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Product ID:BARE WIRE OR ROD,MIL-308 MSDS Date:06/01/1992 FSC:3439 NIIN:00-995-9721 **MSDS Number: BRSTZ** === Responsible Party === Company Name: J W HARRIS CO INC Address:10930 DEERFIELD RD City:CINCINNATI State:OH ZIP:45242 Country:US Info Phone Num:513-891-2000 Emergency Phone Num:513-891-2000,800-4 24-9300(CHEMTREC) CAGE:FO309 === Contractor Identification === Company Name: J W HARRIS CO INC Address:10930 DEERFIELD RD City:CINCINNATI State:OH ZIP:45242 Country:US Phone:513-891-2000 CAGE:FO309 Company Name: J. W. HARRIS CO., INC. Address:10930 DEERFIELD ROAD Box:City:CINCINNATI State:OH ZIP:45242-4110 Country:US Phone:513-891-2000 CAGE:27911

Ingred Name:CARBON CAS:1333-86-4 RTECS #:FF5800000 Fraction by Wt: .03-.08% Other REC Limits:NONE SPECIFIED OSHA PEL:3.5 MG/M3 ACGIH TLV:3.5 MG/M3 9293

Ingred Name:CHROMIUM (IV) CAS:7440-47-3 RTECS #:GB4200000 Fraction by Wt: 18-22% Other REC Limits:NONE SPECIFIED OSHA PEL:0.5 MG/M3 ACGIH TLV:0.05 MG/M3 9293 EPA Rpt Qty:1 LB DOT Rpt Qty:1 LB

Ingred Name:NICKEL (SOLUBLE) CAS:7440-02-0 RTECS #:QR5950000 Fraction by Wt: 9-12% Other REC Limits:NONE SPECIFIED OSHA PEL:0.1 MG/M3 ACGIH TLV:0.1 MG/M3 9293

Ingred Name:MOLYBDENUM (SOLUBLE) CAS:7439-98-7 RTECS #:QA4680000 Fraction by Wt: 0.75-3% Other REC Limits:NONE SPECIFIED OSHA PEL:15 MG/M3 TDUST ACGIH TLV:10 MG/M3; 9293

Ingred Name:MANGANESE CAS:7439-96-5 RTECS #:OO9275000 Fraction by Wt: 1-2.5% Other REC Limits:NONE SPECIFIED OSHA PEL:(C) 5 MG/M3 DUST ACGIH TLV:5 MG/M3 DUST 9293

Ingred Name:SILICON CAS:60676-86-0 RTECS #:VV7328000 Fraction by Wt: .30-1% Other REC Limits:NONE SPECIFIED OSHA PEL:SEE TABLE Z3 ACGIH TLV:0.1 MG/M3 RDUST;9293

Ingred Name:COPPER CAS:7440-50-8 RTECS #:GL5325000 Fraction by Wt: 0.75% Oth er REC Limits:NONE SPECIFIED OSHA PEL:0.1 MG/M3 (FUME) ACGIH TLV:0.2 MG/M3 (FUME)9293 EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Ingred Name:IRON CAS:7439-89-6 RTECS #:NO4565500 Fraction by Wt: BALANCE Other REC Limits:NONE SPECIFIED OSHA PEL:10 MG/M3 (FUME) ACGIH TLV:5 MG/M3 (FUME) 9293

LD50 LC50 Mixture:NONE SPECIFIED BY MANUFACTURER. Routes of Entry: Inhalation:YES Skin:NO Ingestion:NO Reports of Carcinogenicity:NTP:YES IARC:YES OSHA:NO

Health Hazards Acute and Chronic:PRODUCT AS SHIPPED IS NONHAZARDOUS. EXPOSURE TO WELDING FUME MAY RESULT IN DISCOMFORT, DIZZINESS, NAUSEA, DRYNESS OR IRRITATION OF THE THROAT, PULMONARY IRRITATION, PNEUMOCONIOSIS, METAL FUME FEVER, B ODY ACHE, CHILLS, COUGHING, SIDEROSIS. ARC RAYS CAN INJURE EYES AND BURN SKIN. ELECTRIC SHOCK CAN KILL.

Effects of Overexposure:EYES: INJURY. SKIN: BURNS. INHALATION: DISCOMFORT, DIZZINESS, NAUSEA, DRYNESS OR IRRITATION OF THROAT.

