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Product ID:NICKEL SILVER FLUX MSDS Date:09/01/1995 FSC:3439 NIIN:00-051-2834 **MSDS Number: CHQGG** === Responsible Party === Company Name:NATIONAL WELDING ALLOYS, INC. Address:1600 SOUTH CANAL STREET City:PITTSBURGH State:PA ZIP:15215 Country:US Info Phone Num:412-781-4255 **Emergency Phone Num:4** 12-781-4255 CAGE:0ACE2 === Contractor Identification === Company Name:NATIONAL WELDING ALLOYS INC Address:1600 SOUTH CANAL STREET Box:City:PITTSBURGH State:PA ZIP:15215-2624 Country:US Phone:412-781-4255 CAGE:0ACE2

Ingred Name:BORIC ACID CAS:10043-35-3 RTECS #:ED4550000 Other REC Limits:NONE RECOMMENDED OSHA PEL:10 MG BORATES/M3 ACGIH TLV:5 MG BORATES/M3

Ingred Name:SODIUM TETRABORATE, DECAHYDRATE CAS:1303-96-4 RTECS #:VZ227 5000 Other REC Limits:NONE RECOMMENDED OSHA PEL:10 MG/M3 ACGIH TLV:5 MG/M3; 9596

LD50 LC50 Mixture:NOT GIVEN FOR PRODUCT AS A WHOLE Routes of Entry: Inhalation:YES Skin:YES Ingestion:NO Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO Health Hazards Acute and Chronic:INGESTION MAY CAUSE NAUSEA, VOMITING, DIARRHEA AND AFTER 24 HOURS, EXYTHEMA, MACULAR SKIN RASH, DIZZINESS. INHALATION MAY AGGRAVATE CHEONIC RESPIRA TORY CONDITIONS. EYE CONTACT MAY CAUSE IRRITATION. . Explanation of Carcinogenicity:THIS COMPOUND CONTAINS NO INGREDIENTS AT CONCENTRATIONS OF 0.1% OR GREATER THAT ARE CARCINOGENS OR SUSPECT CARCINOGENS. Effects of Overexposure:NAUSEA, VOMITING, DIARRHEA, SKIN REDNESS, PEELING, MACULAR SKIN RASH, DIZZINESS, EXYTHEMA, RESPIRATORY IRRITATION EYE IRRITATION.

Medical Cond Aggravated by Exposure: MAY AGGRAVATE CHRONIC RESPIRATORY CONDITIONS.

First Aid:EYES: FLUSH WITH WATER FOR 15 MINUTES WHILE HOLDING EYELIDS OPEN. GET MEDICAL ATTENTION. SKIN: REMOVE CONTAMINATED CLOTHING. WASH WITH SOAP AND WATER. IF IRRITATION PERSIST, GET MEDICAL ATTENTION. INH ALATION: REMOVE TO FRESH AIR. RESTORE BREATHING. GET MEDICAL ATTENTION. INGESTION: DRINK LARGE AMOUNTS OF WATER OR MILK. CONSULT A PHYSICIAN.

Flash Point:NO NFLAMMABLE Lower Limits:NOT GIVEN Upper Limits:NOT GIVEN Extinguishing Media:NONFLAMMABLE. USE EXTINGUISHING MEDIA SUITABLE FOR SURROUNDING FIRE. Fire Fighting Procedures:PRODUCT HAS FLAME RETARDANT PROPERTIES. AVOID ZIRCONIUM (EXPLOSIVE MIXTURE POSSIBLE). Unusual Fire/Explosion Hazard:NOT A FIRE OR EXPLOSION HAZARD.

Spill Release Procedures:SWEEP OR VACUUM FOLLOWED BY WATER RINSE. Neutralizing Agent:NONE SPECIFIED BY

MANUFACTURER.

Handling and Storage Precautions:STORE FLUX IN A COOL, DRY LOCATION AWAY FROM INCOMPATABLE MATERIALS. KEEP CONTAINER CLOSED. AVOID CONTACT WITH ANY DUSTS, MISTS OR FUMES.

Other Precautions:DO NOT EAT, DRINK OR SMOKE IN WORK AREA. USE WITH ADEQUATE VENTILATION.

Respiratory Protection: IF THE WORK STATION IS NOT PROPERLY VENTILATED

TO EXHAUST ALL FUMES AND VAPORS, USE A NIOSH/MSHA APPROVED MASK. Ventilation: MAINTAIN AIR FLOW AWAY FROM USER TO REMOVE ALL FUMES AND DUSTS, SO THAT THE PEL IS NEVER EXCEEDED.

Protective Gloves: CHEMICAL/ACID IMPERVIOUS.

Eye Protection: CHEMICAL TIGHT SAFETY GOGGLES

Other Protective Equipment:CHEMICAL RESISTANT CLOTHING AS NECESSARY TO PREVENT SKIN CONTACT. AN EMERGENCY EYEWASH AND SHOWER SHOULD BE AVAILABLE.

Work Hygienic Practices: WASH HANDS THOROUGHLY WITH SOAP AND WATER BEFORE

EATING, DRINKING, SMOKING OR USING TOILET FACILITIES.

Supplemental Safety and Health

NONE SPECIFIED BY MANUFACTURER.

HCC:N1 Boiling Pt:B.P. Text:NOT GIVEN Melt/Freeze Pt:M.P/F.P Text:NOT GIVEN Decomp Temp:Decomp Text:NOT GIVEN Vapor Pres:NOT GIVEN Vapor Density:NOT GIVEN Spec Gravity:NOT GIVEN Viscosity:NOT GIVEN Evaporation Rate & amp; Reference:NOT GIVEN Solubility in Water:COMPLETE Appearance and Odor:SILVER PASTE WITH NO

CHARACTERISTIC ODOR

Stability Indicator/Materials to Avoid:YES ZIRCONIUM METAL Stability Condition to Avoid:NONE SPECIFIED BY MANUFACTURER. Hazardous Decomposition Products:NONE SPECIFIED BY MANUFACTURER.

Waste Disposal Methods:PREVENT WASTE FROM CONTAMINATING SURROUNDING ENVIRONMENT. DISCARD ANY PRODUCT, RESIDUE, DISPOSAL CONTAINER OR LINER IN ACCOR DANCE WITH ALL FEDERAL, STATE AND LOCAL REGULATIONS.

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