View NSN Online: https://aerobasegroup.com/nsn/3439-00-069-5815

Product ID:FLUX #5RMA & #5RMA-NC

MSDS Date:05/01/1992

FSC:3439

NIIN:00-069-5815

MSDS Number: CDKPC === Responsible Party ===

Company Name: INDIUM CORP OF AMERICA

Address:1676-80 LINCOLN AVE

City:UTICA State:NY ZIP:13502 Country:US

Info Phone Num:315-768-6400

Emergency Phone Num:315-853-4900

CAGE: 74858

=== Contractor Identification ===

Company Name: INDIUM CORP OF AMERICA

Address:1676-80 LINCOLN AVE

Box:City:UTICA

State:NY ZIP:13502 Country:US

Phone:315-768-6400

CAGE:74858

======= Composition/Information on Ingredients ========

Ingred Name:ISOPROPYL ALCOHOL (SARA 313)

CAS:67-63-0

RTECS #:NT8050000 Fraction by Wt: 60-75%

Other REC Limits: NONE RECOMMENDED

OSHA PEL:400 PPM

ACGIH TLV:400 PPM/500STEL;9596

Ingred Name:METHYL ETHYL KETONE (2-BUTANONE) (MEK) (SARA 313) (CERCLA) CA

S:78-93-3 RTECS #:EL6475000 Fraction by Wt: 3-9% Other REC Limits: NONE RECOMMENDED OSHA PEL:200 PPM ACGIH TLV:200 PPM/300STEL;9596 EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS Ingred Name: MODIFIED GUM ROSIN Fraction by Wt: 20-40% Other REC Limits: NONE RECOMMENDED Ingred Name: GUM ROSIN Fraction by Wt: 20-40% Other REC Limits: NONE RECOMMENDED LD50 LC50 Mixture: NONE SPECIFIED BY MANUFACTURER. Routes of Entry: Inhalation:YES Skin :YES Ingestion:NO Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO Health Hazards Acute and Chronic:ACUTE:INHAL:NOSE/EYE/THROAT IRRIT.EYE/SKIN:MECHANICAL IRRIT.INGEST:UNKNOWN.CHRONIC:INHAL:RESPIRATORY IRRIT (SLIGHT).EYE/SKIN:MECHANICAL IRRIT.INGEST:UNKNOWN. **Explanation of Carcinogenicity:PER** MSDS:CARCINOGENICITY:NTP/IARC/OSHA:NO. Effects of Overexposure: MILD IRRITATION OF EYES, NOSE, THROAT. HEADACHES, DIZZINESS. Medical Cond Aggravated by Exposure: ANY EXISTING MEDICAL CONDI **TIONS MAY** BE AGGRAVATED.

First Aid:IF HOT COOL AFFECTED AREA AS SOON AS POSSIBLE IN COLD WATER.CONSULT PHYSICIAN.SKIN:REMOVE CONTAMIN CLOTH.WASH W/SOAP/WATER.EYE:FLUSH W/WATER FOR 15MINS.INHAL:NO TOXIC EFFECTS KNOWN.INGEST:1-2 GLASSES OF WATER.CONSULT PHYSICIAN.

Flash Point Method:SCC Flash Point:53.0F,11.7C

Autoignition Temp: Autoignition

Temp Text:852F Lower Limits:2.5 **Upper Limits:12** Extinguishing Media: "ALCOHOL" FOAM, DRY CHEMICAL. USE ONLY A CLASS "B" FIRE EXTINGUISHER.AVOID CONTACT W/WATER. Fire Fighting Procedures: USE ONLY A CLASS "B" FIRE EXTINGUISHER. AVOID CONTACT W/WATER. Unusual Fire/Explosion Hazard: KEEP AWAY FROM OPEN FLAMES & OTHER SOURCES OF IGNITION.MOLTEN ROSIN MAY FOAM IF CONTACTED W/WATER. ======== Accidental Release Measures ============= Spill Release Procedures: NORMAL CLEANU UP.AVO ID SOURCES OF IGNITION.SOAK UP W/ABSORBENT AND SHOVEL INTO WASTE CONTAINER. Neutralizing Agent: NONE SPECIFIED BY MANUFACTURER. ============ Handling and Storage =========================== Handling and Storage Precautions: STORE FLUX IN TIGHTLY CAPPED BOTTLES.60-80F.NOTE:ROSIN PYROLYSIS PRODUCTS AS FORMALDEHYDE HAS TLV OF 0.1MG/M3.FORMALDEHYDE A CARCINOGENIC POT TO MAN. Other Precautions: NONE SPECIFIED BY MANUFACTURER. ===== Exposure Controls/Personal Protection === Respiratory Protection: GOVERNMENT APPROVED DUST-FUME MASK. Ventilation:LOCAL EXHAUST/MECHANICAL(GENERAL):RECOMMENDED. Protective Gloves:RECOMMENDED. Eye Protection: RECOMMENDED (SAFETY GLASSES, GOGGLES). Other Protective Equipment: LAB COAT, COVERALLS. Work Hygienic Practices: NORMAL SAFETY & WORK PRACTICES THAT ARE CONSISTENT W/GOOD PERSONAL HYGIENE. Supplemental Safety and Health AUTO IGN/UEL FLAMM LIMITS ARE FOR ALCOHOL. ========= Physical/Chemical Properties ======== ====== HCC:F3 Boiling Pt:B.P. Text:176F,80C Melt/Freeze Pt:M.P/F.P Text:NA Decomp Temp:Decomp Text:NP Vapor Pres:33 Vapor Density: 2.07 ALCOH Spec Gravity: 0.875G/CC pH:NP Viscosity:NP Evaporation Rate & Dr. Reference: NP Solubility in Water:MISCIBLE Appearance and Odor: AMBER COLOR, W/ALCOHOL ODOR. Percent Volatiles by Volume:NP Corrosion Rate:NP ======== Stability and Reactivity Data ========== Stability Indicator/Materials to Avoid:YES

REACTS VIOLENTLY

M,OLEUM,COCL2,POTASSIUM-TERT-BUTOXIDE,AL,AL TRI ISOPROPOXIDE,OXIDANTS.

Stability Condition to Avoid:NONE SPECIFIED BY MANUFACTURER. HMIS:KEEP AWAY FROM OPEN FLAMES & OTHER SOURCES OF IGNITION. Hazardous Decomposition Products:MAY DECOMPOSE & FORM NOXIOUS FUMES.

======= Disposal Considerations ===========

Waste Disposal Methods:DISPOSE IN ACCORDANCE WITH APPLICABLE REGULATIONS.

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