

MINNESOTA MINING AND MFG CO -- SCOTCH-WELD (TM) EC-1945-B METAL PRIMER --
8040-00-065-6578

===== Product Identification =====

Product ID:SCOTCH-WELD (TM) EC-1945-B METAL PRIMER

MSDS Date:04/22/1991

FSC:8040

NIIN:00-065-6578

Kit Part:Y

MSDS Number: BQXZY

=== Responsible Party ===

Company Name:MINNESOTA MINING AND MFG CO

Address:3M CTR

City:SAINT PAUL (FORMALLY IN DETROITT, MI)

State:MN

ZIP:55144-

1000

Country:US

Info Phone Num:612-733-1341/612-733-1110

Emergency Phone Num:612-733-1341

Preparer's Name:C.A. EISENHARD

CAGE:76381

=== Contractor Identification ===

Company Name:MINNESOTA MINING AND MFG CO, DBA 3M

Address:3M CENTER BLDG 224-5S-04

Box:City:SAINT PAUL

State:MN

ZIP:55144-1000

Country:US

Phone:866-556 5712 / 612-733-1110

CAGE:76381

===== Composition/Information on Ingredients =====

Ingred Name:NON-HAZARDOUS ADDITIVES (VENDOR TRADE SECRET)

Fraction by Wt: 20-30%

Other REC Limits:NONE SPECIFIED

Ingred Name:N-BUTYL ACETATE

CAS:123-86-4

RTECS #:AF7350000

Fraction by Wt: 15-25%

Other REC Limits:NONE SPECIFIED

OSHA PEL:150 PPM/STEL 200 PPM

ACGIH TLV:150 PPM/STEL 200 PPM

EPA Rpt Qty:5000 LBS

DOT Rpt Qty:5000 LBS

Ingred Name:ZINC CHROMATE

CAS:13530-65-9

RTECS #:GB3290000

Fraction by Wt: 10-20%

Other REC Limits:NONE SPECIFIED

OSHA PEL:0.1 MG/M3 (CEILING)

ACGIH TLV:0.01 MG/M3 (CR)

REC Limits:NONE SPECIFIED

OSHA PEL:2 MG/M3

ACGIH TLV:2 MG/M3

Ingred Name:TITANIUM DIOXIDE

CAS:13463-67-7

RTECS #:XR2275000

Fraction by Wt: 5-15%

Other REC Limits:NONE SPECIFIED

OSHA PEL:15 MG/M3 TDUST

ACGIH TLV:10 MG/M3 TDUST; 9293

Ingred Name:METHYL ETHYL KETONE (SARA III)

CAS:78-93-3

RTECS #:EL6475000

Fraction by Wt: 5-15%

Other REC Limits:NONE SPECIFIED

OSHA PEL:200 PPM/STEL 300 PPM

ACGIH TLV:200 PPM/STEL 300 PPM

EPA Rpt Qty:5000 LBS

DOT Rpt Qty:5000 LBS

Ingred Name:2-ETHOXYETHYL ACETATE

CAS:111-15-9

RTECS #:KK8225000

Fraction by Wt: