Product ID:SILICONE ELASTOMER PRIMER MSDS Date:05/11/1995 FSC:8040 NIIN:00-941-9984 Status Code:A MSDS Number: CLRWP === Responsible Party === Company Name: ACCUMETRIC INC Address:350 RING RD Box:843 City:ELIZABETHTOWN State:KY ZIP:42701 Country:US Info Phone Num:502-769-3385 Emergency Phone Num:1-80 0-424-9300 Preparer's Name: ERNEST CARTER Chemtrec Ind/Phone:(800)424-9300 CAGE:58149 === Contractor Identification === Company Name: ACCUMETRIC INC Address:350 RING RD Box:843 City:ELIZABETHTOWN State:KY ZIP:42701 Country:US Phone:502-769-3385 CAGE:58149

Ingred Name:ETHYLBENZENE CAS:100-41-4 RTECS #:DA0700000 &It; Wt:2. OSHA PEL:435 MG/M3;100 PPM ACGIH TLV:434 MG/M3;100 PPM ACGIH STEL:543 MG/M3;125 PPM EPA Rpt Qty:1000 LBS DOT Rpt Qty:1000 LBS

Ingred Name:TETRAPROPYL ORTHOSILICATE CAS:682-01-9 = Wt:5.

Ingred Name:ETHYLENE GLYCOL METHYL ETHER CAS:109-86-4 RTECS #:KL5775000 = Wt:3. OSHA PEL:80 MG/M3;25 PPM ACGIH TLV:16 MG/M3;5 PPM

Ingred Name:XYLENE CAS:1330-20-7 RTECS #:ZE2100000 &It; Wt:7. ACGIH TLV:434 MG/M3;100 PPM ACGIH STEL:651 MG/M3;150 PPM EPA Rpt Qty:1000 LBS DOT Rpt Qty:1000 LBS

Ingred Name:TETRABUTYL TITANATE CAS:5593-70-4 RTECS #:XR1585000 = Wt:5.

Ingred Name:LIGHT ALIPHATIC PETROLEUM SOLVENT NAPHTHA CAS:64742-89-8 Code:F = Wt:85.

Ingred Name:TETRA (2-METHOXYETHOXY) SILANE CAS:2157-45-1 Code:F = Wt:2.

Routes of Entry: Inhalation:YES Skin:YES Ingestion:YES Health Hazards Acute and Chronic:EYE: DIRECT CONTACT MY IRRITATE SERIOUSLY WITH MODERATE TO SEVERE REDNESS, SWELLING AND SOME CORNEAL INJURY LASTING SEVERAL DAYS TO A WEEK.VAPORS MAY IRRITATE AND CAUSE PAIN AND WATERING. SKIN: A SING LE RELATIVELY SHORT EXPOSURE (LESS THAN 24 HOURS) IRRTATES.REPEATED PROLONGED CONTACT (24 TO 48) IRRITATES SERIOUSLY, MAY BURN MILDLY. OVEREXPOSURE MAY INJURE INTERNALLY IF ABSORBED.INHALATION: SHORT VAPOR EXPOSURE MAY CAUSE DROWSINESS, IRRITATES NOSE THROAT AND CAUSE INJURY TO THE FOLLOWING ORGAN(S). BLOOD, LUNGS, LIVER, KIDNEYS. NERVOUS SYSTEM. REPRODUCTIVE ORGANS, BRAIN. ORAL: INHALING LIQUID W HILE VOMITING CAN INJURE LUNGS SERIOUSLY

Effects of Overexposure:SMALL AMOUNTS TRANSFERRED T

O THE MOUTH BY

FINGERS DURING USE, ETC, SHOULD NOT INJURE, SWALLOWING LARGE AMOUNTS MAY INJURE SERIOUSLY. INHALATION: SHORT VAPOR EXPOSURE MAY CAUSE DROWSINESS, IRRITATE NOS E AND THROAT AND CAUSE INJURY TO THE FOLLOWING ORGAN(S): BLOOD, LUNGS, LIVER, KIDNEYS. NERVOUS SYSTEM. REPRODUCTIVE ORGANS. BRAIN. ORAL: SMALL AMOUNTS TRANSFERRED TO THE MOUTH BY FINGERS DURING USE, E TC, SHOULD NOT INJURE. SWALLOWING LARGE AMOUNTS MAY INJURE SERIOUSLY.

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Flash Point Method:CC

Flash Point:=16.7C, 62.F

Extinguishing Media:WATER FOG (OR SPRAY) CARBON DIOXIDE (CO2). DRY CHEMICAL FOAM.

Fire Fighting Procedures:SELF CONTAINED BREATHING APPARATUS AND PROTECTIVE CLOTHING SHOULD BE WORN IF FIGHTING FIRES INVOLVING CHEMICALS. EVACUATE AREA IN CASE OF OVERHEATING OR FIRE. HEAT EXPOSURE PRESSURIZES CLOSED CONTAINE RS. COOL WITH WATER SPRAY. IF LARGE AMOUNT IS INVOLVED EVACUATE AREA.

Unusual Fir

e/Explosion Hazard: VAPORS ARE HEAVIER THAN AIR AND CAN TRAVEL ALONG GROUND TO REMOTE IGNITION SOUCES. STATIC ELECTRICITY MAY ACCUMULATE AND IGNITE VAPORS. PREVENT A POSSIBLE FIRE HAZARD BY SUITABLE MEANS, SUCH AS, BOND ING AND GROUNDING, INERT GAS PURGE, VAPOR DILUTION, AND THE LIKE.

Spill Release Procedures: DISPOSAL OF COLLECTED PRODUCT, RESIDUES, AND CLEAN UP MATERIALS MAY BE GOVERNMENTALLY REGULATED. OB

SERVE ALL APPLICABLE LOCAL, STATE, AND FEDERAL WASTE MANAGEMENT REGULATIONS. REMOVE POSSIBLE IGNITION SOURCES AND IF NEEDED, USE NONSPARKING TOOLS AND EQUIPMENT. TO PREVENT POSSIBLE SPONTANEOUS COMBUSTION, STORE RAGS, MOPS, ABSORBENT, ETC. Handling and Storage Precautions: STORE BELOW 90 F/32 C.KEEP CONTAINERS CLOSED AND AWAY FROM HEAT, SPARKS AND OPEN FLAME. PROVIDE VENTILATION DURING USE TO CONTROL HO AC EXPOSURE WITHIN 10 PPM (CURRENT TLV) OR USE RESPIRATORY PROTECTIO N. Other Precautions: PRODUCT FORMS ACETIC ACID (HOAC) WHEN EXPOSED TO WATER OR HUMID AIR. PROVIDE VENTILATION DURING USE TO CONTROL HOAC EXPOSURE WITHIN 10 PPM (CURRENT-TLV) OR USE RESPIRATORY PROTECTION ... Respiratory Protection: USE RESPIRATORY PROTECTION UNLESS ADEQUATE LOCAL EXHAUST VENTILATION IS PROVIDED OR AIR SAMPLING DATA SHOW EXPOS URE ARE WITHIN RECOMMENDED EXPOSURE GUIDELINES, INDUSTRIAL HYGIENE PERSONNEL CAN ASSIST IN JUDGING THE ADEQUACY OF EXISTING ENGINEERING CONTROLS. SUITABLE RESPIRATOR: FULL FACE ORGANIC VAPOR/DUST/MIST TYPE. Ventilation:LOCAL EXHAUST IS RECOMMENDED.

Protective Gloves: PROTECTIVE GLOVES: Eye Protection: USE CHEMICAL WORKERS GOGGLES.

Supplemental Safety and Health

Spec Gravity:.76 Viscosity:1CST Appearance and Odor:LIQUID, COLORLESS, SOLVENT ODOR

Stability Indicator/Materials to Avoid:YES OXIDIZING MATERIAL CAN CAUSE REACTION. Hazardous Decomposition Products:THERMAL BREAKDOWN OF THIS PRODUCT DURING FIRE OR VERY HIGH CONDITIONS MAY EVOLVE THE FOLLOWING HAZARDOUS CARBON OXIDES AND TRACES OF INCOMPLETELY BURNED CARBON COMPOUNDS. SILICON DIOXIDE. METAL OXIDS. Conditions to Avoid Polymerization:WILL NOT OCCUR.

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