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Product ID:M-BOND 610 ADHESIVE

MSDS Date:07/27/1999

FSC:8040

NIIN:00-117-7257

Status Code:A

Kit Part:Y

MSDS Number: CLGHR === Responsible Party ===

Company Name: MEASUREMENTS GROUP INC

Address:9517 US 64 HWY

City:WENDELL

State:NC ZIP:27591 Country:US

Info Phone Num:919-365-3800

Emergency Phone Num:

800-424-9300

Preparer's Name: RYAN MICKELSON

CAGE:88952

=== Contractor Identification ===

Company Name: MEASUREMENTS GROUP INC

Address:9517 US 64 HWY

Box:City:WENDELL

State:NC ZIP:27591 Country:US

Phone:919-365-3800

CAGE:88952

======= Composition/Information on Ingredients ========

Ingred Name: TETRAHYDROFURAN

CAS:109-99-9

RTECS #:LU5950000 Minumum % Wt:58. Maxumum % Wt:64.4

OSHA PEL:590 MG/M3;200 PPM ACGIH TLV:590 MG/M3;200 PPM ACGIH STEL:737 MG/M3;250 PPM

EPA Rpt Qty:1000 LBS

DOT R

pt Qty:1000 LBS

Ingred Name:PHENOL, POLYMER WITH FORMALDEHYDE, GLYCIDYL ETHER CAS:28064-14-4
Minumum % Wt:26.7
Maxumum % Wt:30.3

Ingred Name: METHYL ETHYL KETONE

CAS:78-93-3

RTECS #:EL6475000 Minumum % Wt:5.3 Maxumum % Wt:8.9

OSHA PEL:590 MG/M3;200 PPM ACGIH TLV:590 MG/M3;200 PPM ACGIH STEL:885 MG/M3;300 PPM

EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

=========== Hazards Identification ==========================

Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO

Health Hazards Acute an

d Chronic: HEALTH HAZARDS (ACUTE AND CHRONIC):

CHRONIC OVER EXPOSURE MAY RESULT IN KIDNEY AND/OR LIVER DAMAGE.

Effects of Overexposure:INHALATION: MAY CAUSE HEADACHE, NAUSEA, VOMITING, DIZZINESS, NARCOSIS, RESPIRATORY FAILURE, LOW BLOOD PRESSURE, CENTRAL NERVOUS SYSTEM DEPRESSION, COUGHING, DIFFICULT BREATHING. EYE CONTACT: MAY CAU SE SEVERE IRRITATION OR BURNS. MAY CAUSE PAIN ON CONTACT. VAPORS MAY IRRITATE EYES. SKIN CONTACT: MAY CAUSE SEVERE IRRITATION OR BURNS. AB

SORPTION INTO THE

SKIN MAY CAUSE DERMATITIS. REPEATED CONTAC T MAY CAUSE DRYING OR FLAKING OF SKIN. INGESTION: MAY CAUSE HEADACHE, NAUSEA, VOMITING, DIZZINESS, GASTROINTESTINAL IRRITATION

Medical Cond Aggravated by Exposure:SKIN DISORDERS, RESPIRATORY SYSTEM DISEASE

First Aid:INHALAITON: IF INHALED, MOVE TO FRESH AIR. IF NOT BREATHING, GIVE ARTIFICIAL RESPIRATION. IF BREATHING IS DIFFICULT, GIVE OXYG

EN. EYE CONTACT: IN CASE OF EYE CONTACT, IMMEDIATELY FLUSH EYES WITH PLENT Y OF WATER FOR AT LEAST 15 MINUTES WHILE HOLDING EYELIDS OPEN. SKIN CONTACT: IN CASE OF CONTACT, FLUSH SKIN WITH WATER WHILE REMOVING CONTAMINATED CLOTHING. WASH AFFECTED AREA WITH SOAP AND WATER. LAU NDER CONTAMINATED CLOTHING BEFORE REUSE. INGESTION: CALL A PHYSICIAN. IF SWALLOWED, DO NOT INDUCE VOMITING UNLESS DIRECTED TO DO SO BY A PHYSICIAN. IF CONSCIOUS, GIVE LARGE AMOUNTS OF WATER.

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======= Fire Fighting Measures ===========

Flash Point Method:PMCC Flash Point:=-14.4C, 6.F

Lower Limits:1.8 Upper Limits:11.8

Extinguishing Media: ALCOHOL FOAM, DRY CHEMICAL, CARBON DIOXIDE.

Fire Fighting Procedures:FIREFIGHTERS SHOULD WEAR PROPER PROTECTIVE EQUIPMENT AND SELF-CONTAINED BREATHING APPARATUS WITH FULL FACEPIECE OPERATED IN THE POSITIVE PRESSURE MODE. MOVE CONTAINERS FROM FIRE AREA IF CAN BE DONE WI THOUT RISK. USE WATER TO KEEP FIRE-EXPOSED CONT

AINERS COOL.

Unusual Fire/Explosion Hazard: VAPORS MAY FLOW ALONG SURFACES TO DISTANT IGNITION SOURCE AND FLASH BACK. CLOSED CONTAINERS EXPOSED TO HEAT MAY EXPLODE. CONTACT WITH STRONG OXIDIZERS MAY CAUSE FIRE. MAY FORM EXPLOSIVE PEROXIDES, ESP ECIALLY WHEN HEATED.

======== Accidental Release Measures ===========

Spill Release Procedures:WEAR SELF CONTAINED BREATHING APPARATUS AND FULL PROTECTIVE CLOTHING. SHUT OFF INGNITION SOURCES; FLARES, SMOKING OR FLA

MES IN AREA. STOP LEAK IF YOU CAN DO SO WITHOUT RISK.

USE WATER SPRAY TO REDUCE VAPORS. TAKE UP WITH SAND OR OTHER NON
COMBUSTIBLE ABSORBENT MATERIAL AND PLACE INTO CONTAINER FOR LATER
DISPOSAL, FLUSH AREA WITH WATER.

============= Handling and Storage ==========================

Handling and Storage Precautions: KEEP CONTAINERS TIGHTLY CLOSED. STORE IN A COOL, DRY, WELL VENTILATED, FLAMMABLE LIQUID STORAGE AREA. KEEP PRODUCT OUT OF LIGHT.

Other Precautions: KEEP CONTA

## INERS TIGHTLY SEALED. AVOID PROLONGED EXPOSURE TO VAPORS AND SKIN CONTACT.

====== Exposure Controls/Personal Protection ========

Respiratory Protection:RESPIRATORY PROTECTION REQUIRED IF AIRBORNE CONCENTRATION EXCEEDS TLV. AT CONCENTRATIONS UP TO 1000 PPM, A CARTRIDGE RESPIRATOR WITH ORGANIC VAPOR CARTRIDGE IS RECOMMENDED. ABOVE THIS LEVEL, A SELF-CO NTAINED BREATHING APPARATUS IS RECOMMENDED.

Ventilation:LOCAL EXHAUST: KEEP BELOW TLV

Protective Gloves:NEOPREN E GLOVES RECOMMENDED.

Eye Protection: CHEMCIAL SPLASH GOGGLES RECOMMENDED.

Other Protective Equipment:IMPERVIOUS OVER-CLOTHING AS NEEDED. SAFETY SHOWER AND EYE WASH STATION IN LOCAL AREA.

Work Hygienic Practices: WASH THOROUGHLY AFTER USING.

Supplemental Safety and Health

======== Physical/Chemical Properties ===========

Boiling Pt:=66.1C, 151.F Vapor Pres:145@59 DEG F

Vapor Density:2.5 Spec Gravity:0.9

Evaporation Rate & Dry Reference:14.5

Solubility in Water: APPRECIABLE

Appearance and Odor: COLORLESS LIQUID; ETHER LIKE ODOR

Percent Volatiles by Volume:712 G/LITER

======== Stability and Reactivity Data ==========

Stability Indicator/Materials to Avoid:YES

STRONG OXIDIZERS

Stability Condition to Avoid:NONE

Hazardous Decomposition Products: POSSIBLE TOXIC GASES OR VAPORS.

======= Disposal Considerations ===========

Waste Disposal Methods:DISPOSE OF IN ACCORDANCE WITH LOCAL, STATE AND FEDERAL ENVIROMENTAL REGULATIONS.

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