Product ID:46578, DIE-KEEN MSDS Date:01/18/1996 FSC:6520 NIIN:01-190-4412 Status Code:A MSDS Number: CLJNW === Responsible Party === Company Name:HERAEUS KULZER INC Address:4315 S LAFAYETTE BLVD City:SOUTH BEND State:IN ZIP:46614-2517 Country:US Info Phone Num:219-291-0661 Emergency Phone Num:219-291-0661

Resp. Party Other MSDS Num.:M001 Chemtrec Ind/Phone:(800)424-9300 CAGE:95551 === Contractor Identification === Company Name:HERAEUS KULZER INC Address:4315 S LAFAYETTE BLVD Box:City:SOUTH BEND State:IN ZIP:46614-2517 Country:US Phone:219-291-0661 CAGE:95551

Ingred Name:CALCIUM SULFATE CAS:7778-18-9 RTECS #:WS6920000 Minumum % Wt:90. Maxumum % Wt:100. Other REC Limits:NONE RECOMMENDED OSHA PEL:15 MG/M3 TDUST ACGIH TLV:10 MG/M LD50 LC50 Mixture:NO DATA PROVIDED BY MANUFACTURER Routes of Entry: Inhalation:YES Skin:YES Ingestion:NO Reports of Carcinogenicity:NTP:UNKNOWN IARC:NO Health Hazards Acute and Chronic:ACUTE: EYES-PARTICLES MAY CAUSE IRRITATION. MIXED MATERIAL MAY DEVELOP ENOUGH HEAT TO CAUSE BURNS IF LARGE AMOUNT COME IN CONTACT WITH SKIN DURING HARDENING. CHONIC, OTHER: PROLONGED EXPOSURE MAY CAU SE LUNG DISEA SE.

Explanation of Carcinogenicity:NONE OF THE CHEMICALS ARE LISTED AS A CARCINOGEN OR POTENTIAL CARCINOGEN BY IARC.

Effects of Overexposure: PARTICLES MAY CAUSE IRRITATION. MIXED MATERIALS MAY DEVELOP ENOUGH HEAT TO CAUSE BURNS IF LARGE AMOUNTS COME INTO CONTACT WITH SKIN DURING HARDENING.

Medical Cond Aggravated by Exposure:PRE-EXISTING UPPER RESPIRATORY AND LUNG DISEASE SUCH AS BUT NOT LIMITED TO, BRONCHITIS, EMPHYSEMA AND ASTHMA.

======= First Aid Measure

First Aid:SKIN-WASH PROMPTLY WITH WATER. IF IRRITATION OCCURS, CONTACT PHYSICIAN. INGESTION-PRODUCT MAY HARDEN ON CONTACT WITH WATER. MAY RESULT IN OBSTRUCTION IF INGESTED. SEE PHYSICIAN. EYES-REMOVE CONTACT LE NSES. RINSE EYES WITH PLENTY OF RUNNING WATER FOR 10-15 MINUTES, INCLUDING UNDER EYELIDS. IF IRRITATION OCCURS, CONTACT PHYSICIAN. INHALATION: REMOVE TO FRESH AIR.

Exting uishing Media:NON-COMBUSTIBLE MATERIALS. Fire Fighting Procedures:NONE. Unusual Fire/Explosion Hazard:NONE KNOWN

Spill Release Procedures:SWEEP OR VACUUM SPILLED MATERIAL INTO A WASTE CONTAINER FOR DISPOSAL. AVOID CREATING EXCESSIVE DUST. Neutralizing Agent:NO DATA PROVIDED BY MANUFACTURER

Handling and Storage Precautions: BE SURE PROPER VENTILATION AND

RESPIRATORY AND EYE PROTECTION ARE USED UNDER DUSTING CONDITIONS. Other Precautions:NO DATA PROVIDED BY MANUFACTURER

======= Exposure Controls/Personal Protection ==========

Respiratory Protection: WEAR NIOSH APPROVED RESPIRATOR AS APPROPIATE FOR NUISANCE DUST, ESPECIALLY WHEN DRY GRINDING. EXCESSIVE PARTICULATE IN THE WORK PLACE SHOULD BE AVOIDED. WET GRINDERS SHOULD BE USED. Ventilation: PROVIDE GENERAL VENTILATION AND LOCAL EXHAUST TO MEET TLV REQUIREMENTS. Protectiv e Gloves:YES. Eye Protection:YES. Other Protective Equipment:NONE Work Hygienic Practices:WEAR A MASK WHILE EXPOSED TO DUST. Supplemental Safety and Health NO DATA PROVIDED BY MANUFACTURER HCC:T6 Boiling Pt:B.P. Text:NA Vapor Pres:MMHG: NA Vapor Density:(AIR=1):NA Spec Gravity:(H2O=1):2.3 pH:NA Evaporation Rate & amp; Reference:(ETHER=1): NA Solubility in Water:SLIGHT, 0.2% @ 40C Appearance and Odor: FINE POWDER IN VARIOUS COLO **RS - LOW ODOR** Stability Indicator/Materials to Avoid:YES ACIDS. Stability Condition to Avoid:NONE. Hazardous Decomposition Products:NONE. Conditions to Avoid Polymerization:WILL NOT OCCUR Toxicological Information: OSHA PERMISSABLE EXPOSURE LIMIT: NONE. ACGIH THRESHOLD EXPOSURE LIMIT: NONE. OTHER EXPOSURE LIMIT: NONE.

====== Ecological Inf

Ecological:NO DATA PROVIDED BY MANUFACTURER

Waste Disposal Methods: DISPOSE OF IN ACCORDANCE WITH ALL LOCAL, STATE AND FEDERAL REGULATIONS.

Transport Information:NO DATA PROVIDED BY MANUFACTURER

SARA Title III Information:DIE KEEN GREEN AND BLUE CONTAI N CHROMIUM III

COMPOUND AT 0.17-0.25%. THIS CHROMIUM COMPOUND AS CHROMIUM IS CONSIDERED TO BE TOXIC AND SUBJECT TO SARA TITLE III, SECTION 311, 312 AND 313.

Federal Regulatory Information:NO DATA PROVIDED BY MANUFACTURER State Regulatory Information:NO DATA PROVIDED BY MANUFACTURER

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