

View Online at <https://aerobasegroup.com/nsn/1005-01-091-7510>

General Description:

Assemble spacer rod 9327080 to support assembly.1133399 and torque to 1200 in/lbs; spacer rod 9327080 to be perpendicular to datum within .030 after torquing; torque hex nuts, ms35650-3392 to space rod, 9327080 to 1900 in/lbs; secure outside hex nuts ms9882-14(1/2-20unf together using lockwire in accordance with ms33540; nuts are part of rod assembly

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

Yes - demil/mli

Fig:

A23900