

View Online at <https://aerobasegroup.com/nsn/1005-01-496-9123>

**Inside Surface Treatment:**

Chromium, qq-c-320, class 2

**Groove Width:**

Between 0.201 inches and 0.209 inches

**Overall Length:**

Between 59.843 inches and 59.968 inches

**End Application:**

1005-00-895-3726 xm168

**Size Designation:**

20 millimeter

**Rifle Bore Groove Quantity:**

9

**Land Width:**

0.082 inches

**Rifling Direction:**

Right-hand

**Caliber Quantity Per Rifling Turn:**

1 turn in 326.571 calibers to 1 turn in 25.916 calibers

**Weapon Size Designation:**

20 millimeter

**Weapon Model Number:**

Xm168

**Special Features:**

20mm barrels shall be turned in under p/n 9275791 when barrel erosion gage measurements are above 0.010 in.

**Material:**

Steel, mil-s-46047

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**Surface Treatment:**

Phosphate manganese

**Surface Treatment:**

Phosphate, mil-p-16232, type m, class 1

**Fsc Application Data:**

Cannon, 20mm, antiaircraft gun

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fig:**

T102-g