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Product ID:METCO 72F-NS MSDS Date:08/29/1994 FSC:3439 NIIN:01-382-1225 MSDS Number: BXPWQ === Responsible Party === Company Name: METCO INC, SUB OF THE PERKIN-ELMER CORP Address:1101 PROSPECT AVENUE Box:1006 City:WESTBURY State:NY ZIP:11590-0201 Country:US Info Phone Num:516-334-1300 Emer gency Phone Num:800-424-9300(CHEMTREC) CAGE:39918 === Contractor Identification === Company Name: METCO INC, SUB OF THE PERKIN-ELMER CORP Address:1101 PROSPECT AVENUE Box:City:WESTBURY State:NY ZIP:11590-2724 Country:US Phone:516-334-1300 CAGE:39918 Ingred Name: TUNGSTEN CARBIDE

CAS:12070-12-1 RTECS #:YO7250000 Fraction by Wt: 87% Other REC Limits:NONE RECOMMENDED OSHA PEL:5 MG W/M3 ACGIH TLV:5 MG W/M3

Ingred Name:COBALT (SARA

313) CAS:7440-48-4 RTECS #:GF8750000 Fraction by Wt: 12% Other REC Limits:NONE RECOMMENDED OSHA PEL:0.1 MG/M3 ACGIH TLV:0.02 MG/M3; A3; 9495

Ingred Name:IRON CAS:7439-89-6 RTECS #:NO4565500 Fraction by Wt: 1% Other REC Limits:NONE RECOMMENDED

Routes of Entry: Inhalation:YES Skin:YES Ingestion:NO Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO Health Hazards Acute and Chronic:TUNGSTEN CARBIDE:INHAL/SKIN/EYE HAZ.MA

Y CAUSE LUNG DMG & RESP TRACT/EYE/SKIN IRRIT. COBALT:SKIN/INHAL HAZ.MAY CAUSE PROGRESSIVE,DIFFUSE PNEU,RESP SENS,ALLERGIC DERM/ECZEMA. IRON:INHAL HAZ.MAY CAUSE SI DEROSIS(BENIGN PNEUMOCONIOSIS). INGEST:POSSIBLE IRRITATION.

Explanation of Carcinogenicity:PER MSDS:COBALT FOUND TO BE CONFIRMED CARCINOGEN BY OTHER REF GUIDE SOURCES SUCH AS CARC ACTIVE CHEM FRM VAN NOSTRAND.

Effects of Overexposure:LUNG DAMAGE, RESP TRACT/EYE/SKIN IRRITATION. PROGRESSIVE, DIFFUSE PNEUMONIA, RE

SP SENSITIZATION CHARACTERIZED BY COUGH, WHEEZING & SHORTNESS OF BREATH. ALLERGIC DERMATITIS OR ECZEMA. SIDEROSIS (BENIGN PNEUMOCONIOSIS).

Medical Cond Aggravated by Exposure:CONSULT A PHYSICIAN. TARGET ORGANS:TUNGSTEN CARBIDE:LUNGS,SKIN,EYE; COBALT:LUNGS,SKIN; IRON:LUNGS.

First Aid:EYE:FLUSH W/WATER FOR @LEAST 15-20MINS OPENING EYELIDS. IRRIT PERSISTS CONSULT PHYSICIAN. SKIN:WASH W/SOAP/WATER. INHAL:EXPO TO FRESH AIR. CONSULT PHYSICIAN IF IRRIT/RESP DISTRESS PERSISTS. INGEST:CON SULT PHYSICIAN.

