

View Online at <https://aerobasegroup.com/nsn/1025-00-650-8896>

**General Description:**

Steel, tube seamless, alloy, 4140, 8640 or 8740 federal qq-t-825, 9.969in. Min, 10.000 in. Maximum largest dia, 7.455 in. Min, 7.465 in. Maximum smallestid with 32 microinch finish before honing, 7.475 in. Min, 7.485 in. Maximum idwith 4 microinch finish after honing, 80.437 in. Min, 80.656 in. Maximum lgsmallest id, first end stepped for a length of 8.219 in. Min, 8.250 in. Maxon od, first step 9.062 in. Min, 9.078 in. Maximum od, 1.375 in. Nom lg, second step threaded 9.250-8ns-2a, 1.250 in. Nom lg, third step 9.062 in. Min, 9.078 in. Maximum od, 0.250 in. Nom lg, fourth step 9.243 in. Min, 9.245in. Maximum od, 5.344 in. Min, 5.375 in. Maximum lg with 63 microinch finish, second end, first step 9.247 in. Min, 9.249 in. Maximum od for a length of 5.250 in. Nom, followed by 2.000 radius to 8.859 in. Min, 8.875 in. Maximum odof second step, first end id stepped, first step threaded 7.875-6ns, 7.756in. Min pitch dia, 7.893 in. Maj pitch dia, first end second step 7.906in. Min, 7.969 in. Maximum id, 1/375 in. Min, 1.406 in. Maximum lg, first endthird step countersunk a l

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

Yes - demil/mli