

MARCO CO.,AMERICAN CHEMICAL AND FLUX PRODUCTS DIV. -- SOFT SOLDER FLUX ACTIVE ACID
-- 3439-01-069-9176

===== Product Identification =====

Product ID:SOFT SOLDER FLUX ACTIVE ACID

MSDS Date:10/20/1999

FSC:3439

NIIN:01-069-9176

Status Code:A

MSDS Number: CLJQY

=== Responsible Party ===

Company Name:MARCO CO.,AMERICAN CHEMICAL AND FLUX PRODUCTS DIV.

Address:5722 UNION PACIFIC AVENUE

City:LOS ANGELES

State:CA

ZIP:90022-5135

Country:US

Info Phone Num:213-723-0713

Emergency Phone Num:323 723-0711

CAGE:NO329

=== Contractor Identification ===

Company Name:MARCO CO.,AMERICAN CHEMICAL AND FLUX PRODUCTS DIV.

Address:5722 UNION PACIFIC AVENUE

Box:City:LOS ANGELES

State:CA

ZIP:90022-5135

Country:US

Phone:213-723-0713

CAGE:NO329

Company Name:PERFORMANCE ALLOYS

Address:1212 HIGHLAND AVENUE

Box:City:MANHATTAN BEACH

State:CA

ZIP:90266

Country:US

Phone:310-546-8459

Contract Num:SP0490-01-M-XH39

CAGE:0A4S7

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Composition/Information on Ingredients
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Ingred Name:ZINC CHLORIDE
CAS:7646-85-7
RTECS #:ZH1400000
OSHA PEL:1 MG/M3
ACGIH TLV:1 MG/M3 FUME
ACGIH STEL:2 MG/M3
EPA Rpt Qty:1000 LBS
DOT Rpt Qty:1000 LBS

Ingred Name:AMMONIUM CHLORIDE
CAS:12125-02-9
RTECS #:BP4550000
OSHA PEL:10 MG/M3
ACGIH TLV:10 MG/M3 FUMES
ACGIH STEL:20 MG/M3
EPA Rpt Qty:5000 LBS
DOT Rpt Qty:5000 LBS

Ingred Name:HYDROCHLORIC ACID
CAS:7647-01-0
RTECS #:MW4025000
OSHA PEL:C7 MG/M3;C5 PPM
ACGIH TLV:5.
0 MG/M3
ACGIH STEL:C7.5 MG/M3;C5 PPM
EPA Rpt Qty:5000 LBS
DOT Rpt Qty:5000 LBS

Ingred Name:METHYL ORANGE
CAS:547-58-0
RTECS #:DB6327000

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Hazards Identification
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Routes of Entry: Inhalation:YES Skin:YES Ingestion:YES
Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO
Health Hazards Acute and Chronic:INHALATION: IRRITATES RESPIRATORY
SYSTEM. SKIN: IRRITATION, BURNS. EYES: IRRITATION, BURNS.
INGESTION: N/P.
Explanation of Carcinogenicity:CA

RCINOGENICITY: NO; NTP: NO; OSHA

REGULATED: NO.

Effects of Overexposure:SKIN AND EYE IRRITATION.

Medical Cond Aggravated by Exposure:SKIN IRRITATION.

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===== First Aid Measures =====

First Aid:EYES:ZINC CHLORIDE CAN CAUSE BURNS. FLUSH WITH WATER. SKIN:
ZINC DHLORIDE CAN CAUSE BURNS. FLUSH WITH WATER. INGESTION: IF
SWALLOWED, DO NOT INDUCE VOMITING. GIVE PLENTY OF WATER OR MILK.

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===== Fire Fighting Measures =====

Flash Point Method:TOC

Flash Point:=105.C, 221.F

Lower Limits:0

Upper Limits:0

Extinguishing Media:N/A. FIREFIGHTING SHOULD BE AIMED AT SURROUNDING
MATERIALS.

Fire Fighting Procedures:FIREFIGHTERS SHOULD WEAR EYE PROTECTION AND
SELF CONTAINED BREATHING UNITS IN ENCLOSED SPACE.

Unusual Fire/Explosion Hazard:WHEN HEATED THE MATERIALS MAY RELEASE
ZINC CHLORIDE AND ZINC OXIDE FUMES, THE FLUX MAY ALSO RELEASE
HYDROGEN CHLORIDE GAS AND WATER VAPOR.

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===== Accidental Rel
ease Measures =====

Spill Release Procedures:PREVENT WASTE FROM CONTAMINATING SURROUNDING
ENVIRONMENT. NEUTRALIZE WITH SODIUM CARBONATE OR TRI-SODIUM
PHOSPHATE. CONTAIN SPILL, DISPOSE ACCORDING TO FEDERAL, STATE, OR
LOCAL REGULATIONS.

Neutralizing Agent:SODIUM CARBONATE, TRI-SODIUM PHOSPHATE.

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===== Handling and Storage =====

Handling and Storage Precautions:STORE MATERIAL IN CLOSED CONTAINERS AT
ROOM TEMPERATURES UNDER NORMALSTO
RAGE AND HANDLING.

Other Precautions:TRAIN WELDERS TO KEEP HEAD OUT OF THE FUMES BY
WEARING PROTECTIVE RESPIRATORS IN CONFINED AREAS.

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===== Exposure Controls/Personal Protection =====

Respiratory Protection:TO DETERMINE THE QUANTITY OF FUMES AND GAS IN
WELDERS WORKING AREA, TAKE AN AIR SAMPLE UNDER THE WELDERS HOOD.
TRAIN WELDERS TO KEEP HEAD OUT OF THE FUMES BY WEARING PROTECTIVE
RESPIRATORS IN CONFINED AREAS. WEAR RESPIRABLE FUME RESPIRATOR OR
AIR SUPPL

IED RESPIRATOR IN CONFINED AREAS.

Ventilation:KEEP THE FUMES AND GASES BELOW TLV'S IN WORKERS AREA WITH PROPER VENTILATION.

Protective Gloves:GLOVES SHOULD BE WORN IN CASE OF SPLASHING.

Eye Protection:PROTECTIVE FACE SHIELD OR SAFETY GLASSES.

Other Protective Equipment:APRONS, ARM PROTECTORS, HATS.

Supplemental Safety and Health

===== Physical/Chemical Properties =====

HCC:C1

Vapor Pres:0.75 PSIG

pH:2.0-3.0

Solubility in Water:YES

Appearance and Odor:RED LIQUID.
NO ODOR.

===== Stability and Reactivity Data =====

Stability Indicator/Materials to Avoid:YES

INCOMPATIBLE WITH CYANIDES.

Stability Condition to Avoid:STABLE MATERIAL IN CLOSED CONTAINERS AT ROOM TEMPERATURES UNDER NORMAL STORAGE AND HANDLING CONDITIONS.

Hazardous Decomposition Products:CARBON MONOXIDE AND/OR CARBON DIOXIDE.

Conditions to Avoid Polymerization:WILL NOT OCCUR.

===== Disposal Considerations =====

Waste Disposal Meth

ods:DISCARD ANY PRODUCT RESIDUE, DISPOSABLE CONTAINER,OR LINER IN AN ENVIRONMENTALLY ACCEPTABLE MANNER, IN FULL COMPLIANCE WITH FEDERAL, STATE, AND LOCAL REGULATIONS.

===== MSDS Transport Information =====

Transport Information:DOT INFORMATION: CORROSIVE LIQUID SOLUTION; CLASS 8; UN 1840; CORROSIVE LABEL.

===== Other Information =====

Disclaimer (provided with this information by the compiling agencies):

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