Extinguishing Media:USE CLASS D FIRE EXTINGUISHER. Fire Fighting Procedures:TREAT AS METALLIC FIRE. USE NIOSH/MSAH APPROVED SELF-CONTAINED BREATHING APPARATUS & FULL PROTECTIVE CLOTHING IF INVOLVED IN FIRE. Unusual Fire/Explosion Hazard:FINE METAL DUSTS FLAMM;MAY EXPLO WHEN EXPO TO HEAT/FLAME/STRONG OXIDIZERS.TUNGS TEN CARBIDE OXIDIZES ON

HEATING IN AIR; BURNS IN FLUORINE @RT.COBALT MAY IGN (SUP)

Spill Release Procedures: VACUUM LOOSE POWDER ONLY W/VACUUMS EQUIPPED W/HEPA FILTRATION. VACUUMS APPROPRIATE FOR USE W/METALLIC DUSTS SHOULD BE UTILIZED. WIPE AREA CLEAN. DO NOT USE WATER FOR CLEAN UP OPERATIONS. DO NOT SWEEP. AVOID GENERATING AIRBORNE DUST. Neutralizing Agent: NONE SPECIFIED BY MANUFACTURER.

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Handling and Storage Precautions:STORE AWAY FRM INCOMPATIBLES.STORE CNTNRS IN WELL-VENTILATED CLEAN COOL DRY AREA.STORE IN MANNER TO MIN PUNCTURES & BREAKAGE OF CNTNRS.

Other Precautions:AVOID INGEST/INHAL/EXCESSIVE SKIN CONTACT. AVOID CONTACT OF POWDER W/WATER & OXIDIZERS. GOGG:LENS SHADES:COMBUST SPRAY SHADE #5,PLASMA SPRAY UP TO 40KW SHADE #9,40-60KW SHADE #10,>60KW SHADE #11.

======= Exposure Controls/Personal Protec

tion ===========

Respiratory Protection: A RESPIRATOR APPROVED BY NIOSH W/FILTER CARTRIDGES APPROVED FUR DUST/FUMES/MISTS SHOULD BE WORN @ALL TIMES DURING THERMAL SPRAY PROCESS TO PROTECT OPERATOR FRM EXPO TO DUST/FUMES.RESP MAY ALSO BE WORN WHEN PROD HNDLG GENERATES DUST.
Ventilation: PRODUCT SHOULD BE USED WITH APPROPRIATE LOCAL EXHAUST VENTILATION PROVIDED.
Protective Gloves: ALUMINIZED-PLASMA SPRAY; RUBB-OTHER.
Eye Protection: GOGGLES. (SEE OTHER PRECAUTIONS) Other Protective Equipment:EAR PROT FOR EXCESS NOISE LEVEL.ALUMINIZED APRON FOR PLASMA SPRAY.OTHER APPRO PROT CLOTH AS NECESSARY.EYEWASH.WASH FACIL Work Hygienic Practices:WASH WELL AFTER HANDLING. Supplemental Safety and Health FIRE/EXPLO HAZ:IF AIRBORNE IN PRESENCE OF IGN SOURCE/SPONTANEOUSLY.IRON MAY IGN IF AIRBORNE IN PRESENCE OF IGN SOURCE.

HCC:N1 Melt/Freeze Pt:M.P/F.P Text:2200F,1204C Spec Gravity:4.5-6.3 Appearance and Od or:POWDER, NO ODOR.

Stability Indicator/Materials to Avoid:YES
OXIDIZERS, ACIDS, SULFUR, NI(NO3)2, COMBUSTIBLES.
Stability Condition to Avoid:AVOID ALL SOURCES OF IGNITION, DUST GENERATION, & WATER.
Hazardous Decomposition Products:OZONE & NITRIC OXIDE ARE FORM BY PLASMA FLAME(SIMILAR TO WELDING FUMES).THIS ACTION IS INDEPENDENT OF METAL POWDER.

Waste Disposal Methods:EMPTY PROD CNTNRS,PROD WASTE,& CLEANING MEDIA SHOULD BE STORED & DISPOSED OF ACCORDING TO APPROPRIATE LOCAL, STATE AND FEDERAL REGULATORY GUIDELINES. CONTAINS COBALT:SUB TO REPORTING RQMTS OF SARA SE C313 & ON HAZ AIR POLLUTANTS EPA CLEAN AIR ACT.

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