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ARCOS ALLOYS DIV OF HOSKINS MFG. CO. -- BARE WIRE FILLER METALS (STAINLESS STEEL 310 INDICATED) -- 3439-00-880-1652

============= Product Identification ==================

Product ID:BARE WIRE FILLER METALS (STAINLESS STEEL 310 INDICATED)

MSDS Date:04/01/1991

FSC:3439

NIIN:00-880-1652

MSDS Number: BTHVS === Responsible Party ===

Company Name: ARCOS ALLOYS DIV OF HOSKINS MFG. CO.

Address:#1 ARCOS DRIVE

Box:308 City:MOU **NT CARMEL** State:PA ZIP:17851

Country:US Info Phone Num:717-339-5200

Emergency Phone Num:717-339-5200, CHEMTREC 800-424-9300

CAGE:03805

=== Contractor Identification ===

Company Name: ARCOS ALLOYS DIV OF HOSKINS MFG CO

Address:#1 ARCOS DRIVE

Box:308

City:MTCARMEL

State:PA ZIP:17851 Country:US

Phone:717-339-5200, CHEMTREC 800-424-9300

CAGE:03805

======= Composition/Information on Ingredients ========

Ingred Name: CHROMIUM (SARA 313) (CERCLA)

CAS:7440-47-3

RTECS #:GB4200000

Fraction by

Wt: 28%

OSHA PEL:1 MG/M3

ACGIH TLV:0.5 MG/M3; 9495

EPA Rpt Qty:1 LB DOT Rpt Qty:1 LB

Ingred Name: MANGANESE (SARA 313)

CAS:7439-96-5

RTECS #:OO9275000 Fraction by Wt: 2.5%

OSHA PEL:C 5 MG/M3 DUST ACGIH TLV:5 MG/M3 DUST 9495

Ingred Name:NICKEL (SARA 313) (CERCLA)

CAS:7440-02-0

RTECS #:QR5950000 Fraction by Wt: 22.5%

Other REC Limits: 1 MG/CUM

OSHA PEL:1 MG/M3

ACGIH TLV:1 MG/M3; 9495

Ingred Name:IRON CAS:7439-89-6 RTECS #:NO4565500

Fraction by Wt: BALANCE

cation ==========

LD50 LC50 Mixture:PRODUCT'S LD50 (ORAL RAT) WAS NOT STATED

Routes of Entry: Inhalation:YES Skin:NO Ingestion:NO

Reports of Carcinogenicity:NTP:YES IARC:YES OSHA:NO

Health Hazards Acute and Chronic:**TARGET-ORGANS:RESPIRATORY SYSTEM**
PRODUCT POSES NO HEALTH HAZARD AS SHIPPED, BUT MAY POSE A HEALTH
HAZARD DURING USE. ELECTRIC ARC WELDING RAYS CAN INJURE EYES & BURN
SKIN. DUST, FUMES & GASES CAN BE DANGEROUS TO YOUR HEALTH. LUNG
DAMAGE MAY RE

SULT FROM OVEREXPOSURE. CHRONIC EXPOSURE MAY RESULT IN NEUROLOGICAL

Explanation of Carcinogenicity:CHROMIUM & NICKEL ARE LISTED AS POSSIBLE CARCINOGENS BY IARC, NTP & OSHA. SEE INDIVIDUAL REPORTS FOR DETAILS.

Effects of Overexposure:SHORT TERM EXPOSURE TO WELDING FUMES, GASES OR DUST MAY RESULT IN DIZZINESS, NAUSEA, FEVER, DRYNESS, WATERY EYES, HEADACHE, BREATHING DIFFICULTY, FREQUENT COUGHING, CHEST PAINS, & EVEN PULMONARY EDEMA, ASPHYXIATION, & DEATH.

