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General Description:

Brazing alloy, qq-b-650, cmpsn bcu-1; heat treatment=carburize at 1575-1600 deg. F. To a case depth of 0.015 to0.020 in., oil quench, temper 30 min. Ata min. Of 425 deg. F. To hardness specified; plunger-1; key-1

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli