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Product ID:BEAUTYWELD, ARC WELDING ELECTRODE MSDS Date:03/31/1993 FSC:3439 NIIN:00-127-3578 **MSDS Number: CDZTB** === Responsible Party === Company Name: EUTECTIC CORP Address:40-40 172ND STREET City:FLUSHING State:NY ZIP:11358-2799 Country:US Info Phone Num:718-358-4000 **Emergency Phone Num:718-3** 58-4000 CAGE:72271 === Contractor Identification === Company Name: EUTECTIC CORP Address:9625-J SOUTHERN PINE BLVD Box:City:CHARLOTTE State:NC ZIP:28273 Country:US Phone:704-527-9800/ 800-221-1433 CAGE:72271

Ingred Name:POTASSIUM HYDROXIDE (CERCLA) CAS:1310-58-3 RTECS #:TT2100000 OSHA PEL:C 2 MG/M3 ACGIH TLV:C 2 MG/M3 EPA Rpt Qty:1000 LBS DOT Rpt Qty:1000 LBS

Ingred Name:POTASSIUM SILICATE CAS:1312-76-1 OSHA PEL:N/K ACGIH TL V:N/K

Ingred Name:CLAY (KAOLIN); (KAOLIN) CAS:1332-58-7 RTECS #:GF1670500 OSHA PEL:15 MG/M3 TDUST ACGIH TLV:2 MG/M3 TDUST

Ingred Name:TITANIUM OXIDE; (TITANIUM DIOXIDE) CAS:13463-67-7 RTECS #:XR2275000 OSHA PEL:15 MG/M3 TDUST ACGIH TLV:10 MG/M3 TDUST

Ingred Name:FELDSPAR CAS:68476-25-5 OSHA PEL:N/K ACGIH TLV:N/K

Ingred Name:IRON CAS:7439-89-6 RTECS #:NO4565500 OSHA PEL:15 MG/M3 (MFR) ACGIH TLV:10 MG/M3 (MFR)

Ingred Name:MANGANESE (SARA 313) CAS:7439-96-5 RTECS #:OO9275000 Fraction by Wt: 1-5% OSHA PEL:C 5 MG/M3 DUST ACGIH TLV:5 MG/M3 DUST

Ingred Name:CELLULOSE CAS:9004-34-6 RTECS #:FJ5691460 OSHA PEL:15 MG/M3 TDUST ACGIH TLV:10 MG/M3

Ingred Name:SUP DAT: WELDING, HEATING, BRAZING, SOLDERING/CUTTING OPERATIONS. SYMPS ARE SIMILAR TO INFLUENZA TYPE SICKNESS (ING 10) RTECS #:9999999ZZ

Ingred Name:ING 9: INCL CHILLS, FEVER, HEAD & MUSC ACHE, TIGHTNESS OF CHEST, DRYNESS OF NOSE & MOUTH, MUSC PAIN, NAUS & (ING 11) RTECS #:9999999ZZ

Ingred Name: ING 10: VOMIT. SYMPS USUALLY

OCCUR W/IN SEVERAL HRS AFTER EXPOS & MAY LAST 6-24 HRS. GEN NUISANCE DUSTS: MOST (ING 12) RTECS #:9999999ZZ

Ingred Name:ING 11: NUISANCE DUSTS ARE INERT, NON-TOX & CHEM NON-IRRIT. SKIN CONT HAS SHOWN POSS DRYING & MECH IRRIT. EYE (ING 13) RTECS #:9999999ZZ

Ingred Name:ING 12: CONT CAN PRDCE PARTICULATE IRRIT. DOES NOT SEEM TO BE ABSORBED BY BODY THRU INGEST. EXCESS INHAL CAN (ING 14) RTECS #:9999992Z

Ingred Name: ING 13: PRDCE MILD PULM IRRIT & POSS NON-DISABLING SLIGHT FIBROS

IS OF LUNGS. IRON: MAY LEAD TO GEN IRRIT OF RESP(ING 15) RTECS #:99999992Z

Ingred Name:ING 14: TRACT IF INHALED. LONG TERM OVEREXP MAY CAUSE SIDEROSIS WHICH MAY ALSO AFFECT PULM FUNC. LUNGS WILL (ING 16) RTECS #:9999999ZZ

