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**End Application:**

Machine gun, cal. .50, fixed m85

**General Description:**

Steel, 8620, astm a322 or a331; and prealloyed steel powder forgings, mil-f45961; carburize at 1575-1600 deg. F. To a case depth of 0.012-0.018 in., oilquench, temper 1 hr. Min. At 350-450 deg. F. To hardness specified; manganese phosphate, type m, or zinc phosphate, type z, per mil-p-16232, class 1; 2.260 in.Lg.; 1.245 in. W.; 0.646 in. High; 2 holes 0.125 in. Dia.; 2 holes 0.312 in.Dia.

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fiig:**

A23900