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Product ID:SCOTCHCAST BRAND 4 ELECTRICAL INSULATING RESIN, PART B MSDS Date:03/03/1999 FSC:5970 NIIN:00-814-1788 Status Code:A Kit Part:Y MSDS Number: CKXKN === Responsible Party === Company Name: MINNESOTA MINING & MFG CO ELECTRICAL PR ODUCTS,(3M) Address:3M AUSTIN CTR Box:2963 City:AUSTIN State:TX ZIP:78769-2963 Country:US Info Phone Num:512-984-5670 Emergency Phone Num:512-984-5670 Resp. Party Other MSDS Num.:10-2577-4 CAGE:75037 === Contractor Identification === Company Name: MINNESOTA MINING AND MFG CO, DBA 3M Address:3M CENTER BLDG 224-5S-04 Box:City:SAINT PAUL State:MN ZIP:55144-1000 Country:US Phone:866-556 5712 / 612-733-1110 CAGE:76381 Company Name: MINNESOTA MINING AND MFG CO ELECTRICAL PRODUCTS DIV Address:3M AUSTIN CTR Box:City:AUSTIN State:TX ZIP:78769-2963 Country:US Phone:512-984-1800 CAGE:75037

======= Composition/Information on Ingredients ==========

Ingred Name:NONYLPHENOL CAS:25154-52-3 RTECS #:SM5600000 Minumum % Wt:35. Maxumum % Wt:45. Other REC Limits:NONE RECOMMENDED

Ingred Name:AMINE/FATTY ACID ADDUCT CAS:68919-79-9 Minumum % Wt:15. Maxumum % Wt:20. Other REC Limits:NONE RECOMMENDED 00 Minumum % Wt:13. Maxumum % Wt:15. Other REC Limits:NONE RECOMMENDED OSHA PEL:300 PPM ACGIH TLV:300 PPM

Ingred Name:N-AMINOETHYLPIPERAZINE CAS:140-31-8 RTECS #:TK8050000 Minumum % Wt:10. Maxumum % Wt:13. Other REC Limits:NONE RECOMMENDED

Ingred Name:AMINE/EPOXY RESIN ADDUCT CAS:70776-37-3 Minumum % Wt:10. Maxumum % Wt:15. Other REC Limits:NONE RECOMMENDED

Ingred Name:AROMATIC HYDROCARBONS, C12-20 CAS:70955-17-8 Minumum % Wt:3. Maxumum % Wt:5. Other REC Limits:NONE RECOMMENDED

Ingred Name:2 ,4,6-TRIS(DIMETHYLAMINO METHYL) PHENOL CAS:90-72-2 RTECS #:SN3500000 Minumum % Wt:2. Maxumum % Wt:5. Other REC Limits:NONE RECOMMENDED

Ingred Name:CARBON BLACK CAS:1333-86-4 RTECS #:FF5800000 Minumum % Wt:1. Maxumum % Wt:3. Other REC Limits:NONE RECOMMENDED OSHA PEL:3.5 MG/M3 ACGIH TLV:3.5 MG/M3; 9596

LD50 LC50 Mixture:NONE SPECIFIED BY MANUFACTURER. Routes of Entry: Inhalation:YES Skin:YES Ingestion:YES Reports of Carcino genicity:NTP:NO IARC:YES OSHA:NO Health Hazards Acute and Chronic: EYE CONTACT: CHEMICAL RELATED EYE BURNS (CHEMICAL CORROSIVITY). SKIN CONTACT: ALLERGIC SKIN REACTION. SKIN BURNS. MAY BE ABSORBED THROUGH THE SKIN AND PRODUCE EFFECTS SIMILAR TO THOSE CAUSED BY INHALA TION AND/OR INGESTION. INHALATION: ALLERGIC RESPIRATORY REACTION. IRRITATION (UPPER RESPIRATORY). IF SWALLOWED: IRRITATION OF GASTROINTESTINAL TISSUES. BURNS OF THE ORAL TISSUES. Explanation of Carcinogeni city:CONTAINS A CHEMICAL WHICH CAN CAUSE CANCER (CAS# 64742-1-6) (IARC HUMAN CACINOGEN 1 FOR UNTREATED AND MILDY TREATED AND IARC NOT CLASSIFIABLE AS TO CARCINOGENICITY TO HUMANS 3). Effects of Overexposure: EYES: CLOUDY APPEARANCE OF THE CORNEA, CHEMICAL BURNS, PAIN, TEARING, ULCERS, IMPAIRED VISION OR LOSS OF VISION.ALLERGIC SKIN REACTION:REDNESS,SWELLING,BLISTERING,ITCHING.SKIN BURNS:REDNESS,SWELLING,BLISTER ING,ULCERATION,SLOUGHING,SCAR FORMATION.INHALATION: ALLERGIC **RESPIRATORY REACTION: DIFFICULTY** BREATHING, WHEEZING, TIGHTNESS OF CHEST, RESPIRATORY FAILURE.IRRITATION (UPPER RESPIRATORY):SORENESS OF NOSE & THROAT.COUGHING & SNEEZING.SWALLOWED: IRRITATION OF GI TISSUES: PAIN, VOMITING, ABDOMINAL TENDERNESS, NAUSEA, BLOOD IN VOMITUS, BLOOD IN FECES. BURNS TO ORAL TISSUE: PAIN, BURNS OF TONGUE & INSIDES OF MOUTH, R EDNESS, TISSUE LOSS.

Medical Cond Aggravated by Exposure:NONE SPECIFIED BY MANUFACTURER.

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First Aid:EYE CONTACT: IMMEDIATELY FLUSH WITH LARGE AMOUNTS OF WATER FOR AT LEAST 15 MINUTES. GET IMMEDIATE MEDICAL ATTENTION. SKIN CONTACT: IMMEDIATELY FLUSH WITH LOTS OF WATER FOR AT LEAST 15 MINUTES IN A CHE MICAL SAFETY SHOWER WHILE REMOVING CONTAMINATED CLOTHES & SHOES. GET IMMEDIATE MEDICAL ATTENTION. INHALATION: IF SIGNS/SYMPTOMS OCCUR, REMOVE PERSON FRESH AIR. IF SIGNS/SYMPTOMS OCCUR, CALL A PHYSICIA N. IF SWALLOWED: DO NOT INDUCE VOMITIN

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GIVE VICTIM 2 GLASSES WATER. CALL PHYSICIAN IMMEDIATELY. NEVER GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS PERSON.

Flash Point Method:CC Flash Point:>110.C, 230.F Autoignition Temp:Autoignition Temp Text:ND Lower Limits:ND Upper Limits:ND Extinguishing Media:CARBON DIOXIDE, DRY CHEMICAL, FOAM. Fire Fighting Procedures:WEAR FULL PROTECTIVE CLOTHING INCLUDING HELMET, SELF-CONTAINED POSITIVE PRESSURE OR PRESSURE DEMA ND

BREATHING APPARATUS, BUNKER COAT, PANTS, BANDS AROUND ARMS, WAIST AND LEGS, FACE MASK, AND PROTECTIV E COVERING FOR EXPOSED AREAS OF HEAD.

Unusual Fire/Explosion Hazard:NO UNUSUAL FIRE OR EXPLOSION HAZARDS ARE ANTICIPATED. OSHA FIRE HAZARD CLASS IIIB COMBUSTIBLE LIQUID.

Spill Release Procedures: OBSERVE PRECAUTIONS FROM OTHER SECTIONS. COVER WITH ABSORBENT MATERIAL. COLLECT SPILLED MATERIAL. PLACE IN AN

APPROVED METAL CONTAINER. Neutralizing Agent:NONE SPECIFIED BY MANUFACTURER.

