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Product ID: HYSOL RE2038 MSDS Date:05/06/1991 FSC:8040 NIIN:00-779-4704 MSDS Number: CDZVP === Responsible Party === Company Name: DEXTER ELECTRONIC MATERIALS; THE DEXTER CORP Address:211 FRANKLIN ST. City:OLEAN State:NY ZIP:14760 Country:US Info Phone Num:716-372-6300 **Emergency Phone** Num:716-372-6309 Preparer's Name: JAMES P. HORNBURG CAGE:04347 === Contractor Identification === Company Name: DEXTER CORP THE DEXTER ELECTRONIC MATERIAL DIV Address:211 FRANKLIN ST. Box:City:OLEAN State:NY ZIP:14760-1297 Country:US Phone:716-372-6300/6309 CAGE:04347 

Ingred Name:EPOXY RESIN (NON HAZARDOUS) CAS:25068-38-6 Fraction by Wt: 60-100% Other REC Limits:NONE SPECIFIED

Ingred Name:1,2-EPOXY-3-BUTOXY PROPANE (SARA III)

CAS:2426-08-5 Fraction by Wt: 12.0% Other REC Limits:NONE SPECIFIED OSHA PEL:50 PPM ACGIH TLV:50 PPM

Routes of Entry: Inhalation:YES Skin:YES Ingestion:YES Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO Health Hazards Acute and Chronic:EYE: IRRITATION. SKIN: IRRITATION, SENSITIZATION, DERMATITIS. INHAL: RESPIRATORY TRACT IRRITATION. INGEST: HARMFUL. CHRONIC: SKIN: DERMATITIS. Medical Cond Aggravated by Exposur e:SKIN & EYE DISORDERS. SKIN & LUNG ALLERGIES.

First Aid:EYE: FLUSH IMMED W/LARGE AMOUNTS WATER >15 MINS, LIFT LIDS, GET MED AID. SKIN: FLUSH W/LARGE AMOUNTS WATER, REMOVE CONTAM CLOTHES. WASH W/SOAP & WATER, GET MED AID. INHAL: GET FRESH AIR. RESTORE/SUPPO RT BREATHING. IF BREATHING DIFF, GIVE OXY. GET MED AID. INGEST: DONT INDUCE VOMIT. GIVE 1-2 GLASSES MILK/WATER, CALL DR/POISON CONTROL. NOTHING BY MOUTH IF UNCONSCIOUS.

Flash Point Method:CC Flash Point:155F,68C Lower Limits:NA Upper Limits:NA Extinguishing Media:CO2, DRY CHEMICAL, FOAM, WATER FOG. Fire Fighting Procedures:USE FULL PROTECTIVE GEAR INCLUDING SCBA. IF WATER IS USED, FOG NOZZLES ARE PREFERRED. DECOMP PRODUCTS ARE TOXIC. Unusual Fire/Explosion Hazard:CLOSED CONTAINERS MAY RUPTURE W/EXTREME

HEAT. USE WATER SPRAY TO KEEP FIRE EXPOSED CONTAINERS CO OL.

Spill Release Procedures: EVAC AREA. USE SCBA. NOTIFY AUTHORITIES IF NECESSARY. SCOOP MATERIAL INTO CONTAINERS FOR PROPER DISPOSAL.

Handling and Storage Precautions: MAY CAUSE SKIN SENSITIZATION & OTHER ALLERGIC RESPONSES

Other Precautions: USE ONLY WITH ADEQUATE VENTILATION, PARTICULARLY IF HEATED OR SPRAYED. AVOID CONTACT WITH SKIN OR EYES.

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Respiratory Protection:AIR SUPPLIED MASK IN CONFINED AREAS. Ventilation:LOCAL EXHAUST PREFERRED; MECHANICAL (GENERAL) ACCEPTABLE. Protective Gloves:PLASTIC OR RUBBER. Eye Protection:SAFETY GLASSES OR GOGGLES. Other Protective Equipment:SAFETY SHOWER AND EYE BATH. USE COVERALLS OR APRON TO PROTECT AGAINST SKIN AND CLOTHING CONTAMINATION. Work Hygienic Practices:DO NOT REUSE CLOTHING UNTIL CLEANED. LEATHER ARTICLES INCLUDI NG SHOES CANNOT BE DECONTAMINATED AND SHOULD BE DESTROYED. Supplemental Safety and Health NK

Boiling Pt:B.P. Text:284F,140C Vapor Pres:2 @ 20C Vapor Density:3.8 @ 25C Spec Gravity:1.14 Evaporation Rate & amp; Reference:>1.0 Solubility in Water: