company Name: DEXTER CORP THE DEXTER ELECTRONIC MATERIAL DIV Address:211 FRANKLIN ST. Box:City:OLEAN State:NY ZIP:14760-1297 Country:US Phone:716-372-6300/6309 CAGE:04347 Ingred Name: EPOXY RESIN (NON HAZARDOUS--RESIN CONTAINS TRACE OF EPICHLOROHYDRIN WHICH IS KNOWN TO STATE OF CALIF TO CAUSE CANCER) CAS:25068-38-6 Fraction by Wt :88.000% Other REC Limits:NONE SPECIFIED Ingred Name:1,2-EPOXY-3-BUTOXY PROPANE (SARA III) (CALIFORNIA PROP 65-CARCINOGEN) CAS:2426-08-5 Fraction by Wt: 12.000% Other REC Limits:NONE SPECIFIED **OSHA PEL:50 PPM** ACGIH TLV:50 PPM Routes of Entry: Inhalation:YES Skin:YES Ingestion:YES

Health Hazards Acute and Chronic:SKIN: IRRITATING ON PROLONGED/REPEATED CONTACT, SKIN SENSITIZATION. EYES: IRRITATING. UNLIKELY THAT NOR MAL

WORK OPERATIONS COULD PRODUCE AIRBORNE CONCENTRATIONS (ECH) APPROACHING PEL, BUT REPORTED TO PRODUCE CANCER IN ANIMALS & MUTAGENIC CHANGES IN BACTERIAL & CULTURED HUMAN CELLS. RESPIRATORY PASSAGES-MILD IRRITATION.

Explanation of Carcinogenicity: THERE IS WEAK EVIDENCE THAT EXPOSURE TO EPICHLOROHYDRIN POSES A CANCER RISK TO HUMANS.

First Aid:EYE: FLUSH W/WATER 15 MIN HOLDING EYELID OPEN. GET MED AID.

SKIN: REMOVE CONTAM CLOTHES & SHOES, WIPE OFF EXCESS. WASH W/SOAP & WATER. IF IRRIT OCCURS, GET MED AID. INHAL: REMOVE TO FRESH AIR, PROVIDE OXYGEN IF BREATHING DIFFICULT. GIVE ARTIF RESPIRATION IF NOT BREATHING. GET MED AID. INGEST: DONT INDUCE VOMIT, IF VOMIT OCCURS, KEEP HEAD BELOW HIPS (PREVENT ASPIRATION OF LIQ TO LUNG). GET MED AID.

Flash Point Method:CC Flash Point:155F,68C Lower Limits:.4 Upper Limits:1.3 Extinguishing Media:CARBON DIOXIDE, DRY CHEMICAL FOR SMALL FIRES. FOAM FOR LARGE FIRES. Fire Fighting Procedures:NONE Unusual Fire/Explosion Hazard:NONE

Spill Release Procedures: CLEANUP AND DISPOSAL SHOULD BE IN ACCORDANCE WITH FEDERAL, STATE AND LOCAL ENVIRONMENTAL CONTROL REGULATIONS.

Handling and Storage Precautions:MAY CAUSE SKIN SENSI TIZATION & OTHER ALLERGIC RESPONSES Other Precautions:USE ONLY WITH ADEQUATE VENTILATION, PARTICULARLY IF HEATED OR SPRAYED. AVOID CONTACT WITH SKIN OR EYES.

======= Exposure Controls/Personal Protection ==========

Respiratory Protection:AIR SUPPLIED MASK IN CONFINED AREAS. Ventilation:LOCAL EXHAUST PREFERRED; MECHANICAL (GENERAL) ACCEPTABLE Protective Gloves:PLASTIC OR RUBBER Eye Protection:SAFETY GLASSES OR GOGGLES Other Protective Equipment:SAFETY SHOWER AND EYE BATH. USE COVERALLS OR APRON TO PROTECT AGAINST SKIN AND CLOTHING CONTAMINATION. Work Hygienic Practices:DO NOT REUSE CLOTHING UNTIL CLEANED. LEATHER ARTICLES INCLUDING SHOES CANNOT BE DECONTAMINATED, SHOULD BE DESTROYED. Supplemental Safety and Health

Boiling Pt:B.P. Text:284F,140C Vapor Pres:2 @ 20C Vapor Density:3.8 @ 25C Spec Gravity:1.14 Evaporation Rate & amp; Reference:>1 Solubility in Water: