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General Description:

Steel tubing seamless, fed qq-t-825, composition 4140 or 8640, 6.375in. Nom. Body od, 5.368 in. Min, 5.378 in. Max. Id with 32 microinch finish before honing, 5.388 in. Min, 5.398 in. Maximum id after honing with 4microinch finish, 84.437 in. Min, 84.500 in. Max. Lg , both endsstepped, first end first step 5.996 in. Min, 5.998 in. Max. Od, 0.480 in. Min, 0.500 in. Max. Lg, first end second step 6.246 in. Min, 6.248 in. Max. Od, 1.937 in. Min, 1.957 in. Max. Lg, 63 microinch finish on od of first and second step, first end third step threaded 6.500-8uns-3a for a length of 1.313 in. Nom, first end fourth step 6.344 in. Nom od, 0.500 in. Nom. Lg, first end fifth step 6.859 in. Min, 6.875 in. Max. Od with 6 slots for wrenching, 0.625 in. Min, 0.641 in. Max. Wd of slots 60 degrees apart, 1.750in. Nom length of slots, second end first step 6.622 in. Min, 6.624 in. Max. Od, 1.812 in. Min, 1.828 in. Max. Lg with 63 microinch finish on od, second end second step 6.563 in. Nom od, 0.375 in. Nom. Lg, second end third step 6.622 i

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli