

PRAXAIR SURFACE TECHNOLOGIES INC -- CRO-131 (PRODUCT CODE 062018-10) --
3439-01-426-1320

===== Product Identification =====

Product ID:CRO-131 (PRODUCT CODE 062018-10)

MSDS Date:03/23/1994

FSC:3439

NIIN:01-426-1320

Status Code:A

MSDS Number: CJTGZ

=== Responsible Party ===

Company Name:PRAXAIR SURFACE TECHNOLOGIES INC

Address:1555 MAIN STREET

City:INDIANAPOLIS

State:IN

ZIP:46224-3283

Country:US

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Info Phone Num:317-240-2650

Emergency Phone Num:317-240-2209

Preparer's Name:MICHELLE ALEXANDER

Chemtrec Ind/Phone:(800)424-9300

CAGE:0FGH2

=== Contractor Identification ===

Company Name:PRAXAIR SURFACE TECHNOLOGIES INC

Address:1555 MAIN STREET

Box:City:INDIANAPOLIS

State:IN

ZIP:46224-3283

Country:US

Phone:317-240-2650

CAGE:0FGH2

Company Name:STARGHILL TECHNOLOGIES CORP

Address:3850 OAKMAN BLVD

Box:City:DETROIT

State:MI

ZIP:48204-1119

Country:US

Phone:313-933-4141

Contract Num:SP0490-95-D-4037

CA

GE:0VYG8

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Composition/Information on Ingredients
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Ingred Name:CHROMIUM OXIDE

CAS:1308-38-9

RTECS #:GB6475000

> Wt:75.

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Hazards Identification
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Routes of Entry: Inhalation:NO Skin:NO Ingestion:NO

Reports of Carcinogenicity:NTP:YES IARC:YES OSHA:YES

Health Hazards Acute and Chronic:ACUTE- NO EVIDENCE OF ADVERSE EFFECTS.

CHRONIC- NO EVIDENCE OF ADVERSE EFFECTS FROM AVAILABLE INFORMATION.

Explanation of Car

cinogenicity:CHROMIUM HAS BEEN DETERMINED TO CAUSE

CANCER IN EXPERIMENTAL ANIMALS (IARC, NTP).

Medical Cond Aggravated by Exposure:BREATHING OF DUST MAY AGGRAVATE

ASTHMA AND INFLAMMATORY OR FIBROTIC PULMONARY DISEASE. MAY ALSO AGGRAVATE AN EXISTING DERMATITIS.

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First Aid Measures
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First Aid:INGESTION: NO HARMFUL EFFECTS EXPECTED. SKIN: WASH

THOROUGHLY WITH SOAP AND WATER. INHALATION: NO EMERGENCY CARE

ANTICIPATED. EYES: FL

USH THOROUGHLY WITH WATER. NOTES TO

PHYSICIAN: THERE IS NO SP ECIFIC ANTIDOTE. TREATMENT OF

OVEREXPOSURE SHOULD BE DIRECTED AT THE CONTROL OF SYMPTOMS AND THE CLINICAL CONDITION.

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Fire Fighting Measures
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Flash Point:NONE

Lower Limits:NONE

Upper Limits:NONE

Extinguishing Media:USE SPECIAL DRY POWDER METAL EXTINGUISHING MATERIAL

TO EXTINGUISH METAL FIRES. USE APPROPRIATE EXTINGUISHER TO

EXTINGUISH COMBUSTABLE MATERIALS THAT MAY BE

IGNITED BY THERMAL
FLAME.

Fire Fighting Procedures:CONSULT AND COMPLY WITH ANSI Z49.1 SAFETY IN WELDING AND CUTTING, NFPA51B STANDARD FOR FIRE PREVENTION IN USE OF CUTTING AND WELDING PROCESSES. NFPA51B OXYGEN-FUEL GAS SYSTEMS FOR WELDING AND CUTTING, AND NFPA58 STANDARD FOR THE STORAGE AND HANDLING OF LIQUIFIED PETROLEUM GASES.

Unusual Fire/Explosion Hazard:AIRBORNE DUST PARTICLES, ESPECIALLY METAL DUST, AND ACCUMULATION OF SUCH SHOULD BE TREATED AS EXPLOSIVES. TO
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MINIMIZE DANGER FROM DUST EXPLOSIONS, ADEQUATE VENTILATION SHOULD BE PROVIDED TO SPRAY BOOT H IN ACCORDANCE WITH AMERICAN WELDING SOCIETY PUBLICATION AWS C2.1-73, AND ACGIH PUBLICATION "INDUSTRIAL VENTILATION".

===== Accidental Release Measures =====

Spill Release Procedures:WEAR PROTECTIVE EQUIPMENT TO PROTECT AGAINST HAZARDS AND DISPOSE OF PER WASTE DISPOSAL METHOD.

===== Handling and Storage =====

Other Precautio

ns:CAUTION: WHEN THERMAL SPRAYING - ELECTRICITY CAN CAUSE FATAL SHOCK! DO NOT TOUCH LIVE ELECTRICAL PARTS! ARC RAYS CAN BURN EYES AND SKIN! WEAR RECOMMENDED EYE AND BODY PROTECTION. FUMES, GAS, & DUST CA N HARM YOUR HEALTH. PROVIDE ENOUGH VENTILATION AND WEAR RESPIRATORS.

===== Exposure Controls/Personal Protection =====

Respiratory Protection:DEPENDS UPON SPECIFIC USE, CONDITION, AND LOCATION. IF THERE IS DUSTINESS, WEAR RESPIRATOR SELECTED PER OSHA

1910.134, AND OSHA 29 CFR 1910.252 AND ANSI Z49.1

Ventilation:LOCAL DUST PICK UP AND VENTILATION RECOMMENDED.

Protective Gloves:NOT REQUIRED.

Eye Protection:WHEN DUSTY USE GOGGLES PER OSHA 1910.13.

Other Protective Equipment:SEE ANSI Z49.1, ANSI Z87.1, ANSI Z88.2 FOR HELMETS, FACE SHIELDS AND GOGGLES.

Supplemental Safety and Health

CAUTION: WHEN THERMAL SPRAYING-ELECTRICITY CAN CAUSE FATAL SHOCK! DO NOT TOUCH LIVE ELECTRICAL PARTS! ARC RAYS CAN BURN EYES AND SKIN!
WEAR RECOMMENDED EY

E ANDBODY PROTECTION. FUMES, GAS, AND DUST CAN HARM YOUR HEALTH. PROVIDE ENOUGH VENTILATION AND WEAR RESPIRATORS.(OTHER INFO)

===== Physical/Chemical Properties =====

HCC:N1
Boiling Pt:B.P. Text:NONE
Vapor Density:N/VOLATILE
Appearance and Odor:DUSTY DARK GREEN POWDER

===== Stability and Reactivity Data =====

Stability Indicator/Materials to Avoid:YES
NONE KNOWN
Stability Condition to Avoid:NONE KNOWN
Hazardous Decomposition Products:WHEN THERMAL SPRAYING, DECOMPOSITION PRODUCTS WILL VARY WITH OPERATING CONDITIONS. DECOMPOSITION PRODUCTS OF NORMAL OPERATION FROM THIS THERMAL SPRAY POWDER-OXIDES, SUB-OXIDES, ETC.

===== Disposal Considerations =====

Waste Disposal Methods:DISPOSE OF WASTE PER LOCAL, STATE, AND FEDERAL REGULATIONS.

===== MSDS Transport Information =====

Transport Information:PROPER SHIPPING NAME: METAL ALLOY POWDER NOI ITEM
136500 SUB 1.

===== Regulatory Information =====

SARA Title III Information:NONE
State Regulatory Information:NONE

===== Other Information =====

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