

View Online at <https://aerobasegroup.com/nsn/1005-01-115-3144>

**General Description:**

Aluminum alloy specification qq-a-250/11 t651 1.000 thk stk, hardcoat anodized per mil-a-8625 type 3 class 2 black and hot water sealed to a thickness of min 0.0025 maximum 0.0035, polytetrafluoroethylene coat these same surfaces with commercial series 954 polytetrafluoroethylene s green to a thickness of min 0.0007 maximum 0.0017, length 2.750, height 1.500, center hole 0.750 16 unf-2b min csk 80 degrees maximum csk 120 degrees by min 0.780 maximum 0.810, two holes diameter min 0.354 maximum 0.365, one insert p/n ms21209f4-15 hole depth min 0.720 maximum 0.780 thd for 0.250 28 unf-2b helical coil insert lg 1.500 per ms33537, one insert ms21209f1-15 hole depth min 0.720 maximum 0.780 thd for 0.190 32 unf-2b helical coil insert lg 1.500 per ms33537

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli