R & D METALS AND CHEMICALS INC -- GP-43, WELDING FLUX -- 3439-00-288-0868

Product ID:GP-43, WELDING FLUX MSDS Date:02/26/1998 FSC:3439 NIIN:00-288-0868 Status Code:A MSDS Number: CLCTY === Responsible Party === Company Name: R & D METALS AND CHEMICALS INC Address:201 PERIMETER PK SUITE C Box:22533 City:KNOXVILLE State:TN ZIP:37922-2233 Country:US Info Phone Num :865-531-6065/800-645-7476 Emergency Phone Num:423-531-6065 CAGE:56406 === Contractor Identification === Company Name: R & D METALS & CHEMICALS, INC Address:201C PERIMETER PARK Box:22533 City:KNOXVILLE State:TN ZIP:37922-2233 Country:US Phone: 423-531-6065 / FAX: 423-531-2044 Contract Num:SP0490-01-M-XC40 CAGE:56406

======= Composition/Information on Ingredients ==========

Ingred Name:POTASSIUM FLUOROHYDROBORATE (POTASSIUM TRIOXOHYDROXYTETRAFLUOROTRIBORATE) CAS:12228-71-6 Minumum % Wt:30. Maxumum % Wt:45. ACGIH TLV:2.5 MG/M3

Ingred Name:POTASSIUM TETRABORATE CAS:1332-77-0 Minumum % Wt:15. Maxumum % Wt:25. ACGIH TLV:5 MG/M3

Ingred Name:BORIC ACID CAS:10043-35-3 RTECS #:ED4550000 Minumum % Wt:15. Maxumum % Wt:30. ACGIH TLV:10 MG/M3

Ingred Name:POTASSIUM FLUOBORATE CAS:14075-53-7 RTECS #:ED2800000 Minumum % Wt:7. Maxumum % Wt:15. ACGIH TLV:2.5 MG/M3

Health Hazards Acute and Chronic:ACUTE: SALIVATION, COUGHING, CHOKNG & CHILLS. CHRONIC: MAY CAUSE WEIGHT LOSS, BRITTLE BONES, ANEMIA, WEAKNESS & STIFF JOINTS.

Effects of Overexposure:ACUTE: SALIVATION, COUGHING, CHOKNG & CHILLS. CHRONIC: MAY CAUSE WEIGHT LOSS, BRITTLE BONES, ANEMIA, WEAKNESS & STIFF JOINTS.

Medical Cond Aggravated by Exposure: ANY WEAKNESS OF THE LUNGS, KIDNEYS OR LIVER WILL BE AGGRAVATED.

First Aid:INHALATION: REMOVE FROM CONTAMINATED AREA . EYES: WASH THOROUGHLY WITH WATER AND CALL A PHYSICIAN. SKIN: WASH THOROUGHLY WITH WATER. INGESTION: DRINK WATER OR MILK AND CALL PHYSICIAN.

Flash Point:NONE

Extinguishing Media:NOT NEEDED

Fire Fighting Procedures:NORMAL CAUTION WHEN DEALING WITH FLUX CHEMICALS.

Unusual Fire/Explosion Hazard: WILL RELEASE BORON TRIOXIDE FUMES UPON DECOMPOSTION.

Spill Release Procedures: CLEAN UP PASTE AND FLUSH REMAINING MATERIAL WITH LOTS OF WATER.

Handling and Storage Precautions:DO NOT STORE IN GLASS OR PORCELAIN CONTAINERS. AVOID CONTACT WITH EYES, SKIN AND CLOTHING. WASH THOROUGHLY AFTER HANDLING. KEEP CONTAINERS AWAY FROM EXCESSIVE HEAT.

======= Exposure Controls/Personal Protection ==========

Respiratory Protection:NIOSH APPROVED RESPIRATOR IN A BSENCE OF PROPER VENTILATION. Ventilation:TO REMOVE FUMES: LOCAL EXHAUST, MECHANICAL (GENERAL). Protective Gloves:RUBBER OR PLASTIC COATED Eye Protection:SAFETY GOGGLES Other Protective Equipment:RUBBER APRON. Supplemental Safety and Health

HCC:T6 Spec Gravity:1.6 Evaporation Rate & amp; Reference:0.3 Solubility in Water:MODERATE Appearance and Odor:WHITE ODERLESS PASTE. Percent Volatiles by Volume:30

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Stability Indicator/Materials to Avoid:YES GLASS OR PORCELAIN. Stability Condition to Avoid:EXCESS HEAT. Hazardous Decomposition Products:BORON TRIOXIDE FUMES. KBF4.

Waste Disposal Methods: DISPOSE IN ACCORDANCE WITH LOCAL & STATE EPA REGULATIONS.

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