Ingred Name:ING 15: CLEAR IN TIME WHEN EXPOS CEASES. MANGANESE: MAY CAUSE METAL FUME FEVER W/CHILLS, FEVER, UPSET STOM, (ING 17) RTECS #:9999999ZZ

Ingred Name:ING 16: VOMIT, IRRIT OF THROAT & ACHING OF BODY. EXCESS OVEREXP MAY AFFECT CNS. SYMPS MAY INCL MUSC WEAK & (ING 18) RTECS #:9999999ZZ

Ingred Name:ING 17: TREMORS. BEHAVIORAL CHANGES & CHANGES IN HANDWRITING MAY ALSO APPEAR. WORKERS EXPOSED TO MANGANESE (ING 19) RTECS #:9999999ZZ

Ingred Name:ING 18: CMPDS SHOULD RECEIVE QUARTERLY MED EXAMINATIONS FOR EARLY DETECTION OF MANGANESE POISONING. RTECS #:9999999ZZ

Ingred Name:OTHER PROT EQUIP: ELEC SHOCK, INCL WELDER'S GLOVES & PROT FSHLD, & MAY INCL ARM PROT, APRONS, HATS & DARK PROT CLTHG. RTECS #:9999999ZZ

Ingred Name: HAZ DECOMP PROD: CM

PDS, METAL OXIDES, CARBON & SILICA. GASEOUS RXN PRODS MAY INCL OZONE, CARBON MONOXIDE, CARBON (ING 22) RTECS #:9999999ZZ

Ingred Name:ING 21:DIOXIDE, NITROGEN OXIDES & CERTAIN INERT GASES USED AS SHIELDING GASES. ONE REC WAY TO DETERMINE THE (ING 23) RTECS #:9999999ZZ

Ingred Name:ING 22:COMPOSITION & QTY OF FUMES & GASES TO WHICH WORKERS ARE EXPOS IS TO TAKE AIR SAMPLE INSIDE THE WORKER'S (ING 24) RTECS #:9999999ZZ

Ingred Name:ING 23:HELMET IF WORN/IN WELDER'S BRTHG ZONE. FOR MORE SPECIFIC INFO REGARDING HAZ DECOMP PRODS CONT NEHC . RTECS #:99999992Z

LD50 LC50 Mixture: NONE SPECIFIED BY MANUFACTURER. Routes of Entry: Inhalation:YES Skin:YES Ingestion:YES Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO Health Hazards Acute and Chronic: ACUTE: INHAL: FUMES ASSOC W/HEATING, WELDING, BRAZING, SOLDERING/CUTTING METALS CAN BE DANGEROUS TO YOUR HLTH & OVEREXP CAN CAUSE LUNG DMG &/OTHER ORGAN DMG. EYE/SKIN: ARC RAYS & ULTRAVIOLET LIGHT CAN INJURE EYES & BURN SKIN. LIQS USED IN FLUXES & CHEM AIDS MAY CAUSE IRRIT/POSS CHEM BURNS. ELEC SHOCK (EFTS OF OVEREXP) Explanation of Carcinogenicity:NOT RELEVANT. Effects of Overexposure: HLTH HAZ: CAN KILL. INGEST: DANGER! MAY BE HARMFUL/FATAL IF SWALLOWED. GEN WELDING FUMES: ELEC ARC WELDING, BRAZING, SOLDERING/THERMAL SPRAYING MAY CREATE ONE/MORE OF THE FOLLOWING HLTH HAZS ASSOC W/K EY INGS. FUMES, GASES & DUSTS CAN BE DANGEROUS TO YOUR HLTH. CERTAIN MED STUDIES HAVE SUGGESTED THAT

LUNG DMG (SUP DAT)

Medical Cond Aggravated by Exposure:AGGRAVATION OF PREEXISTING RESPIRATORY OR ALLERGIC CONDITIONS MAY OCCUR IN SOME WORKERS.

First Aid:INHALATION: MOVE TO FRESH AIR SOURCE. CONTACT MD & ADVISE MD OF INGS. SKIN: THOROUGHLY WASH HANDS/AFFECTED AREAS W/SOAP & WATER TO REMOVE ALL RESIDUE. IF RASH/BURN DEVELOPS, CONSULT MD. EYE: THORO FLU SH W/WATER FOR AT LEAST 15 MIN TO REMOVE ALL RESIDUE. OBTAIN PROMPT MED ADVISE FOR FLUXES & CHEM AIDS. ADVISE MD OF INGS INGEST: CALL MD AND/LOC POISON CONTROL CENTER. ADVISE OF INGREDIENTS.

