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Product ID:METCO SPRABRONZE AA WIRE MSDS Date:06/25/1993 FSC:3439 NIIN:01-362-7587 MSDS Number: BWCZX === Responsible Party === Company Name: PERKIN-ELMER Address:1101 PROSPECT AVE Box:1006 City:WESTBURY State:NY ZIP:11590-0201 Country:US Info Phone Num:516-334-1300 Emergency Phone Num:800-424-9300 (CHE MTREC) CAGE:IO890 === Contractor Identification === Company Name: METCO INC, SUB OF THE PERKIN-ELMER CORP Address:1101 PROSPECT AVENUE Box:City:WESTBURY State:NY ZIP:11590-2724 Country:US Phone:516-334-1300 CAGE:39918 Company Name: PERKIN-ELMER Address:1101 PROSPECT AVE Box:1006 City:WESTBURY State:NY ZIP:11590-0201 Country:US Phone:516-334-1300; 202-483-7616 CAGE:10890

Ingred Name:ALUMINUM (SARA III) CAS:7429-90-5 RTECS #:BD0 330000 Fraction by Wt: 9.5% OSHA PEL:15MG/M3 DUST; 5 FUME ACGIH TLV:10MG/M3 DUST

Ingred Name:IRON CAS:7439-89-6 RTECS #:NO4565500 Fraction by Wt: 1% OSHA PEL:N/K ACGIH TLV:N/K

Ingred Name:COPPER (SARA III) CAS:7440-50-8 RTECS #:GL5325000 Fraction by Wt: 89.5% OSHA PEL:0.1MG/M3 FUME;1 DUST ACGIH TLV:0.2 MG/M3 FUME EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

LD50 LC50 Mixture: NONE SPECIFIED BY MANUFACTURER. Routes of Entry: Inhalation:YES Skin:NO Ingestion:NO Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO Health Hazards Acute and Chronic: EYES: IRRIT. SKIN: POSS IRRIT, DISCOLORATION OF SKIN. INHAL: IRRIT, PNEUMOCONIOSIS. INGEST: POSS IRRIT. ALUMINUM: INHAL MAY CAUSE PNEUMOCONIOSIS. PULM, SKIN & EYE IRRITANT DUE TO ABRASIVE ACTION. UNDE R NORM USE/CNDTNS, ALUMINUM OXIDE MAY BE FORMED. TARGET ORGAN:LUNGS, SKIN, EYES. IRON: INHAL MAY CAUSE (EFTS OF OVEREXP) Explanation of Carcinogenicity:NOT RELEVANT Effects of Overexposure: HLTH HAZ: SIDEROSIS (BENIGN PNEUMOCONIOSIS). TARGET ORGAN: LUNGS. COPPER: INHAL MAY CAUSE IRRIT TO UPPER RESP TRACT & NASAL MUC MEMB. SKIN CNTCT MAY CAUSE DISCOLORATION OF HAIR & SKIN, EYE CNTCT MAY C AUSE IRRIT, TARGET ORGAN: RESP TRACT, SKIN, EYES. Medical Cond Aggravated by Exposure: CONSULT A PHYSICIAN.

First Aid: EYES: FLUSH WITH SUFFICIENT AMOUNTS OF WATER. IF IRRITATION

PERSISTS, CONSULT MD. SKIN: WASH WITH SOAP & WATER. INHALATION: EXPOSE TO FRESH AIR. CONSULT MD IF IRRITATION OR RESPIRATORY DISTRESS PERSIS TS. INGESTION: CONSULT MD.

Flash Point:NONE

Extinguishing Media:CARBON DIOXIDE OR DRY CHEMICAL EXTINGUISHER; DO NOT USE WATER.

Fire Fighting Procedures:USE NIOSH/MSHA APPROVED SCBA AND FULL PROTECTIVE EQUIPMENT . TREAT AS A METALLIC FIRE.

Unusual Fire/Explosion Hazard:

MOD FIRE HAZ IN FORM OF DUST WHEN EXPOS

TO FLAME. ALUMINUM IS FLAMM SOLID; DO NOT EXPOSE TO WATER/MOISTURE. IRON MAY IGNITE IF AIRBORNE IN PRESENCE OF (SUPDAT)

Spill Release Procedures:NOT APPLICABLE TO WIRE. Neutralizing Agent:NONE SPECIFIED BY MANUFACTURER.

Handling and Storage Precautions:STORE AWAY FROM INCOMPATIBLES. STORE PROD CNTNRS IN WEL

L-VENT, CLEAN, COOL & DRY AREA. STORE IN MANNER TO MINIMIZE PUNCTURES & BREAKAGE OF CONTAINERS. Other Precautions: AVOID INGESTION, INHALATION AND EXCESSIVE SKIN CONTACT. AVOID CONTACT OF POWDER WITH WATER AND OXIDIZERS.

Respiratory Protection:RESP APPRVD BY NIOSH/MSHA W/FILTER CARTRIDGES APPRVD FOR DUST/FUMES/MISTS SHOULD BE WORN AT ALL TIMES DURING THERMAL SPRAY PROCESS TO PROTECT OPERATOR FROM EXPOS TO DUST &

FUMES. RESP MAY ALSO BE WORN WHEN PROD HNDLG GENERATES DUST. Ventilation:PRODUCT SHOULD BE USED WITH THE APPROPRIATE LOCAL EXHAUST VENTILATION PROVIDED.

Protective Gloves:ALUMINIZED GLOVES DURING PLASMA (SUPDAT) Eye Protection:RECOM SHADES: COMBUST SPRAYING (SUPDAT)

Other Protective Equipment: EAR PROT IS SUBJECTED TO EXCESS NOISE LEVELS. ALUMINIZED APRON DURING PLASMA SPRAY PROCESS. OTHER APPROP

PROT (SUPDAT)

Work Hygienic Practices: EMERG EYE WASH AND DELUGE SHOWER WHICH MEETS

ANSI DESIGN CRITERIA . Supplemental Safety and Health EXPLO HAZ:IGNIT SOURCE. PROT GLOVES:SPRAY PROCESS. RUB/OTHER APPROP GLOVES DURING OTHER PHASES OF PROD HNDLG. EYE PROT: SHADE #5, PLASMA SPRAYING UP TO 40 KW SHADE #9, 40-60 KW SHADE #10 & > 60 KW SHA DE #11. GOGG MAY BE APPROP DURING OTHERPHASES OF PROD HNDLG. OTHER PROT EQUIP:CLTHG AS NEC TO AVOID EXCESS SKIN CNTCT.

Melt/Freeze Pt:M.P/F.P Text:1940F,1 060C Spec Gravity:7.78 (H*2O=1) Solubility in Water:NEGATIVE Appearance and Odor:WIRE; NO ODOR.

Stability Indicator/Materials to Avoid:YES
CHLORINE, TURPENTINE, OXIDIZERS, ACETYLENE, MAGNESIUM, ACTIVE METALS.
Stability Condition to Avoid:NONE SPECIFIED BY MANUFACTURER.
Hazardous Decomposition Products:OZONE & NITRIC OXIDE ARE FORMED BY
PLASMA FLAME (SIMILAR TO WELDING FUMES). THIS ACTION IS INDEPENDENT OF METAL POWDER.

Waste Disposal Methods: EMPTY PRODUCT CONTAINERS, PRODUCT WASTE AND CLEANING MEDIA SHOULD BE STORED AND DISPOSED OF ACCORDING TO THE APPROPRIATE LOCAL, STATE AND FEDERAL REGULATORY GUIDELINES.

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