Handling and Storage Precautions:STORE AWAY FROM ACIDS. STORE AWAY FROM HEAT. KEEP OUT OF REACH OF CHILREN. KEEP AWAY FROM HEAT, SPARKS, OPEN FLAME AND OTHER IGNITION SOURCES.

Other Precautions: PREVENT ALL SOURCES OF IGNITION. COMBUSTIBLE LIQUID AND VAPOR. NO SMOKING WHILE HANDLING THIS MATERIAL.

======= Exposure Controls/Person

al Protection ==========

Respiratory Protection:AVOID PROLONGED BREATHING OF VAPORS. Ventilation:PROVIDE SUFFICIENT VENTILATION TO MAINTAIN EMISSIONS BELOW RECOMMENDED EXPOSURE LIMITS. Protective Gloves:APPROPRIATE GLOVES Eye Protection:VENTED GOGGLES, SAFETY GLASSES WITH SIDE SHIELDS Other Protective Equipment:NONE SPECIFIED BY MANUFACTURER. Work Hygienic Practices:WASH CONTAMINATED CLOTH BEFORE REUSE.WASH HANDS AFTER HANDLING, BEFORE EATING. AVOID EYE/SKIN CONTACT. Supplemental Sa fety and Health DLA-HMIS NOTE: PART B OF A TWO PART KIT. PART A IS DOD-HMIS SERIAL NUMBER CKXKM.

HCC:V5 Melt/Freeze Pt:M.P/F.P Text:N/D Vapor Density:NA Spec Gravity:0.98 pH:NA Viscosity:3500 CPS Solubility in Water:NIL Appearance and Odor:BLACK LIQUID, AMINE ODOR Percent Volatiles by Volume:0

Stability Indicator/Materials to Avoid:YES Hazardous Decomp

osition Products:ALDEHYDES, HYDROCARBONS, IRRITATING VAPORS & GASES.OXIDES OF NITROGEN, CARBON MONOXIDE, CARBON DIOXIDE. OTHER SUBSTANCES THAT COULD BE GENERATED ARE ALKYLATED PHENOLS, BENZENE, ALKYLATED AMINES, CRESOLS Conditions to Avoid Polymerization:WILL NOT OCCUR.
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Toxicological Information:NO DATA PROVIDED BY MANUFACTURER
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Ecological:NO DATA AVAILABLE.
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Waste Disposal Methods:CURE PRODUCT ACCORDING TO PRODUCT INSTRUCTIONS. INCINERATE UNCURED WASTE IN AN INDUSTRIAL OR COMMERCIAL INCINERATOR. DISPOSE OF COMPLETELY CURED (OR POLYMERIZED) MATERIAL IN A SANITARY LANDFILL.
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Transport Information:NO DATA PROVIDED BY MANUFACTURER.
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SARA Title III Information:EPCRA HAZARD CLASS: FIRE HAZARD: NO, PRESSURE: NO, REACTIVITY: NO, ACUTE: YES, CHRONIC: YES. Federal Regulatory Information:SINCE REGULATIONS VARY, CONSULT APPLICABLEE REGULATIONS OR AUTHORITIES BEFORE DISPOSAL. U.S. EPA HAZARDOUS WASTE NUMBER: NONE (NOT US EPA HAZARDOUS). VOLATILE ORGANIC COMPOUNDS: N/D. VOC LESS H20 & EX EMPT SOLVENTS: N/D. NOTE: THIS MATERIAL CONTAINS ONE OR MORE SUBSTANCES NOT LISTED ON THE TSCA INVENTORY AND IS MA NUFACTURED FOR EXPORT ONLY. WITHIN THE UNITED STATES, IT MAY ONLY BE USED FOR R&D PURP OSES. ALL INGRDIENTS LISTED ON TSCA, AICS, AND DSL INVENTORIES.
State Regulatory Information:NO DATA PROVIDED BY MANUFACTURER
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