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Product ID: EPOXY PATCH KIT HARDENER MSDS Date:03/07/1996 FSC:8030 NIIN:00-998-3321 Status Code:A MSDS Number: CLRPY === Responsible Party === Company Name: DEXTER CORP THE HYSOL DIV Address:1 DEXTER DR City:SEABROOK State:NH ZIP:03874 Country:US Info Phone Num:603-474-5541 **Emergency Phone N** um:1-800-424-9300 Preparer's Name: ERNEST CARTER Chemtrec Ind/Phone:(800)424-9300 CAGE:1JB33 === Contractor Identification === Company Name: DEXTER CORP THE HYSOL DIV Address:1 DEXTER DR Box:City:SEABROOK State:NH ZIP:03874 Country:US Phone:603-474-5541/FAX: 603-474-5545 CAGE:1JB33

Ingred Name:CRYSTALITE SS CAS:14808-60-7 RTECS #:VV7330000 = Wt:15.6 OSHA PEL:SEE TABLE Z-3 ACGIH TLV:0.1 MG/M3

Ingred Name:DIETHYLENETRIAMINE CAS:

111-40-0 RTECS #:IE1225000 Minumum % Wt:10. Maxumum % Wt:30. ACGIH TLV:4.2 MG/M3;1 PPM

Ingred Name:BISPHENOL A EPOXY RESIN CAS:25068-38-6 RTECS #:CE6880000 Minumum % Wt:10. Maxumum % Wt:30.

Routes of Entry: Inhalation:YES Skin:YES Ingestion:YES

Health Hazards Acute and Chronic:EYE: MAY CAUSE SEVERE IRRITATION WITH CORNEAL INJURY WHICH MAY RESULT IN PERMANENT IMPAIRMENT OF VISION, EVEN BLINDNESS. VAPORS MAY IRRITATE

EYES. SKIN CONTACT: SHORT

SINGLE EXPOSURE MAY CAUSE SEVERE SKIN BURNS. HAS CAUSED ALLERGIC SKIN REACTIONS IN HUMANS. SKIN ABSORPTION: A SINGLE PROLONGED EXPOSURE MAY RESULT IN THE MATERIAL BEING ABSORBED IN HARMFUL AMOUNTS. THE LD 50 FOR SKIN ABSORPTION IN R ABBITS IS 1000 MG/KG. INGESTION: SINGLE DOSE ORAL TOXICITY IS LOW. THE ORAL LD 50 FOR RATS IS BETWEEN 1800-2330 MG/KG. INGESTION MAY CAUSE GASTROINTESTINAL IRRITATION OR ULCERATION. INGESTION MAY CAUS E BUR

NS OF MOUTH AND THROAT.

Effects of Overexposure:INHALATION: MAY CAUSE RESPIRATORY SENSITIZATION OR ASTHMA IN SUSCEPTIBLE INDIVIDUALS. EXCESSIVE EXPOSURE MAY CAUSE IRRITATION TO UPPER RESPIRATORY TRACT.

First Aid:EYES: IMMEDIATE AND CONTINUOS IRRIGATION WITH FLOWING WATER FOR AT LEAST 30 MINUTES. IS IMPERATIVE. PROMPT MEDICAL CONSULTATION IS ESSENTIAL. SKIN: IMMEDIATELY FLUSH SKIN WITH PLENTY OF WATER FOR

AT LEAST 15 MINUTES. WHILE REMOVING CONTAMINATED CLOTHING, PREFERABLY UNDER SAFETY SHOWER SEEK MEDICAL ATTENTION IMMEDIATELY. INGESTION: DO NOT INDUCE VOMITING. GIVE LARGE AMOUNTS OF WATER OR MILK IF AVA ILABLE AND TRANSPORT TO MEDICAL FACILITY. INHALATION: REMOVE TO FRESH AIR IF EFFECTS OCCUR. CONSULT A PHYSICIAN.

Flash Point Method:OC Flash Point:=101.7C, 215.F Extinguishing Media:USE WATER SPRAY, DRY CHEMIC

| AL, AAAAA'ALCOHOL" FOAM, OR CARBON DIOXIDE. Fire Fighting Procedures:USE WATER TO KEEP FIRE-EXPOSED CONTAINERS COOL. WATER SPRAY MAY BE USED TO FLUSH SPILLS AWAY FROM EXPOSURE AND TO DILUTE SPILLS TO NONFLAMMABLE MIXTURES. Unusual Fire/Explosion Hazard:CARE MUST BE TAKEN TO PREVENT IGNITION WHEN PROCESSING OR HANDLING AT TEMPERATURES ABOVE THE FLASH POINT. |
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| Handling and Storage Precautions:PROTECT FROM PHYSICAL DAMAGE,. STORE IN A COOL, DRY AREA, WELL VENTILATED AWAY FROM ANY AREA WHERE FIRE HAZARD MAY BE ACUTE. Other Precautions:IS A STRONG SKIN SENSITIZER. AVOID SKIN CONTACT. |
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| Respiratory Protection:WHERE COMPARATIVELY SMALL AMOUNTS ARE BEING USED, VENTILATION SHOULD MOVE AIR OVER THE WORK AND AWAY FROM THE WORKER. DO NOT RECIRCULATE UNLESS SCRUBBED WITH ACID. Ventilation:VENTILATION SHOULD MOVE AIR OVER THE WORK AND AWAY FROM THE WORKER. |
| Protective Gloves:RUBBER OR PLASTIC. Eye Protection:GOGGLES WHERE THERE IS DANGER OF SPLASH. Other Protective Equipment:USE OF PROTECTIVE SKIN CREAM IS RECOMMENDED. Supplemental Safety and Health |
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| Boiling Pt:=206.7C, 404.F Vapor Pres:8 (ALKALINE) |

Solubility in Water:PARTIAL

Appearance and Odor:TAN, HIGH VISCOSITY LIQUID WITH STRONG AMMONIA-LIKE ODOR.

Stability Indicator/Materials to Avoid:YES STRONG ALKALIES AND ACIDS. Stability Condition to Avoid:HIGH TEMPERATURES, SPARKS, AND OPEN FLAMES Hazardous Decomposition Products:CARBON MONOXIDE AND CARBON DIOXIDE

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