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ULTRACHEM INC -- ASSEMBLY FLUID 1 -- 9150-00-340-1590

============= Product Identification ==============

Product ID: ASSEMBLY FLUID 1

MSDS Date:11/01/1998

FSC:9150

NIIN:00-340-1590

Status Code:A

MSDS Number: CJYDS === Responsible Party ===

Company Name: ULTRACHEM INC Address: 900 CENTERPOINT BLVD

City:NEW CASTLE

State:DE ZIP:19720 Country:US

Info Phone Num:302-325-9880

Emergency Phone Num:302-325-9880

Resp. Party O

ther MSDS Num.:NONE

Preparer's Name: NOT PROVIDED.

CAGE:56385

=== Contractor Identification === Company Name:ULTRACHEM INC Address:900 CENTERPOINT BLVD

Box:City:NEW CASTLE

State:DE ZIP:19720 Country:US

Phone:302-325-9880

Contract Num:SP0450-00-M-C072

CAGE:56385

======= Composition/Information on Ingredients ========

Ingred Name: INTERCHANGEABLE NEUTRAL OILS (CAS# 64742-65-0)

CAS:64742-65-0 Minumum % Wt:50. Maxumum % Wt:60. Other REC Limits:NOT PROVIDED. OSHA PEL:5 MG/M3 (OIL MIST)

OS

HA STEL:NONE

ACGIH TLV:5 MG/M3 (OIL MIST) ACGIH STEL:10 MG/M3 (OIL MIST)

Ingred Name: INTERCHANGEABLE NEUTRAL OILS(CAS # 64741-88-4)

Minumum % Wt:50. Maxumum % Wt:60.

Other REC Limits:NOT PROVIDED. OSHA PEL:5 MG/M3 (OIL MIST)

OSHA STEL:NONE

ACGIH TLV:5 MG/M3 (OIL MIST) ACGIH STEL:10 MG/M3 (OIL MIST)

Ingred Name: ACRYLIC COPOLYMER (CAS# 68171-46-0)

CAS:68171-46-0 Minumum % Wt:40. Maxumum % Wt:50.

Other REC Limits:NOT PROVIDED.

OSHA PEL:NOT AVAILABLE. ACGIH TLV:NOT AVAILABLE.

= Hazards Identification ===========

LD50 LC50 Mixture: NOT PROVIDED.

Health Hazards Acute and Chronic:EFFECTS OF OVEREXPOSURES: LOW ORAL AND DERMAL TOXICITY. PROLONGED OR REPEATED EXPOSURE MAY CAUSE IRRITATION, NAUSEA, AND VOMITING.

Explanation of Carcinogenicity: NOT PROVIDED.

Effects of Overexposure:LOW ORAL AND DERMAL TOXICITY. PROLONGED OR REPEATED EXPOSURE MAY CAUSE IRRITATION, NAUSEA, AND VOMITING Medical Cond Aggravated by Exposure:NOT PROVIDED.

==== First Aid Measures ===========

First Aid:EYE CONTACT: FLUSH EYES WITH WATER FOR 15 MINUTES. CALL A PHYSICIAN IF IRRITATION DEVELOPS. SKIN CONTACT: WASH SKIN WITH SOAP AND WATER. INHALATION: REMOVE TO FRESH AIR. INGESTION: FIRST AID NOT NORMA LLY REQUIRED. IF UNCOMFORTABLE, CALL A PHYSICIAN.

============ Fire Fighting Measures ==============

Flash Point Method:COC Flash Point:=190.6C, 375.F

Autoignition Temp: Autoignition Temp Text: N/E

Lower Lim

its:NOT ESTABLIS Upper Limits:NOT ESTABLIS Extinguishing Media: WATER SPRAY, CARBON DIOXIDE, FOAM, DRY CHEMICAL. Fire Fighting Procedures: WEAR PROTECTIVE CLOTHING AND NIOSH-APPROVED SELF-CONTAINED BREATHING APPARATUS. USE WATER TO COOL FIRE-EXPOSED CONTAINERS TO PREVENT PRESSURE BUILD-UP. Unusual Fire/Explosion Hazard: BURNING MAY PRODUCE IRRITATING/NOXIOUS FUMES. ========= Accidental Release Measures ============ Spill Release Procedures: USE ABSORBENT MATERIALS TO S OAK UP FLUIDS. Neutralizing Agent:NOT RELEVANT ============= Handling and Storage ========================== Handling and Storage Precautions: STORE IN A CLEAN, DRY AREA. Other Precautions: NOT PROVIDED. ===== Exposure Controls/Personal Protection ========

Respiratory Protection: USE IN A WELL VENTILATED AREA.

Ventilation: NOT PROVIDED.

Protective Gloves: CHEMICAL IMPERVIOUS GLOVES FOR PROLONGED OR REPEATED CONTACT IS RECOMMENDED.

Eye Protection: NOT PROVIDED.

Other Protec

tive Equipment: NOT PROVIDED.

Work Hygienic Practices: FOR GENERAL PERSONAL HYGIENE, WASH THOROUGHLY AFTER HANDLING. AVOID CONTACT WITH SKIN AND EYES.

Supplemental Safety and Health

NONE

========= Physical/Chemical Properties ===========

HCC:V6

NRC/State Lic Num: NOT RELEVANT

Boiling Pt:>315.6C, 600.F

B.P. Text:NEUTRAL OIL COMPONENT

Vapor Pres:NEGLIGIBLE

Spec Gravity:0.90 Viscosity:31,500

Evaporation Rate & Evaporation R

Solubility in Water: NEGLIGIBLE

Appearance

ODOR
Percent Volatiles by Volume:NOT PROVIDED
Corrosion Rate:NOT PROVIDED.
========= Stability and Reactivity Data =========
Stability Indicator/Materials to Avoid:YES STRONG OXIDIZERS
Stability Condition to Avoid:WILL NOT REACT WITH WATER. Hazardous Decomposition Products:CARBON MONOXIDE,CARBON DIOXIDE
========= Toxicological Information ==========
Toxicological Information:NOT PROVIDED.
======== Ecological Information ==========
Ecological:NOT PROVIDED.
======= Disposal Considerations ==========
Waste Disposal Methods:INCINERATE THIS PRODUCT AND ALL ASSOCIATED WASTES IN A LICENSED FACILITY IN ACCORDANCE WITH FEDERAL, STATE AND LOCAL REGULATIONS.
========= MSDS Transport Information ==========
Transport Information:NOT PROVIDED.
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SARA Title III Information:NOT PROVIDED. Federal Regulatory Information:NOT PROVIDED. State Regulatory Information:NOT PROVIDED.

and Odor:CLEAR, AMBER, VISCOUS LIQUID - MILD PETROLEUM ESTER

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