

SULZER METCO (US) INC -- AMDRY 962 -- 3439-01-211-6522

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Product Identification
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Product ID:AMDRY 962
MSDS Date:06/01/2000
FSC:3439
NIIN:01-211-6522
Status Code:A
MSDS Number: CLNPK
=== Responsible Party ===
Company Name:SULZER METCO (US) INC
Address:1101 PROSPECT AVENUE
Box:1006
City:WESTBURY
State:NY
ZIP:11590-0201
Country:US
Info Phone Num:516-334-1300
Emergency Phone Num:(800)424-9300
0
Resp. Party Other MSDS Num.:MSDS-NO: 50-424
Chemtrec Ind/Phone:(800)424-9300
CAGE:NO615
=== Contractor Identification ===
Company Name:SULZER METCO (US) INC
Address:1101 PROSPECT AVENUE
Box:1006
City:WESTBURY
State:NY
ZIP:11590-0201
Country:US
Phone:516-334-1300
CAGE:NO615

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Composition/Information on Ingredients
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Ingred Name:NICKEL
CAS:7440-02-0
RTECS #:QR5950000
Fraction by Wt: 67%
OSHA PEL:1 MG/M3
ACGIH TLV:1 MG/M3 TWA
EPA Rpt Qty:100 LBS
DOT Rpt Qty:100 LBS

In

gred Name:CHROMIUM
CAS:7440-47-3
RTECS #:GB4200000
Fraction by Wt: 22%
OSHA PEL:1 MG/M3
ACGIH TLV:0.5 MG/M3
EPA Rpt Qty:1 LB
DOT Rpt Qty:1 LB

Ingred Name:ALUMINIUM
CAS:7429-90-5
RTECS #:BD0330000
Fraction by Wt: 10%
OSHA PEL:15 MG/M3
ACGIH TLV:10 MG/M3

Ingred Name:YTTRIUM
CAS:7440-65-5
RTECS #:ZG2980000
Fraction by Wt: 1%
OSHA PEL:1 MG/M3
ACGIH TLV:1 MG/M3

===== Hazards Identification =====

Routes of Entry: Inhalation:YES Skin:YES Ingestion:YES

Reports of

Carcinogenicity:NTP:YES IARC:YES

Health Hazards Acute and Chronic:INHALATION:IRRITATION TO THE

RESPIRATORY SYSTEM,CNS DEPRESSION, CANCERS OF THE LUNG AND NASAL
SINUSES,MAY CAUSE PNEUMOCONIOSIS AND MUCOUS MEMBRANE IRRITATION OR
ULCERATION, MAY CAUSE IRRITATION TO TH E GASTRINTESTINAL
TRACT.CHRONIC INHALATION MAY CAUSE DAMAGE TO THE LIVER&BLOOD
CLOTTING MECHANISM.INGESTION:IRRITATION TO THE RESPIRATORY SYSTEM&
GASTROINTESTINAL TRACT,LOSS OF MUSCULAR COORDINATION,C

O

NFUSION&CONVULSION.SKIN:CAUSES DERMATITIS,SENSITIZATION OR CHROME
LESIONS, IRRITATION.EYES:CONJUNCTIVAL IRRITATION, LACERATION.

TARGET ORGANS: CNS, RESPIRATORY SYSTEM, GASTROINTESTINAL TRACT,
SKIN, E YES.

Explanation of Carcinogenicity:IARC CLASSIFICATION GROUP 2 B POSSIBLE

CARCINOGEN TO HUMAN. NTP CLASSIFIES NICKEL AS REASONABLY
ANTICIPATED TO BE CARCINOGEN. HEXAVALENT CHROMIUM IS ACGIH
CLASSIFIED A1 CONFIRMED HUMAN CARCINOGEN AND IARC CLASSIFICATION
GROUP 1 CARCINO

GEN TO HUMANS. NTP CLASSIFIES HEXAVALENT CHROMIUM AS
KNOWN TO BE CARCINOGEN.

Effects of Overexposure:EYE: POSSIBLE CONJUNCTIVAL IRRITATION,
LACRIMATION. SKIN: POSSIBLE IRRITATION, DERMATITIS, EXZEMA,
SENSITIZATION OR CHROME LESIONS, DISCOLORATION. INHALATION:
POSSIBLE IRRITATION TO THE RESPIRATORY SYSTEM, MUCOUS MEMBRANE
IRRITATION OR ULCERATION. INGESTION: POSSIBLE IRRITATION TO THE
RESPIRATORY SYSTEM AND GASTROINTESTINAL TRACT, LOSS OF MUSCULAR
COORDINATION, CONFUSION AND CONVULSIONS.

Medical Condition Aggravated by Exposure:CONSULT A PHYSICIAN.

===== First Aid Measures =====

First Aid:EYE: FLUSH EYE WITH WATER FOR AT LEAST 15-20 MINUTES WHILE
HOLDING EYELID OPEN. IF IRRITATION PERSISTS, CONSULT A PHYSICIAN.
SKIN: WASH WITH SOAP AND WATER. IF IRRITATION PERSISTS, CONSULT A
PHYSICIAN . INHALATION: EXPOSE TO FRESH AIR. CONSULT A PHYSICIAN IF
IRRITATION OR RESPIRATORY DISTRESS PERSISTS. INGESTION: CONSULT A
PHYSICIAN.

===== Fire Fighting Measures =====

Flash Point:NOT PROVIDED BY

Extinguishing Media:USE CLASS D FIRE EXTINGUISHER

Fire Fighting Procedures:TREAT AS A METALLIC FIRE. USE NIOSH/MSHA
APPROVED SELF CONTAINED BREATHING APPARATUS AND FULL PROTECTIVE
CLOTHING IF INVOLVED IN A FIRE.

