

View Online at <https://aerobasegroup.com/nsn/1005-00-716-1301>

End Application:

M2 50 cal machine gun

General Description:

Steel, astm a322 or a331, 6150, 8645, or 8650; 1.415 in. Lg.; 0.618 in. W.; 0.380 in. Thk.; heat at 1550-1600 deg.F., oil quench, temper 1 hr. Min. To rockwell a73.5-77.0; brazing material is brazing alloy, qq-b-650, cmpsn bcu-1; manganese phosphate, type m, or zinc phosphate, type z, per mil-p-16232, class 1

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fiig:

A23900