Medical Cond Aggr

avated by Exposure:SOME WORKERS MAY EXPERIENCE DISCOMFORT AT CONCENTRATIONS BELOW THE THRESHOLD LIMIT VALUES & OTHERS MAY BE AFFECTED BY A PRE-EXISTING CONDITION OR OTHER OCCUPATIONAL ILLNESS.
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First Aid:IN CASE OF ELECTRICAL SHOCK, TURN OFF POWER PRIOR TO REMOVAL. INHALATION:REMOVE TO FRESH AIR. IF BREATHING IS DIFFICULT, ADMINISTER OXYGEN. IF BREATHING STOPS, BEGIN ARTIFICIAL RESPIRATION. SKIN:WASH A FFECTED AREA WITH SOAP & WATER. EYES:FLUSH WITH LARGE AMOUNTS OF FRESH WATER FOR AT LEAST 15 MINS.
INGESTION:GET IMMEDIATE MEDICAL ATTENTION.
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Flash Point:NON-FLAMMABLE Extinguishing Media:MFR GAVE NO INFORMATION OF MSDS. Fire Fighting Procedures:MFR GAVE NO INFORMATION OF MSDS. Unusual Fire/Explosion Hazard:NONFLAMMABLE; HOWEVER, ARCS, SPARKS & MOLTEN METALS CAN IGNITE FLAMMABLES & COMBUSTIBLES OR CAUSE EXPLOS ION.
========= Accidental Release Measures ===========
Spill Release Procedures:CLEAN UP ANY GRINDING DUST OR WASTE RESIDUES & PLACE IN DOT APPROVED CONTAINERS. AVOID INHALATION & SKIN EXPOSURE Neutralizing Agent:MFR GAVE NO INFORMATION OF MSDS.
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Handling and Storage Precautions:MFR GAVE NO INFORMATION OF MSDS. Other Precautions:MFR GAVE NO INFORMATION OF MSDS.
======= Exposure Controls/Personal Protection ==========
Respiratory Protection: USE NIOSH APPROVED WELD FUME RESPIRATOR OR AIR-SUPPLIED RESPIRATOR WHEN CUTTING, GRINDING OR WELDING IN CONFINED SPACES OR WHERE LOCAL EXHAUST OR GENERAL VENTILATION DOES NOT KEEP EXPOSURE BELOW RECOM MENDED LIMITS.

Ventilation: USE ENOUGH VENTILATION TO KEEP DUST, FUMES, GASES FROM WORKERS BREATHING ZONE & GENERAL AREA. KEEP EXPOSURE BELOW PEL/TLV.

Protective Gloves:WEAR GLOVES

Eye Protection:OSHA APRVD GOGGLES, GLASSES, FACE SHIELD

Other Protective Equipment:WEAR FLAME RETARDANT CLOTHING WHEN CUTTING, GRINDING OR WELDING. DO NOT EXPOSE SKIN TO RADIATION WHEN HOT CUTTING/WELD.

Work Hygienic Practices:PROVIDE PROTECTIVE SCREENS TO SHIELD OTHERS. Supplemental Safety and Health

*MONITOR AIR QUALITY AT WORKERS BREATHING ZONE (INSIDE HELMET) TO DETERMINE IF RESPIRATOR IS REQUIRED. **SELECT WELDING LENS FROM AMERICAN WELDING SOCIETY F2.2. ***REFER TO ANSI Z49.1 AND OSHA 29CFR19 10 FOR FURTHER INFORMATION.

========= Physical/Chemical Properties ===========
HCC:N1 NRC/State Lic Num:NONE Appearance and Odor:BARE FILLER METALS ARE SOLID WIRE.
========== Stability and Reactivity Data =========
Stability Indicator/Materials to Avoid:YES MFR GAVE NO INFORMATION OF MSDS. Stability Condition to Avoid:MFR GAVE NO INFORMATION OF MSDS. Hazardous Decomposition Products:WELDING & HOT CUTTING FUMES & GASES CANNOT BE CLASSIFIED SIMPLY. THEIR COMPOSITION & QUANTITY VARIES Conditions to Avoid Polymerization:MFR GAVE NO INFORMATION OF MSDS.
======= Disposal Considerations ==========

Waste Disposal Methods:DISPOSE OF I/A/W FEDERAL, STATE & LOCAL REGULATIONS.

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