Unusual Fire/Explosion Hazard:FINE METAL DUSTS ARE FLAMMABLE AND MAY
EXPLODE WHEN EXPOSED TO HEAT, FLAME OR OXIDIZERS. CHROMIUM AND
YTTRIUM MAY IGNITE IF AIRBORNE

IN THE PRESENCE OF AN IGNITION

SOURCE. ALUMINUM IS A FLAMMABLE SOLID, DO NOT EXPOSE TO WATER OR
MOISTURE.

===== Accidental Release Measures =====

Spill Release Procedures:APPROVED RESPIRATORY EQUIPMENT, PROTECTIVE
CLOTHING, GLOVES AND SAFETY GLASSES SHOULD BE WORN TO PREVENT
CONTACT OR INHALATION DURING THE CLEANUP OF PRODUCT SPILLS. COLLECT
MATERIAL BY WET SWEEPING, DRY SWEEPING WITH A SWEEPING COMPOUND OR
BY VACUUM CLEANING WITH AN EXP

LOSION PROOF APPARATUS EQUIPPED WITH
A HIGH EFFIEENCY PARTICULATE AIR FILTER. SALVAGE MATERIAL FOR
ON-SITE REUSE.SEE OTHER INFORM
Neutralizing Agent:NOT PROVIDED BY MFR

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===== Handling and Storage =====

Handling and Storage Precautions:STORE AWAY FROM INCOMPATIBLES. STORE
PRODUCT CONTAINERS IN A WELL-VENTILATED, CLEAN, COOL AND DRY AREA.
STORE IN A MANNER TO MINIMIZE PUNCTURES AND BREAKAGE OF CONTAINERS.
Other Precautions:AVOID INGESTION, INHA
LATION AND EXCESSIVE SKIN
CONTACT.

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===== Exposure Controls/Personal Protection =====

Respiratory Protection:A RESPIRATOR APPROVED BY NIOSH WITH FILTER
CARTRIDGES APPROVED FOR DUST/FUMES/MISTS SHOULD BE WORN AT ALL
TIMES. DURING THE THERMAL SPRAY PROCESS TO PROTECT THE OPERATOR
FROM EXPOSURE TO DUST AND FUME S. RESPIRATORS MAY ALSO BE WORN WHEN
PRODUCT HANDLING GENERATES DUST.

Ventilation:PRODUCT SHOULD BE USED WITH THE APPROPRIATE LOCAL EXHAUST
VENTILA
TION PROVIDED.

Protective Gloves:ALUMINIZED GLOVES TO BE WORN DURING PLASMA SPRAY
PROCESS.SEE SUPP DATA

Eye Protection:THE FOLLOWING LENS SHADES ARE RECOMMENDED FOR THE
PROCESS INDICATED:SEE SUPP DA

Other Protective Equipment:EYE WASH STATION(S) IS/ARE RECOMMENDED. WASH
FACILITIES ARE RECOMMENDED. EAR PROTECTION MUST BE WORN WHEN THE
OPERATOR IS SUBJECTED TO EXCESSIVE NOISE LEVELS. (REFER TO THE
APPROPRIATE REGULATORY

Work Hygienic Practices:NOT PROVIDED BY MFR

Supplemental
Safety and Health

RUBBER OR OTHER APPROPRIATE GLOVES MAY BE WORN AS NECESSARY DURING
OTHER PHASES OF PRODUCT HANDLING.EYE PROTECT: COMBUSTION SPRAYING
SHADE # 5, PLASMA SPRSYING UP TO 40 KW SHADE #9, 40-60 KW SHADE #10
&GREATER THEN 60 KW SHADE # 11. GOGGLES MAY BE APPROPRIATE DURING
OTHER PHASES OF PRODUCT HANDLING.

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===== Physical/Chemical Properties =====

HCC:T6

Decomp Temp:Decomp Text:NOT PROVIDED BY MFR

Viscosity:NOT PROVIDED BY MFR

Solubility in

Water:INSOLUBLE

Appearance and Odor:POWDER, NO ODOR

Percent Volatiles by Volume:NOT PROVIDED

Corrosion Rate:NOT PROVIDED BY MFR

===== Stability and Reactivity Data =====

Stability Indicator/Materials to Avoid:YES

NICKEL IS INCOMPATIBLE WITH ACIDS,SULFUR,SELENIUM WOOD,OTHER COMBUSTIBLES& NICKEL NITRATE. CHROMIUM IS INCOMPATIBLE W/ STRONG OXIDIZERS.ALUMINUM IS INCOMPATIBLE W/ STRONG OXIDIZERS,ACIDS AND HAONGENATED HYDROCARBONS,YTTRIUM

Stability Condition to

Avoid:NOT PROVIDED BY MFR

Hazardous Decomposition Products:OZONE AND NITRIC OXIDE ARE FORMED BY PLASMA FLAME (DIMILAR TO WELDING FUME). THIS ACTION IS INDEPENTENT OF METAL POWDER.

Conditions to Avoid Polymerization:WILL NOT OCCUR

===== Disposal Considerations =====

Waste Disposal Methods:EMPTY PRODUCT CONTAINERS, PRODUCT WASTE AND CLEANING MEDIA SHOULD BE STORED AND DISPOSED OF ACCORDING TO THE APPROPRIATE LOCAL, STATE AND FEDERAL REGULATORY GUIDELINES.

===== Other Information =====

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