PULMONARY IRRITATION, PNEUMOCONIOSIS, SIDEROSIS, METAL FUME FEVER, BODY ACHE, CHILLS. INGESTION: NOT A LIKELY SOURCE OF EXPOSURE. Medical Cond Aggravated by Exposure:PERSON WITH PRE-EXISTING DISEASE INVOLVING THE EYES, SKIN, OR RESPIRATORY TRACT MAY BE AT INCREASED

RISK FROM EXPOSURE TO WELDING FUMES, RAYS, WELDING ARCS, AND HEAT FROM WELDING OPERATION.

First Aid: EYES: GET MEDICAL ATTENTION. SK

IN: GET MEDICAL ATTENTION.

INHALATION: REMOVE FROM DUST OR FUME EXPOSURE TO FRESH AIR. IF NOT BREATHING, GIVE CPR. IF BREATHING DIFFICULT, GIVE OXYGEN. GET MEDICAL ATTEN TION. INGESTION: NOT A LIKELY SOURCE OFEXPOSURE.

Extinguishing Media:NONFLAMMABLE. WELDING ARC, OPEN FLAME AND SPARKS MAY IGNITE SURROUNDING COMBUSTABLE MATERIALS. Fire Fighting Procedures:USE PROCEDURES APPROPRIATE FOR SURROUNDING FIRE.

U

nusual Fire/Explosion Hazard:NONFLAMMABLE. WELDING ARC, OPEN FLAME AND SPARKS CAN IGNITE SURROUNDING COMBUSTIBLE MATERIALS.

Spill Release Procedures:SWEEP UP OR SCOOP UP ANY GRINDING DUST OR WASTE OR WASTE RESIDUE AND PLACE IN APPROPRIATE DISPOSAL CONTAINER. AVOID GENERATING AIRBORNE DUST. Neutralizing Agent:NONE SPECIFIED BY MANUFACTURER.

Handli

ng and Storage Precautions:STORE WELDING RODS IN A DRY AREA. USE ADEQUATE VENTILATION TO CLEAR WELDING FUMES.

Other Precautions: TRAIN WELDER TO KEEP HIS HEAD OUT OF WELDING FUMES. MONITOR AIR TO INSURE ACCEPTABLE EXPOSURES. AVOID ELECTRICAL SHOCK BY MAINTAINING DRY WORK AREA.

Respiratory Protection: USE FUME RESPIRATOR OR AIR SUPPLIED RESPIRATOR WHEN WELDING, BRAZING OR SOLERING IN CONFINED SPACE OR WHERE LOCAL EXHAUST OR MECHANICAL (GENERAL) VENTILATION DOES NOT KEEP EXPOSURE BELOW TLV.

Ventilation: USE ADEQUATE MECHANICAL (GENERAL) VENTILATION AND LOCAL EXHAUST VENTILATION AT THE WELDING ARC POSITION.

Protective Gloves: USE WELDER'S GLOVES WHEN WELDING.

Eye Protection: USE HELMET/FACE SHIELD WITH FILTER LENS.

Other Protective Equipment: DARK CLOTHING, ARM PROTECTORS, APRON, HAT,

SHOULDER PROTECTION TO PREVENT INJURY FROM

RADIATION, SPARKS, ELECTRICAL SHOCK.

Work Hygienic Practices:WASH

AFTER HANDLING AND BEFORE EATING,

DRINKING, OR SMOKING. LAUNDER CONTAMINATED CLOTHING BEFORE REUSE. Supplemental Safety and Health

WELDING ELECTRODE OR WIRE IS A NONHAZARDOUS SOLID AT AMBIENT TEMPERATURE. HAZARDS MAY RESULT FROM FUME GENERATED DURING WELDING. SOME STUDIES HAVE SHOWN A HIGHER LEVEL OF LUNG RELATED PROBLEMS AMOUNG OLDER WELDERS WHO SMOKED THAN THOSE WHODID NOT SMOKE.

HCC:N1 Appearance and Odor: BARE WIRE. 0.0625 IN. DIA X 36 IN. LONG.

Stability Indicator/Materials to Avoid:YES NONE SPECIFIED BY MANUFACTURER. Stability Condition to Avoid:NONE SPECIFIED BY MANUFACTURER. Hazardous Decomposition Products:WELDING AND BRAZING FUMES AND GASES INCLUDING CARBON MONOXIDE, CARBON DIOXIDE, OZONE, OXIDES OF METALS AND OF NITROGEN.

Waste Disposal Methods :DISPOSE OF WASTE IN ACCORDANCE WITH LOCAL, STATE AND FEDERAL REGULATIONS.

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