

View Online at <https://aerobasegroup.com/nsn/1005-01-182-3723>

End Application:

1520-01-106-9519

Special Features:

Bond items 1, 2, 3, 5 to 9 with item ii adhesive per mmm-a-132 type 1 class 3, bond items 1, 2, 4, 6 to 10 with item ii adhesive per mmm-a-132 type 1 class 3, interpret drawing per mil-std-00, ink stamp p/n at approx location shown per mil-std-130, adhesive fill in perimeter bonds on panel and assembled parts shall be complete for a of 50of the length incomplete fill s shall not exceed 4 inches in length, bond idler support to chain guide both ends with item ii, bond close out to chain guide both ends with item ii, 0.296 min maintain during cure cycle note; adjacent.190 diameter holes in idler support and chain guide must be in line within .003, item 7 flush or below item 5 or 6 shave if reqd, consists of panel assembly-honeycomb 014729-509; 4 rivets ms20470ad2-6; 4 rub strip 0147-501; 2 chain guide 014702-1; close out 014705-1; idler support 014703-1

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fig:

T102-a