

View Online at <https://aerobasegroup.com/nsn/1005-00-814-0167>

**General Description:**

Steel aisi 4340, heat treated to rockwell c 43 to 47 in accordance with mil-h-6875, cadmium plate in accordance with fed specification qq-p-416 class 1, type 2, aa125 surface finish of plunger except 0.624 in. Diameter m 0.000 in. P 0.005 in. With an aa63 surface finish, 3.230 in. Lg, 1st step 0.290 in. M 0.000 in. P 0.005 in. Diameter 2.310 in. Lg, second step 0.624 in. M 0.001 in. P 0.000 in. Diameter 0.500 in. Lg, third step 0.5150 in. M 0.0005 in. P 0.0000 in. Diameter 0.420 in. Lg incl 0.060 in. Lg chamfer of 45 deg, 0.125 in. M 0.000 in. P 0.005 in. Diameter hole drilled through plunger 0.194 in. From end of 1st step

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli