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General Description:

Steel, cmpsn 3310, 4118, 8620, or 9310, qq-s-624; heat at 1575-1600 deg. F. In carburizing medium for case depth of 0.006-0.010 in., oil quench, temper 30min. At 350-375 deg. F. To hardness specified; manganese phosphate, type m, or zinc phosphate, type z, per mil-p-16232, class 1; 4.770 in. Lg.; 1.343 in. W.; 0.115 in. Thk.

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fig:

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