Extinguishing Media:CARBON DIOXIDE, DRY CHEMICAL FOAM TYPE. Fire Fighting Procedures:WEAR NIOSH APPROVED SCBA & FULL PROTECTIVE EQUIPMENT . TOXIC FUMES MAY BE PRODUCED.

Unusual Fire/Explosion Hazard:SOME FLUXE

S & CHEMS AIDS MAY GIVE OFF

HYDROGEN CHLORIDE, PHOSGENE & CHLORINE GAS. CANS, UNDER PRESS & FLAMMS, MAY EXPLODE. FOR MORE INFO CONT NEHC .

Spill Release Procedures:NONE SPECIFIED BY MANUFACTURER. Neutralizing Agent:NONE SPECIFIED BY MANUFACTURER.

Handling and Storage Precautions: PLEASE READ & UNDERSTAND PROD LBL FOR PROPER PROC & USE. TRAIN WORKE

RS NOT TO TOUCH LIVE ELEC PARTS & TO

INSULATE THEMSELVES FROM WORK & ELEC GROUND.

Other Precautions:TRAIN WELDER TO KEEP HIS/HER FACE AWAY FROM FUME/DUST PLUME. SEE ANSI Z49.1 "SAFETY IN WELDING & CUTTING" & CHAPTER 11 OF "THERMAL SPRAYING" PUBLISHED BY AMERICAN WELDING SOCIETY AND OSHA PUBLICATION 2206 (29 CFR 1910) FOR MORE DETAIL.

Respiratory Protection: IF THE WORK STATION IS NOT PROPERLY VENTILATED TO

EXHAUST ALL FUMES, VAPORS AND DUSTS BELOW THE RECOMMENDED EXPOSURE LIMITS, USE A NIOSH APPROVED RESPIRATOR.

Ventilation: USE ENOUGH GEN VENT & LOC EXHST AT WORK SITE TO KEEP ALL FUMES & DUST FROM WORKER'S BREATHING ZONE & GEN AREA.

Protective Gloves: IMPERVIOUS GLOVES .

Eye Protection: ANSI APPRVD CHEM WORKERS GOGGLES .

Other Protective Equipment: ANSI APPRVD EMER EYEWASH & DELUGE SHOWER . WEAR HAND, HEAD & BODY PROT TO PVNT INJURY FROM RADIA, SPKS & (ING 20)

Work Hygienic Practices:

NONE SPECIFIED BY MANUFACTURER. Supplemental Safety and Health EFTS OF OVEREXP: CAN RSLT FROM OVEREXP TO THESE FUMES. SHORT TERM OVEREXP MAY RSLT IN DIZZ, NAUS/DRYNESS/IRRIT OF NOSE, THROAT/EYES. EXCESS OVEREXP MAY CAUSE BRONCH ASTHMA, LUNG FIBROSIS, PNEUMOCONIOS IS/SIDEROSIS (IRON DEPOSITS IN LUNG). METAL FUME FEVER: CAN BE CAUSED BY INHAL OF CERTAIN METALLIC CMPDS DURING (ING 9)

Appearance and Odor:NONE SPEC IFIED BY MANUFACTURER

Stability Indicator/Materials to Avoid:YES NONE SPECIFIED BY MANUFACTURER. Stability Condition to Avoid:NONE SPECIFIED BY MANUFACTURER. Hazardous Decomposition Products:REAS EXPECTED CONSTITUENTS OF FUME MAY INCL: COMPLEX OXIDES OF METALS IN INGS; FLUX COATINGS MAY PRDCE FLUORIDE (ING 21)

Waste Disposal Methods:DISP OF WASTE MAT L, POWDERS, GRINDING/FILTER

RESIDUES IN ENVIRON SENSITIVE MANNER I/A/W FED, STATE & LOC REGS. USE APPROP MEASURES TO KEEP AIRBORNE DUST LEVELS CONTAINED I/A/W EXPOS LEVELS OF INGS SEC TION.

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