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Product ID:SIFCO SELECTRON SOLUTION ACTIVATOR #2 MSDS Date:03/13/2000 FSC:6850 NIIN:01-085-2865 Status Code:A MSDS Number: CKZFT === Responsible Party === Company Name: SIFCO SELECTIVE PLATING DIV OF SIFCO INDUSTRIES INC. Address: 5708 SCHAAF ROAD City:CLEVELAND State:OH ZIP:44131-1394 Country:US Info Phone Num:216-524-0099/ FAX: -6331 Emergency Phone Num: (800) 424-9300 Resp. Party Other MSDS Num.:SCM 4300 Chemtrec Ind/Phone:(800)424-9300 CAGE:11924 === Contractor Identification === Company Name: SIFCO SELECTIVE PLATING DIV OF SIFCO INDUSTRIES INC. Address: 5708 SCHAAF ROAD Box:City:CLEVELAND State:OH ZIP:44131-1394 Country:US Phone:216-524-0099/ FAX: -6331 Contract Num:SP0450-01-M-D652 CAGE:11924 ======== Composition/Information

on Ingredients ==============

Ingred Name:HYDROCHLORIC ACID CAS:7647-01-0 RTECS #:MW4025000 Minumum % Wt:3. Maxumum % Wt:7. OSHA PEL:C7 MG/M3;C5 PPM ACGIH STEL:C7.5 MG/M3;C5 PPM EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Ingred Name:WATER CAS:7732-18-5 RTECS #:ZC0110000 Minumum % Wt:93. Maxumum % Wt:97.

s Acute and Chronic:TARGET ORGANS: SKIN, EYES, RESPIRATORY SYSTEM. CHRONIC EFFECTS: PROLONGED OR REPEATED EXPOSURE MAY CAUSE EROSION OF TEETH, BRONCHIAL IRRITATION AND GASTROINTESTINAL DISTURBANCES.

Explanation of Carcinogenicity:NATIONAL TOXICOLOGICAL PROGRAM: NO. I.A.R.C. MONOGRAPHS: NO. OSHA: NO. ACGIH: NO.

Effects of Overexposure:EYE: CORROSIVE TO THE EYES AND MAY CAUSE SEVERE EYE DAMAGE. SKIN: CAUSES SKIN IRRITATION. MAY CAUSE SKIN BURNS. SKIN ABSORPTION: SUBSTANCE

DOES NOT ABSORB THROUGH THE SKIN. INHALATION: IRRITATING TO T HE EYES, NOSE, THROAT, AND LUNGS. MAY CAUSE SNEEZING, WATERING OF EYES, NASAL DISCHARGE, COUGHING. INGESTION: SALTY BITTER TASTE. MAY CAUSE GASTROINTESTINAL IRRITATION WITH HEARTBURN, NAUSEA, AND VOMI TING.

Medical Cond Aggravated by Exposure:PREEXISTING SKIN AND EYE CONDITIONS; RESPIRATORY SYSTEM DISORDERS.

First Aid:EYE: HOLD EYELIDS APART & F

LUSH EYES W/PLENTY OF WATER FOR AT

LEAST 15 MINS. SKIN: IMMEDIATELY FLUSH SKIN W/PLENTY OF WATER FOR AT LEAST 15 MINS. WHILE REMOVING CONTAMINATED CLOTHING & SHOES. THOROUGH LY DECONTAMINATE (OR DISCARD) CLOTHING & SHOES. INHALATION: REMOVE TO FRESH AIR. LAY VICTIM DOWN, LEGS RAISED. LOOSEN TIGHT CLOTHING, COVER W/A BLANKET. IF NOT BREATHING, GIVE ARTIFICIAL RESPIRATION. IF BREATHING IS DIFFICULT, GIVE OXYGEN. INGESTION: DO NOT INDUCE VOMITING, UNLESS ADVISED BY EMS. GIVE

VICTIM LARGE QUANTITIES OF WATER/MILK. GIVE MILK OF MAGNESIA OR FRESH EGGS. NEVER GIVE ANYTHING B Y MOUTH TO AN UNCONSCIOUS PERSON.

Flash Point:WILL NOT BURN Lower Limits:NONE Upper Limits:NONE Extinguishing Media:ALL Fire Fighting Procedures:NIOSH/MSHA APPROVED POSITIVE-PRESSURE SELF-CONTAINED BREATHING APPARATUS. STRUCTURAL FIRE FIGHTERS' PROTECTIVE CLOTHING MAY NOT PROVIDE ADEQUATE PROTECTION. Unusual Fire/Explosion Hazard:CONTACT WITH METALS MAY FORM FLAMMABLE HYDROGEN GAS. CONTAINERS CAN BUILD UP PRESSURE AND BURST IF EXPOSED TO HEAT (FIRE). WATER RUNOFF CAN CAUSE ENVIRONMENTAL DAMAGE. DIKE AREA FOR LATER DISPOSAL.

Spill Release Procedures:DO NOT TOUCH OR WALK THROUGH SPILLED MATERIAL. ISOLATE HAZARD AREA & KEEP PEOPLE AWAY. NOTIFY YOUR FACILITY EMERGENCY COORDINATOR. ELIMINATE ALL SOURCE OF IGNITION. PROVIDE

MAXIMUM VENTILATION. DO NOT RELEASE INTO SOIL, SEWER, OR NATURAL BODY OF WATER. WEAR PROPER PERSONAL PROTECTIVE EQUIPMENT (PPE). CAREFULLY MOP UP/VACUUM SPILL/TRIPLE RINSE WITH WATER INTO SUITABLE PLASTIC CONTAINER. "SEE OTHER"

Neutralizing Agent: SODIUM BICARBONATE, SODA ASH/SLAKED LIME.

Handling and Storage Precautions: HANDLING: USE "BUDDY SYSTEM" WHEN WORKING WITH CHEMICALS. DO NOT GET IN EYES,

ON SKIN, ON CLOTHING.

DO NOT BREATHE VAPOR, MIST OR GAS. USE WITH ADEQUATE VENTILATION. WASH THOROUGHLY AFTER HANDLING. TR IPLE RINSE CONTAINER CLEAN BEFORE DISCARDING. PUT NOTHING ELSE IN THIS CONTAINER. Other Precautions:STOAGE: KEEP CONTAINER TIGHTLY CLOSED IN UPRIGHT POSITION. STORE AT 60-90F AWAY FROM INCOMPATIBLE MATERIALS AND PHYSICAL HAZARDS. DO NOT REMOVE OR DEFACE CONTAINER LABELS.

======= Exposure Controls/Personal Protection ==========

Respiratory Pro

tection: IF ENGINEERING CONTROLS ARE NOT FEASIBLE, THE

RESPIRATORY PROTECTION PROGRAM MUST COMPLY WITH OSHA 29 CFR 1910.134.

Ventilation:LOCAL EXHAUST VENTILATION IS REQUIRED TO MEET THE PERMISSIBLE EXPOSURE LIMITS (PEL) DURING THE USE OF THIS PRODUCT. Protective Gloves:NITRILE, NEOPRENE, VINYL, LATEX GLOVES.

Eye Protection: FACE SHIELD AND SAFETY GLASSES W/SIDE SHIELDS OR SPLASH-PROOF CHEMICAL GOGGLES.

Other Protective Equipment: IMPERVIOUS BOOTS, APRON, PROTECTIVE CLOTHING AS REQUIRED BY JOB CONDITIONS. EYE WASH STATION, SAFETY SHOWER, WASHING FACILITIES NEAR WORK AREA.

Work Hygienic Practices:DO NOT WEAR CONTACT LENSES. DO NOT GET IN EYES, ON SKIN, ON CLOTHING. DO NOT BREATHE VAPOR, MIST OR GAS. Supplemental Safety and Health

PRODUCT CODE: SCM 4300. *NFPA-704M SYSTEM: HEALTH-3, FLAMMIBILITY-0, REACTIVITY-0.

HCC:C1 Boiling Pt:>100.C, 212.F Melt/Freeze Pt:10,000 LITERS. (RELEASE) REPORT ABLE QUANTITY:>10,000 LITERS. EXTREMELY HAZARDOUS SUBSTANCES: NONE. EPCRA HAZARD CATEGORIES: IMMEDIATE (ACUTE) HEALTH: YES . DELAYED (CHRONIC) HEALTH: YES. FIRE: NO. SUDDEN RELEASE OF PRESSURE: NO. REACTIVITY: NO. TSCA STATEMENT: ALL INGREDIENTS OF THIS PRODUCT ARE LISTED UNDER THE TSCA SUBSTANCES CONTROL ACT (TSCA). ODS CERTIFICATION: THIS PRODUCT DOES NOT CONTAIN & IS NOT MANUFACTURED WITH OZONE DEPLETING SUBSTANCES (ODS). VOC CERTIFICATION: THIS PRODUCT DOES

NOT CONTAIN ANY VOLATILE ORGANIC COMPOUNDS (VOC). State Regulatory Information:CALIFORNIA PROP. 65: NOT APPLICABLE.

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