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EUTECTIC CORP -- EUTECROD 185 FC -- 3439-00-901-8059

============= Product Identification ==============

Product ID:EUTECROD 185 FC

MSDS Date:03/15/1993

FSC:3439

NIIN:00-901-8059

MSDS Number: BWNLB === Responsible Party ===

Company Name:EUTECTIC CORP Address:40-40 172ND STREET

City:FLUSHING

State:NY

ZIP:11358-9981 Country:US

Info Phone Num:718-358-4000 FAX: 718-445-1784

Emergency Phone Num:718-358-4000

CAGE:7227

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=== Contractor Identification === Company Name: EUTECTIC CORP

Address:9625-J SOUTHERN PINE BLVD

Box:City:CHARLOTTE

State:NC ZIP:28273 Country:US

Phone:704-527-9800/800-221-1433

CAGE:72271

======= Composition/Information on Ingredients ========

Ingred Name: COPPER (SARA III)

CAS:7440-50-8

RTECS #:GL5325000 Fraction by Wt: 40-50%

Other REC Limits:NONE RECOMMENDED

OSHA PEL:0.1MG/M3 FUME/1 DUST ACGIH TLV:0.2 MG/M3 FUME; 9394

EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Ingred Name:ZIN

C (SARA III) CAS:7440-66-6 RTECS #:7G860

RTECS #:ZG8600000 Fraction by Wt: 30-40%

Other REC Limits: NONE RECOMMENDED

EPA Rpt Qty:1000 LBS DOT Rpt Qty:1000 LBS

Ingred Name:NICKEL (SARA III)

CAS:7440-02-0

RTECS #:QR5950000 Fraction by Wt: 10-20%

Other REC Limits: NONE RECOMMENDED

OSHA PEL:1 MG/M3

ACGIH TLV:1 MG/M3; 9394

Ingred Name:BORIC ACID

CAS:10043-35-3 RTECS #:ED4550000

Other REC Limits: NONE RECOMMENDED

OSHA PEL:10 MG BORATES/M3 ACGIH TLV:5 MG BORATES/M3

Ingred Name: BORAX (SODIUM TETRABORATE, DECAHYDRAT

E)

CAS:1303-96-4

RTECS #:VZ2275000

Other REC Limits: NONE RECOMMENDED

OSHA PEL:10 MG/M3 ACGIH TLV:5 MG/M3; 9394

========== Hazards Identification ===========================

Routes of Entry: Inhalation:YES Skin:YES Ingestion:NO

Health Hazards Acute and Chronic:POT HEALTH EFFECTS WHEN PROD USED IN ASSOC W/WELD/BRAZE/BURN/THERMA SPRAY/ETC.FUMES:DANGEROUS TO HEALTH,OVERXPO CAUSE LUNG DAMAGE &/OR OTHER ORGAN DAMAGE.ARC

AYS/ULTRAVIOLET LIGHT INJURE EYES, BURN SK IN.ELECTRICAL SHOCK CAN KILL.MAY BE HARMFUL OR FATAL IF SWALLOWED.

Explanation of Carcinogenicity:PER MSDS:CONTAINS NICKEL WHICH IS LISTED AS CARCINOGEN OR POSSBILE CARCINOGEN IN NTP/IARC/OSHA.

Effects of Overexposure:LUNG DAMAGE &/OR OTHER ORGAN DAMAGE. EYE INJURY, SKIN BURNS.

Medical Cond Aggravated by Exposure: AGGRAVATION OF PRE-EXISITNG RESP OR ALLERGIC CONDITIONS.

First Aid:INHAL:MOVE TO FRESH AIR. CONTACT PHYSICIAN & ADVISE ON INGREDS LISTED.SKIN:THOROUGHLY WASH W/SOAP & WATER TO REMOVE ALL RESIDUE.IRRIT/BURN DEVELOPS CONSULT PHYSICIAN.EYE:THOROUGHLY FLUSH W/WATER FOR @ LEAST 15MINS.OBTAIN MED ADVICE FOR FLUXES & CHEMICAL AIDS.ADVISE PHYSICIAN OF INGREDS LISTED.INGEST:CALL PHYSICIAN &/OR LOCAL POISON CONTROL CENTER.ADVISE OF INGREDS LISTED.

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Flash Point:NON-FLAMMBL
E Extinguishing Media:SEE ANSI Z49.1 FOR FIRE PREVENTION DURING USE OF WELDING & ALLIED PROCESSES. CO2, DRY CHEMICAL FOAM TYPE. Fire Fighting Procedures:TOXIC FUMES MAY BE PRODUCED.USE APPROVED SELF-CONTAINED BREATHING APPARATUS. Unusual Fire/Explosion Hazard:ROD/BRAZ/SOLD:GEN NONFLAMM:WELD ARC/SPARK/FLAME CAN IGN COMBUST/FLAMM MATLS.METAL POWDER DUST FIRE/EXPLO HAZ W/FAVORABLE CONDITIONS.FLUX/CHEM AID (SUPPLEMENTAL)
====== Accidental Release Measures ====================================
Spill Release Procedures:NONE SPECIFIED BY MANUFACTURER.
============= Handling and Storage ===============
Handling and Storage Precautions:NONE SPECIFIED BY MANUFACTURER. Other Precautions:USE ADEQUATE VENTILATION TO KEEP BELOW EXPO LIMITS.KEEP FUMS/GAS FROM BREATHING ZONE.KEEP WELDER'S HEAD OUT OF FUMES.REFER TO CHAPTER ON THERMAL SPRAYING PUBLISHED BY AMER WELD SOC.
===== Exposure Controls/Personal Protection ========
Respiratory Protect ion:NONE SPECIFIED BY MANUFACTURER. Ventilation:USE W/ADEQUATE VENTILATION. Protective Gloves:WELDING GLOVES. Eye Protection:APPROPRIATE PROT FOR ALL OPERATIONS. Other Protective Equipment:AS CONDITIONS/OPERATIONS WARRANT TO MIN SKIN/EYE/RESP CONTACT. Work Hygienic Practices:WASH HANDS AFTER HANDLING. Supplemental Safety and Health
FIRE/EXPLO HAZ:MAY GIVE OFF HYDROGEN CHLORIDE, PHOSGENE, CHLORINE GASES CANS LINDER PRESSURE/ELAMM MAY EXPLODE

======= Physical/Chemical Properties

HCC:N1 Appearance and Odor:NONE SPECIFIED BY MANUFACTURER.	
========= Stability and Reactivity Data ==========	
Stability Indicator/Materials to Avoid:YES NONE SPECIFIED BY MANUFACTURER. Stability Condition to Avoid:CERTAIN FLUXES Z& CHEMICAL AIDS MAY BE REACTIVE. Hazardous Decomposition Products:FUMES/GASES/DUSTS.DECOMP PROD OF NORMAL OPERATION INCLUDE FROM VOLATILIZATIN,RX,OXID OF INGRED BASE METAL,COATING,ETC	·S &

Waste Disposal Methods: NONE SPECIFIED BY MANUFACTURER.

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