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DEXTER ELECTRONIC MATERIAL, THE DEXTER CORPORATION -- HYSOL HE 3475

8040-01-016-1477

============= Product Identification =================

Product ID:HYSOL HE 3475 MSDS Date:02/10/1989

FSC:8040

NIIN:01-016-1477

MSDS Number: BQSHY === Responsible Party ===

Company Name: DEXTER ELECTRONIC MATERIAL, THE DEXTER CORPORATION

Address:211 FRANKLIN STREET

City:OLEAN State:NY ZIP:14760 Country:US

Info Phone Num:716-372-630

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Emergency Phone Num:716-372-6309 Preparer's Name:JAMES P HORNBURG

CAGE:04347

=== Contractor Identification ===

Company Name: DEXTER CORP THE DEXTER ELECTRONIC MATERIAL DIV

Address:211 FRANKLIN ST.

Box:City:OLEAN

State:NY

ZIP:14760-1297 Country:US

Phone:716-372-6300/6309

CAGE:04347

======= Composition/Information on Ingredients ========

Ingred Name: DIETHYLENETRIAMINE

CAS:111-40-0

RTECS #:IE1225000 Fraction by Wt: 30-60%

Other REC Limits: NONE SPECIFIED

OSHA PEL:1 PPM ACGIH TLV:1 PP Ingred Name: EPOXY RESIN (CONTAINS TRACE OF EPICHLOROHYDRIN)

CAS:25068-38-6 RTECS #:KD4380000 Fraction by Wt: 43.570%

Other REC Limits: NONE SPECIFIED

============ Hazards Identification =========================

Routes of Entry: Inhalation:YES Skin:YES Ingestion:YES

Health Hazards Acute and Chronic:EYE: SEVERE IRRIT W/CORNEAL INJURY,

PERMANENT DAMAGE, BLINDNESS. SKIN: BURNS, ALLERGIC REACTION, IRRIT, SENSITIZATION. SK

IN ABSORPTION: ONE PROLONGED EXPOSURE MAY RESULT
IN MATERIAL ABSORBPTION IN HAR MFUL AMOUNTS. INGEST:
GASTROINTESTINAL IRRIT/ULCERATION. MOUTH, THROAT BURNS. INHALE:
RESPIRATORY SENSITIZATION *

Explanation of Carcinogenicity: RESIN CONTAINS TRACE OF EPICHLOROHYDRIN (ECH) WHICH IS KNOWN TO STATE OF CALIFORNIA TO CAUSE CANCER.

Effects of Overexposure:* OR ASTHMA IN SUSCEPTIBLE INDIVIDUALS.

EXCESSIVE EXPOSURE MAY CAUSE IRRITATION TO UPPER RESPIRATORY TRACT.

Medical Cond Aggravate

d by Exposure:ECH CONC CLOSE TO THE OSHA LIMIT
HAVE BEEN REPORTED TO PRODUCE MUTAGENIC CHANGES IN BACTERIA &
CULTURED HUMAN CELLS. REPORTS ON ECH WORKERS SHOW "WEAK" EVIDENCE
THAT EXPOSURE TO ECH POSES CANCER RISK.

First Aid:EYE: IMMEDIATE & CONTINUAL RINSING W/FLOWING WATER 30 MIN IMPERATIVE. PROMPT MEDICAL AID IS ESSENTIAL. SKIN: RINSE W/WATER (PREFER SAFETY SHOWER) 15 MIN WHILE REMOVING CONTAMINATED CLO THING.

GET IMMED MED AID. INGEST: DO NOT INDUCE VOMITING. GIVE LRG AMT WATER/MILK. INHALE: REMOVE TO FRESH AIR. CPR/OXYGEN IF NEEDED. GET MED AID. CONSULT PHYSICIAN. THIS MATERIAL IS CORROSIVE & MAY CAUSE STRICTURE.

Flash Point Method:COC

Flash Point:215F,102C

Extinguishing Media:USE WATER SPRAY, DRY CHEMICAL, "ALCOHOL" FOAM, OR CARBON DIOXIDE.

Fire Fighting Procedures: USE WATER TO KEEP FIRE-EXPOSED CONTA

INERS COOL. WATER SPRAY MAY BE USED TO FLUSH SPILLS AWAY FROM EXPOSURES AND TO KILUTE SPILLS TO NONFLAMMABLE MIXTURES. Unusual Fire/Explosion Hazard:CARE MUST BE USED TO PREVENT IGNITION WHEN PROCESSING OR HANDLING AT TEMPERATURES ABOVE THE FLASH POINT.
======== Accidental Release Measures ==========
Spill Release Procedures:CLEANUP AND DISPOSAL SHOULD BE IN ACCORDANCE WITH FEDERAL, STATE AND LOCAL ENVIRONMENTAL CONTROL REGULATIONS.
========= H andling and Storage =================
Handling and Storage Precautions:PROTECT FROM PHYSICAL DAMAGE. STORE IN COOL, DRY WELL VENTILATED AREA AWAY FROM ANY AREA WHERE FIRE HAZARD MAY BE ACUTE. Other Precautions:IS A STRONG SKIN SENSITIZER. AVOID SKIN CONTACT.
====== Exposure Controls/Personal Protection ========
Respiratory Protection:SELF-CONTAINED BREATHING APPARATUS OR INDUSTRIAL CANISTER TYPE MASK APPROVED BY US BUREAU OF MINES WITH PROPER CANISTER SHOUL D BE WORN IN ENCLOSED AREAS WITH POOR VENTILATION. Ventilation:LOCAL EXHAUST PREFERRED. MECHANICAL (GENERAL) ACCEPTABLE. RESPIRATORS AVAILABLE IF VENTILATION SYSTEM SHOULD FAIL. Protective Gloves:HYDROCARBON INSOLUBLE RUBBER OR PLASTIC Eye Protection:CHEM GOGGLES, FACESHIELD, SAFETY GLASSES Other Protective Equipment:HYDROCARBON INSOLUBLE APRONS, EYE WASH AND SAFETY SHOWER. Supplemental Safety and Health
========== Physical/Chemical Properties ===========
Boiling Pt:B. P. Text:404F,207C Vapor Pres: